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FILE COVERS 1907 - 27 Nov 2007 VOL 147 ISS 23  
FILE LAST UPDATED: 26 Nov 2007 (20071126/ED)

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'OBI' IS DEFAULT SEARCH FIELD FOR 'HCAPLUS' FILE

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=> D QUE L67
L2      1 SEA FILE=REGISTRY ABB=ON   PLU=ON  115-07-1/RN
L3      44796 SEA FILE=HCAPLUS ABB=ON  PLU=ON  L2
L4      325383 SEA FILE=HCAPLUS ABB=ON  PLU=ON  OXIDATION+NT,OLD/CT
L5      4242 SEA FILE=HCAPLUS ABB=ON   PLU=ON  L3 AND L4
L14     44875 SEA FILE=HCAPLUS ABB=ON  PLU=ON  HEAT EXCHANGERS+OLD,NT/CT
L16     40803 SEA FILE=HCAPLUS ABB=ON  PLU=ON  HEAT EXCHANGE?/OBI
L17     76457 SEA FILE=HCAPLUS ABB=ON  PLU=ON  HEAT EXCHANGE?/BI
L25     237809 SEA FILE=HCAPLUS ABB=ON  PLU=ON  MACROPARTICLE/OBI OR SPHERE/OB
I OR PELLET DISK/OBI OR HOLLOW TUBE/OBI OR TUBE/OBI OR ROD/OBI
L58     1 SEA FILE=REGISTRY ABB=ON   PLU=ON  ACRYLIC ACID/CN
L59     42797 SEA FILE=HCAPLUS ABB=ON  PLU=ON  L58
L60     161115 SEA FILE=HCAPLUS ABB=ON  PLU=ON  L59 AND PREP/RL
L61     330 SEA FILE=HCAPLUS ABB=ON   PLU=ON  L5 AND L60
L63     10 SEA FILE=HCAPLUS ABB=ON   PLU=ON  L61 AND L14
L64     12 SEA FILE=HCAPLUS ABB=ON   PLU=ON  L61 AND L16
L65     21 SEA FILE=HCAPLUS ABB=ON   PLU=ON  L61 AND L17
L66     14 SEA FILE=HCAPLUS ABB=ON   PLU=ON  L61 AND L25
L67     21 SEA FILE=HCAPLUS ABB=ON   PLU=ON  (L63 OR L64 OR L65 OR L66)
AND (PRY<=2003 OR AY<=2003 OR PY<=2003)
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L83      21 L67 NOT L35
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FILE LAST UPDATED: 26 NOV 2007 <20071126/UP>  
MOST RECENT THOMSON SCIENTIFIC UPDATE: 200776 <200776/DW>

DERWENT WORLD PATENTS INDEX SUBSCRIBER FILE, COVERS 1963 TO DATE

>>> IPC Reform backfile reclassification has been loaded to September 6th  
2007. No update date (UP) has been created for the reclassified  
documents, but they can be identified by 20060101/UPIC and  
20061231/UPIC, 20070601/UPIC and 20071001/UPIC. <<<

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'BI,ABEX' IS DEFAULT SEARCH FIELD FOR 'WPIX' FILE

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L2 1 SEA FILE=REGISTRY ABB=ON PLU=ON 115-07-1/RN  
L42 SEL PLU=ON L2 1- NAME : 7 TERMS  
L43 126056 SEA FILE=WPIX ABB=ON PLU=ON L42  
L44 126056 SEA FILE=WPIX ABB=ON PLU=ON L2 OR L43  
L45 288327 SEA FILE=WPIX ABB=ON PLU=ON OXIDI?/BI,ABEX OR OXIDA?/BI,ABEX  
  
L49 1179846 SEA FILE=WPIX ABB=ON PLU=ON MACROPARTICLE/OBI OR SPHERE/OBI  
OR PELLET DISK/OBI OR HOLLOW TUBE/OBI OR TUBE/OBI OR ROD/OBI  
L54 1368156 SEA FILE=WPIX ABB=ON PLU=ON TEMPERATURE/BI,ABEX  
L58 1 SEA FILE=REGISTRY ABB=ON PLU=ON ACRYLIC ACID/CN  
L68 SEL PLU=ON L58 1- NAME : 7 TERMS  
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L72 8141 SEA FILE=WPIX ABB=ON PLU=ON L44 AND L70  
L73 1099 SEA FILE=WPIX ABB=ON PLU=ON L72 AND L45  
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L76 20 SEA FILE=WPIX ABB=ON PLU=ON L75 AND FEED/BI,ABEX  
L77 16 SEA FILE=WPIX ABB=ON PLU=ON L76 AND (PRY<=2003 OR AY<=2003  
OR PY<=2003)

=> S L77 NOT L81  
L84 15 L77 NOT L81

=> DUP REM L83 L77  
FILE 'HCAPLUS' ENTERED AT 14:44:02 ON 27 NOV 2007  
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FILE 'WPIX' ENTERED AT 14:44:02 ON 27 NOV 2007  
COPYRIGHT (C) 2007 THE THOMSON CORPORATION  
PROCESSING COMPLETED FOR L83  
PROCESSING COMPLETED FOR L77  
L85 35 DUP REM L83 L77 (2 DUPLICATES REMOVED)  
ANSWERS '1-21' FROM FILE HCAPLUS

## ANSWERS '22-35' FROM FILE WPIX

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&gt; D IBIB ED ABS HITSTR 1-21; D IBIB ED AB HITSTR 22-35

L85 ANSWER 1 OF 35 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 1  
 ACCESSION NUMBER: 2005:612225 HCAPLUS Full-text  
 DOCUMENT NUMBER: 143:97794  
 TITLE: Catalytic partial oxidation method for producing unsaturated aldehydes and/or unsaturated fatty acids  
 INVENTOR(S): Shin, Hyun-Jong; Yoo, Yeon-Shick; Choi, Byung-Yul; Choi, Young-Hyun; Cho, Young-Jin; Kim, Duk-Ki; Park, Joo-Yeon; Park, Kwang-Ho  
 PATENT ASSIGNEE(S): LG Chem, Ltd., S. Korea  
 SOURCE: PCT Int. Appl., 27 pp.  
 CODEN: PIXXD2  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 2  
 PATENT INFORMATION:

| PATENT NO.  | KIND | DATE     | APPLICATION NO.  | DATE           |
|---|------|----------|------------------|----------------|
| WO 2005063673   | A1   | 20050714 | WO 2004-KR3433   | 20041224 <--   |
| W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VC, VN, YU, ZA, ZM, ZW |      |          |                  |                |
| RW: BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG  |      |          |                  |                |
| US 2005209484   | A1   | 20050922 | US 2004-21442    | 20041223 <--   |
| US 7265250  | B2   | 20070904 |                  |                |
| EP 1697294  | A1   | 20060906 | EP 2004-808562   | 20041224 <--   |
| R: DE, FR   |      |          |                  |                |
| CN 1871201  | A    | 20061129 | CN 2004-80031116 | 20041224 <--   |
| JP 2007509051   | T    | 20070412 | JP 2006-535281   | 20041224 <--   |
| KR 2005067096   | A    | 20050630 | KR 2004-112729   | 20041227 <--   |
| IN 2006KN00737  | A    | 20070803 | IN 2006-KN737    | 20060328 <--   |
| PRIORITY APPLN. INFO.:  |      |          | KR 2003-97863    | A 20031226 <-- |
|   |      |          | WO 2004-KR3433   | W 20041224     |

ED Entered STN: 15 Jul 2005

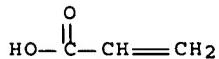
AB A method is described for producing unsatd. aldehydes (e.g., acrolein) or unsatd. fatty acids (e.g., acrylic acid) from at least one compound selected from propylene, propane, (meth)acrolein, isobutylene, tert-Bu alc., Me tert-Bu ether, and o-xylene by means of fixed-bed catalytic partial oxidation in a shell-and-tube reactor which includes a reaction zone for producing unsatd. aldehydes as a main product, the reaction zone having an inactive material layer inserted into a position where a hot spot is to be generated in a reaction tube. A fixed-bed, shell-and-tube reactor for use in the above method is also described. At least one layer of the inactive material is packed at the point of a hot spot to control the hot spot temperature efficiently, thereby increasing the lifetime of a catalyst and producing unsatd. aldehydes and unsatd. fatty acids in both high yield and selectivity.

IT 79-10-7P, Acrylic acid, preparation  
 RL: IMF (Industrial manufacture); PREP (Preparation)

(catalytic partial oxidation method for producing unsatd. aldehydes and/or unsatd. fatty acids)

RN 79-10-7 HCPLUS

CN 2-Propenoic acid (CA INDEX NAME)



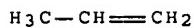
IT 115-07-1, Propene, reactions

RL: RCT (Reactant); RACT (Reactant or reagent)

(catalytic partial oxidation method for producing unsatd. aldehydes and/or unsatd. fatty acids from)

RN 115-07-1 HCPLUS

CN 1-Propene (CA INDEX NAME)



REFERENCE COUNT: 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L85 ANSWER 2 OF 35 HCPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 2

ACCESSION NUMBER: 2000:227365 HCPLUS Full-text

DOCUMENT NUMBER: 132:237519

TITLE: Single reactor process for preparing acrylic acid using an increased amount of propylene and having increased production capacity

INVENTOR(S): Elder, James Edward; Lonzetta, Charles Michael; Hale, Timothy Allen; Sornson, John Dempster; Klugherz, Peter David; Kaminski, Thomas Albert; Ebert, Donald Alan

PATENT ASSIGNEE(S): Rohm and Haas Company, USA

SOURCE: Eur. Pat. Appl., 18 pp.

CODEN: EPXXDW

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO.  | KIND | DATE     | APPLICATION NO.  | DATE           |
|---|------|----------|------------------|----------------|
| EP 990636   | A1   | 20000405 | EP 1999-301356   | 19990224 <--   |
| EP 990636   | B1   | 20030903 |                  |                |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO |      |          |                  |                |
| US 6384274  | B1   | 20020507 | US 1999-244182   | 19990204 <--   |
| MX 9901856  | A    | 20050715 | MX 1999-1856     | 19990225 <--   |
| TW 239328   | B    | 20050911 | TW 1999-88102944 | 19990226 <--   |
| BR 9900847  | A    | 20000509 | BR 1999-847      | 19990302 <--   |
| KR 2000022591   | A    | 20000425 | KR 1999-7699     | 19990309 <--   |
| CN 1249300  | A    | 20000405 | CN 1999-104024   | 19990317 <--   |
| JP 2000103761   | A    | 20000411 | JP 1999-162225   | 19990609 <--   |
| PRIORITY APPLN. INFO.:  |      |          | US 1998-102219P  | P 19980929 <-- |
| ED Entered STN: 07 Apr 2000   |      |          |                  |                |

AB Acrylic acid is prepared in high yield and selectivity by the vapor-phase oxidation of propylene using a single reactor in a process comprising: (A) feeding a reactant composition comprising (1) >7 volume% propylene, (2) oxygen, (3) water vapor, and (4) the remainder comprising an inert gas, into a reactor having a plurality of contact tubes and containing ≥1 oxidation catalyst in a shell, where one side of the reactor shell is divided into 1st and 2nd heat-transfer zones through which a heat-transfer medium passes and each contact tube contains ≥2 oxidation reaction zones; and (B) contacting the reactant composition with the 2 or more reaction zones to form a mixed product gas comprising acrylic acid. A reactor diagram and process flow diagram are presented.

IT 79-10-7P, Acrylic acid, preparation

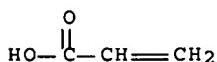
RL: IMF (Industrial manufacture); PREP (Preparation)

(single reactor process for preparing acrylic acid using an increased amount

of propylene and having increased production capacity)

RN 79-10-7 HCPLUS

CN 2-Propenoic acid (CA INDEX NAME)



IT 115-07-1, Propene, reactions

RL: RCT (Reactant); RACT (Reactant or reagent)

(single reactor process for preparing acrylic acid using an increased amount

of propylene and having increased production capacity)

RN 115-07-1 HCPLUS

CN 1-Propene (CA INDEX NAME)



REFERENCE COUNT: 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L85 ANSWER 3 OF 35 HCPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2005:612226 HCPLUS Full-text

DOCUMENT NUMBER: 143:115901

TITLE: Catalytic partial oxidation method for producing unsaturated aldehydes and/or unsaturated fatty acids

INVENTOR(S): Shin, Hyun-Jong; Yoo, Yeon-Shick; Choi, Byung-Yul; Choi, Young-Hyun; Cho, Young-Jin; Kim, Duk-Ki; Park, Joo-Yeon; Park, Kwang-Ho

PATENT ASSIGNEE(S): LG Chem, Ltd., S. Korea

SOURCE: PCT Int. Appl., 36 pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 2

PATENT INFORMATION:

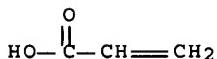
| PATENT NO.   | KIND | DATE     | APPLICATION NO.  | DATE           |
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| WO 2005063674  | A1   | 20050714 | WO 2004-KR3432   | 20041224 <--   |
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| RW: BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM,<br>AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK,<br>EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT,<br>RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML,<br>MR, NE, SN, TD, TG   |      |          |                  |                |
| US 2005209485  | A1   | 20050922 | US 2004-21628    | 20041223 <--   |
| KR 2005067069  | A    | 20050630 | KR 2004-112106   | 20041224 <--   |
| EP 1697295   | A1   | 20060906 | EP 2004-808561   | 20041224 <--   |
| R: DE, FR  |      |          |                  |                |
| CN 1874984   | A    | 20061206 | CN 2004-80031774 | 20041224 <--   |
| JP 2007508372  | T    | 20070405 | JP 2006-535280   | 20041224 <--   |
| IN 2006KN00736   | A    | 20070803 | IN 2006-KN736    | 20060328 <--   |
| PRIORITY APPLN. INFO.:   |      |          | KR 2003-97864    | A 20031226 <-- |
|  |      |          | KR 2003-97863    | A 20031226 <-- |
|  |      |          | WO 2004-KR3432   | W 20041224     |

ED Entered STN: 15 Jul 2005

AB A method is described for producing unsatd. aldehydes (e.g., acrolein) or unsatd. fatty acids (e.g., acrylic acid) from at least one compound selected from propylene, propane, (meth)acrolein, isobutylene, tert-Bu alc., Me tert-Bu ether, and o-xylene by means of fixed-bed catalytic partial oxidation in a shell-and-tube reactor which includes a reaction zone for producing unsatd. aldehydes as a main product, the reaction zone having an inactive material layer inserted into a position where a hot spot is to be generated in a reaction tube. A fixed-bed, shell-and-tube reactor for use in the above method is also described. At least one layer of the inactive material is packed at the point of a hot spot to control the hot spot temperature efficiently, thereby increasing the lifetime of a catalyst and producing unsatd. aldehydes and unsatd. fatty acids in both high yield and selectivity.

IT 79-10-7P, 2-Propenoic acid, preparation  
 RL: IMF (Industrial manufacture); PREP (Preparation)  
 (catalytic partial oxidation method for producing unsatd. aldehydes and/or unsatd. fatty acids)

RN 79-10-7 HCPLUS  
 CN 2-Propenoic acid (CA INDEX NAME)



IT 115-07-1, 1-Propene, reactions  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (catalytic partial oxidation method for producing unsatd. aldehydes and/or unsatd. fatty acids from)

RN 115-07-1 HCPLUS  
 CN 1-Propene (CA INDEX NAME)

REFERENCE COUNT: 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L85 ANSWER 4 OF 35 HCPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 2005:185464 HCPLUS Full-text  
DOCUMENT NUMBER: 142:280543  
TITLE: Method for producing unsaturated aldehydes and unsaturated carboxylic acids from alkenes in a fixed-bed catalytic partial-oxidation reactor with an enhanced heat-control system  
INVENTOR(S): Ha, Kyoung Su; Kim, Geon Yong; Kang, Seong Pil; Choi, Seok Hwan; Woo, Boo Gon  
PATENT ASSIGNEE(S): Lg Chem, Ltd., S. Korea  
SOURCE: U.S. Pat. Appl. Publ., 16 pp.  
CODEN: USXXCO  
DOCUMENT TYPE: Patent  
LANGUAGE: English  
FAMILY ACC. NUM. COUNT: 1  
PATENT INFORMATION:

| PATENT NO.             | KIND  | DATE     | APPLICATION NO.  | DATE           |
|------------------------|---|----------|------------------|----------------|
| US 2005049435          | A1  | 20050303 | US 2004-931034   | 20040901 <--   |
| US 7238836             | B2  | 20070703 |                  |                |
| KR 2005024206          | A   | 20050310 | KR 2004-69117    | 20040831 <--   |
| WO 2005021149          | A1  | 20050310 | WO 2004-KR2193   | 20040901 <--   |
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|                        | RW: BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG  |          |                  |                |
| EP 1660226             | A1  | 20060531 | EP 2004-774454   | 20040901 <--   |
|                        | R: DE, FR   |          |                  |                |
| CN 1845785             | A   | 20061011 | CN 2004-80025024 | 20040901 <--   |
| JP 2007533605          | T   | 20071122 | JP 2006-523141   | 20040901 <--   |
| IN 2006KN00384         | A   | 20070803 | IN 2006-KN384    | 20060221 <--   |
| PRIORITY APPLN. INFO.: |   |          | KR 2003-60736    | A 20030901 <-- |
|                        |   |          | WO 2004-KR2193   | W 20040901     |

ED Entered STN: 04 Mar 2005

AB A process is described for producing unsatd. aldehydes (e.g., acrolein) and unsatd. carboxylic acids (e.g., acrylic acid) from olefins (e.g., propylene) by fixed-bed catalytic partial oxidation in a shell-and-tube, heat-exchanger-type reactor. In this process, the reactor comprises a first-step reaction zone of mainly producing the unsatd. aldehydes, a second-step reaction zone of mainly producing the unsatd. acids, or both the two zones. The first-step reaction zone is divided into two or more zones by a partition. Each of the divided shell spaces is filled with a heat-transfer medium, and the heat-transfer medium in each shell space is maintained at isothermal temperature or a temperature difference of 0-5° and the temps. of the heat-transfer media in

each of the divided shell spaces are set to increase in the moving direction of reactants. In order to facilitate the removal of heat generation at a location where the partition is placed, a reaction inhibition layer is disposed in the first-step reaction zone. Also, in order to protect the catalyst layer from a highly exothermic reaction, the process is performed at a limited temperature difference between the temperature in a hot spot and the temperature of a molten salt. If this improved heat-control system is used, the heat stability of the catalyst layer will be secured and the yields of intermediate and final products can be increased.

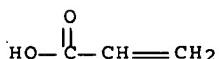
IT 79-10-7P, Acrylic acid, preparation.

RL: EPR (Engineering process); IMF (Industrial manufacture); PEP (Physical, engineering or chemical process); PYP (Physical process); PREP (Preparation); PROC (Process)

(method for producing unsatd. aldehydes and unsatd. carboxylic acids from alkenes in a fixed-bed catalytic partial-oxidation reactor with an enhanced heat-control system)

RN 79-10-7 HCPLUS

CN 2-Propenoic acid (CA INDEX NAME)



IT 115-07-1, Propene, reactions

RL: EPR (Engineering process); PEP (Physical, engineering or chemical process); RCT (Reactant); PROC (Process); RACT (Reactant or reagent)  
(method for producing unsatd. aldehydes and unsatd. carboxylic acids from alkenes in a fixed-bed catalytic partial-oxidation reactor with an enhanced heat-control system)

RN 115-07-1 HCPLUS

CN 1-Propene (CA INDEX NAME)



REFERENCE COUNT: 21 THERE ARE 21 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L85 ANSWER 5 OF 35 HCPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2004:633569 HCPLUS Full-text

DOCUMENT NUMBER: 141:159052

TITLE: Thermally diluted exothermic reactor system

INVENTOR(S): Hagen, David L.; Ginter, Gary; Goheen, Bill; McGuire, Allan; Rankin, Janet

PATENT ASSIGNEE(S): Vast Power Systems Inc., USA

SOURCE: PCT Int. Appl., 308 pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND  | DATE  | APPLICATION NO. | DATE  |
|------------|-------|-------|-----------------|-------|
| -----      | ----- | ----- | -----           | ----- |

|                        |  |          |                  |                |
|------------------------|--|----------|------------------|----------------|
| WO 2004064990          | A2   | 20040805 | WO 2004-US1749   | 20040122 <--   |
| WO 2004064990          | A3   | 20041229 |                  |                |
| W:                     | AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI   |          |                  |                |
| CA 2513982             | A1   | 20040805 | CA 2004-2513982  | 20040122 <--   |
| WO 2004065763          | A2   | 20040805 | WO 2004-US1545   | 20040122 <--   |
| WO 2004065763          | A3   | 20050728 |                  |                |
| W:                     | AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW |          |                  |                |
| RW:                    | BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG   |          |                  |                |
| US 2004219079          | A1   | 20041104 | US 2004-763047   | 20040122 <--   |
| EP 1587613             | A2   | 20051026 | EP 2004-704459   | 20040122 <--   |
| R:                     | AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK   |          |                  |                |
| CN 1764498             | A  | 20060426 | CN 2004-80007774 | 20040122 <--   |
| JP 2006515912          | T  | 20060608 | JP 2006-501071   | 20040122 <--   |
| JP 2006523294          | T  | 20061012 | JP 2006-501103   | 20040122 <--   |
| IN 2005DN02976         | A  | 20070803 | IN 2005-DN2976   | 20050704 <--   |
| PRIORITY APPLN. INFO.: |  |          | US 2003-442096P  | P 20030122 <-- |
|                        |  |          | US 2003-442844P  | P 20030124 <-- |
|                        |  |          | WO 2004-US1545   | W 20040122     |
|                        |  |          | WO 2004-US1749   | W 20040122     |

ED Entered STN: 06 Aug 2004

AB A thermally diluted exothermic reactor system is described comprising numerous orifices distributed in a combustor using distributed perforated contactor tubes or ducts. Diluent fluid and  $\geq 1$  reactant fluids are delivered and mixed with an oxidant fluid using the perforated contactors. Reactant fluid, oxidant fluid and diluent fluid are delivered and mixed under composition control using numerous micro-jets about the perforated tubes. Composition profiles, composition ratio profiles and temperature profiles are controlled using the reactor in  $\geq 1$  axial direction and one or two transverse directions with temperature gradient reduction, power and efficiency improvement, and emissions control.

IT 115-07-1, Propylene, processes

RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); RCT (Reactant); PROC (Process); RACT (Reactant or reagent) (thermally diluted exothermic reactor system)

RN 115-07-1 HCAPLUS

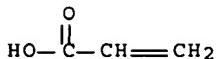
CN 1-Propene (CA INDEX NAME)



IT 79-10-7P, Acrylic acid, processes

RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); PROC (Process); RACT (Reactant or reagent)

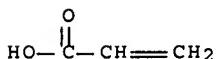
(thermally diluted exothermic reactor system)  
RN 79-10-7 HCPLUS  
CN 2-Propenoic acid (CA INDEX NAME)



L85 ANSWER 6 OF 35 HCPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 2004:720153 HCPLUS Full-text  
DOCUMENT NUMBER: 141:225989  
TITLE: Continuous manufacture of acrylic acid by vapor-phase catalytic oxidation of acrolein with oxygen in immobilized bed multiple-tube reactors  
INVENTOR(S): Yuki, Hiroki; Tanimoto, Michio  
PATENT ASSIGNEE(S): Nippon Shokubai Co., Ltd., Japan  
SOURCE: Jpn. Kokai Tokkyo Koho, 15 pp.  
CODEN: JKXXAF  
DOCUMENT TYPE: Patent  
LANGUAGE: Japanese  
FAMILY ACC. NUM. COUNT: 1  
PATENT INFORMATION:

| PATENT NO.             | KIND | DATE     | APPLICATION NO. | DATE         |
|------------------------|------|----------|-----------------|--------------|
| JP 2004244383          | A    | 20040902 | JP 2003-36891   | 20030214 <-- |
| PRIORITY APPLN. INFO.: |      |          | JP 2003-36891   | 20030214 <-- |

ED Entered STN: 03 Sep 2004  
AB In the manufacture, porous granular catalysts comprising Mo V oxides and/or their mixed oxides are placed on plural reaction sections divided in the axial direction of the tubes. Porous size of the catalysts are different between  $\geq 2$  of the sections. Thus, acrylic acid was manufactured with selectivity 93.8% and conversion of acrolein 99.1% by the aforementioned process using Mo V W Cu oxide for 4000 h.  
IT 79-10-7P, Acrylic acid, preparation  
RL: IMF (Industrial manufacture); PREP (Preparation)  
(continuous manufacture of acrylic acid by vapor-phase catalytic oxidation of acrolein with oxygen in the presence of Mo V oxides in immobilized bed multiple-tube reactors)  
RN 79-10-7 HCPLUS  
CN 2-Propenoic acid (CA INDEX NAME)



IT 115-07-1, Propylene, reactions  
RL: RCT (Reactant); RACT (Reactant or reagent)  
(continuous manufacture of acrylic acid by vapor-phase catalytic oxidation of acrolein with oxygen in the presence of Mo V oxides in immobilized bed

multiple-tube reactors)  
RN 115-07-1 HCPLUS  
CN 1-Propene (CA INDEX NAME)



L85 ANSWER 7 OF 35 HCPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 2003:551479 HCPLUS Full-text  
DOCUMENT NUMBER: 139:100865  
TITLE: Method for vapor phase catalytic oxidation  
INVENTOR(S): Yada, Shuhei; Goriki, Masayasu; Hosaka, Hirochika;  
Jinno, Kimikatsu; Saito, Teruo; Suzuki, Yoshiro  
PATENT ASSIGNEE(S): Mitsubishi Chemical Corporation, Japan  
SOURCE: PCT Int. Appl., 60 pp.  
CODEN: PIXXD2  
DOCUMENT TYPE: Patent  
LANGUAGE: Japanese  
FAMILY ACC. NUM. COUNT: 1  
PATENT INFORMATION:

| PATENT NO.   | KIND  | DATE     | APPLICATION NO.  | DATE           |
|--|---|----------|------------------|----------------|
| WO 2003057653  | A1  | 20030717 | WO 2002-JP13372  | 20021220 <--   |
| W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN,<br>CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH,<br>GM, HR, HU, ID, IL, IN, IS, KE, KG, KP, KR, KZ, LC, LK, LR, LS,<br>LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL,<br>PT, RO, RU, SC, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA,<br>UG, US, UZ, VC, VN, YU, ZA, ZM, ZW | RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY,<br>KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES,<br>FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SI, SK, TR, BF, BJ,<br>CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG |          |                  |                |
| JP 2003206244  | A   | 20030722 | JP 2002-4635     | 20020111 <--   |
| JP 2003252807  | A   | 20030910 | JP 2002-364643   | 20021217 <--   |
| AU 2002357503  | A1  | 20030724 | AU 2002-357503   | 20021220 <--   |
| EP 1466883   | A1  | 20041013 | EP 2002-806067   | 20021220 <--   |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,<br>IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, SK   |   |          |                  |                |
| BR 2002014991  | A   | 20041214 | BR 2002-14991    | 20021220 <--   |
| CN 1607030   | A   | 20050420 | CN 2004-10078599 | 20021220 <--   |
| CN 1607031   | A   | 20050420 | CN 2004-10078600 | 20021220 <--   |
| CN 1607032   | A   | 20050420 | CN 2004-10078601 | 20021220 <--   |
| CN 1617843   | A   | 20050518 | CN 2002-827630   | 20021220 <--   |
| RU 2309936   | C2  | 20071110 | RU 2004-123098   | 20021220 <--   |
| IN 2004CN01622   | A   | 20060224 | IN 2004-CN1622   | 20040722 <--   |
| PRIORITY APPLN. INFO.:   |   |          | JP 2001-399118   | A 20011228 <-- |
|  |   |          | JP 2002-4635     | A 20020111 <-- |
|  |   |          | WO 2002-JP13372  | W 20021220 <-- |

OTHER SOURCE(S): CASREACT 139:100865  
ED Entered STN: 18 Jul 2003  
AB Disclosed is a method for vapor phase catalytic oxidation involving using a fixed bed multi-tube heat-exchanger type reactor having a plurality of reaction tubes, feeding a raw material gas for reaction to the inside of the reaction tube packed with a catalyst to produce a reaction product gas,

characterized in that the pressure loss of each reaction tube having a catalyst packed therein is adjusted in a manner wherein a reaction tube showing a pressure loss less than an average pressure loss for the total reaction tubes is addnl. packed with an inert material in its portion near the entrance of a raw material gas, or is removed of the catalyst and re-packed with the catalyst, and a reaction tube showing a pressure loss greater than the above average value is removed of the catalyst and then re-packed with the catalyst, so as for the each reaction tube to show a pressure loss within the range of  $\pm 20\%$  of the average value. The method can provide a vapor phase catalytic oxidation method which is almost free of variations in the reaction states in resp. reaction tubes. (meth)acrolein or (meth)acrylic acid are prepared by oxidation of propane, propylene, or isobutylene in the presence of a Mo-Bi series catalyst using the above process.

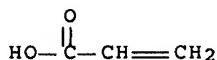
IT 79-10-7P, Acrylic acid, preparation

RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)

(control of pressure loss in reaction tubes for vapor phase catalytic oxidation of propane, propylene, or isobutylene to (meth)acrolein or (meth)acrylic acid in presence of a Mo-Bi series catalyst)

RN 79-10-7 HCPLUS

CN 2-Propenoic acid (CA INDEX NAME)



IT 115-07-1, Propylene, reactions

RL: RCT (Reactant); RACT (Reactant or reagent)

(control of pressure loss in reaction tubes for vapor phase catalytic oxidation of propane, propylene, or isobutylene to (meth)acrolein or (meth)acrylic acid in presence of a Mo-Bi series catalyst)

RN 115-07-1 HCPLUS

CN 1-Propene (CA INDEX NAME)



REFERENCE COUNT: 13 THERE ARE 13 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L85 ANSWER 8 OF 35 HCPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2003:754852 HCPLUS Full-text

DOCUMENT NUMBER: 139:261657

TITLE: Combined method for producing acrylic acid and acrylic acid homopolymer

INVENTOR(S): Matsumoto, Yukihiro; Nakahara, Sei; Ishizaki, Kunihiko

PATENT ASSIGNEE(S): Nippon Shokubai Co., Ltd., Japan

SOURCE: Eur. Pat. Appl., 17 pp.

CODEN: EPXXDW

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO.   | KIND | DATE     | APPLICATION NO.  | DATE           |
|--|------|----------|------------------|----------------|
| EP 1346974   | A2   | 20030924 | EP 2003-447057   | 20030320 <--   |
| EP 1346974   | A3   | 20031105 |                  |                |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,<br>IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK |      |          |                  |                |
| JP 2003268011  | A    | 20030925 | JP 2002-78678    | 20020320 <--   |
| JP 3905781   | B2   | 20070418 |                  |                |
| TW 276624  | B    | 20070321 | TW 2003-92103789 | 20030224 <--   |
| ZA 2003001591  | A    | 20030905 | ZA 2003-1591     | 20030226 <--   |
| US 2003181621  | A1   | 20030925 | US 2003-375140   | 20030228 <--   |
| US 7038081   | B2   | 20060502 |                  |                |
| CN 1445250   | A    | 20031001 | CN 2003-121615   | 20030318 <--   |
| BR 2003000726  | A    | 20050607 | BR 2003-726      | 20030320 <--   |
| PRIORITY APPLN. INFO.:   |      |          | JP 2002-78678    | A 20020320 <-- |

ED Entered STN: 26 Sep 2003

AB A method for producing polyacrylic acid includes a combined process of an acrylic acid production process and a polyacrylic acid production process. The acrylic acid production process includes the steps of catalytically oxidizing propylene and/or propane in a gaseous phase to generate an acrylic acid reaction product, absorbing the reaction product in a solvent, and purifying acrylic acid from an acrylic acid aqueous solution containing the solvent. The polyacrylic acid production process includes the step of utilizing heat medium recovered in the acrylic acid production process to purify polyacrylic acid from the acrylic acid aqueous solution or from acrylic acid. Process flow diagrams are presented.

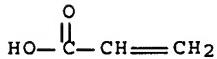
IT 79-10-7P, Acrylic acid, preparation

RL: EPR (Engineering process); IMF (Industrial manufacture); PEP (Physical, engineering or chemical process); PUR (Purification or recovery); RCT (Reactant); PREP (Preparation); PROC (Process); RACT (Reactant or reagent)

(combined method for producing acrylic acid and acrylic acid homopolymer)

RN 79-10-7 HCAPLUS

CN 2-Propenoic acid (CA INDEX NAME)

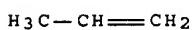


IT 115-07-1, Propene, reactions

RL: EPR (Engineering process); PEP (Physical, engineering or chemical process); RCT (Reactant); PROC (Process); RACT (Reactant or reagent)  
(producing acrylic acid by the oxidation of)

RN 115-07-1 HCAPLUS

CN 1-Propene (CA INDEX NAME)



ACCESSION NUMBER: 2001:918875 HCAPLUS Full-text  
 DOCUMENT NUMBER: 136:38028  
 TITLE: Process and reactor for producing acrylic acid by the gas-phase catalytic oxidation of acrolein with the inhibition of reactor hot spot formation  
 INVENTOR(S): Yunoki, Hiromi  
 PATENT ASSIGNEE(S): Nippon Shokubai Co., Ltd., Japan  
 SOURCE: Eur. Pat. Appl., 11 pp.  
 CODEN: EPXXDW  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

| PATENT NO.  | KIND | DATE     | APPLICATION NO. | DATE         |
|---|------|----------|-----------------|--------------|
| EP 1164120  | A2   | 20011219 | EP 2001-305119  | 20010612 <-- |
| EP 1164120  | A3   | 20030205 |                 |              |
| EP 1164120  | B1   | 20050504 |                 |              |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO |      |          |                 |              |
| JP 2001354612   | A    | 20011225 | JP 2000-175043  | 20000612 <-- |
| CN 1328988  | A    | 20020102 | CN 2001-121191  | 20010612 <-- |
| BR 2001002347   | A    | 20020402 | BR 2001-2347    | 20010612 <-- |
| US 2003060659   | A1   | 20030327 | US 2001-878421  | 20010612 <-- |
| US 6657080  | B2   | 20031202 |                 |              |

PRIORITY APPLN. INFO.: JP 2000-175043 A 20000612 <--

ED Entered STN: 21 Dec 2001

AB A process for producing acrylic acid comprising the vapor-phase catalytic oxidation of an acrolein-containing gas is described using a shell-and-tube type fixed-bed reactor, where each of the reaction tubes contains catalyst in three or more reaction zones in the axial direction. The catalyst in the first reaction zone closest to the gas inlet has a higher activity than that of the catalyst in the adjacent, second reaction zone and the catalysts in each of the subsequent reaction zones have an activity level higher than that of the catalyst in the adjacent reaction zone on the gas-inlet side, thus inhibiting the formation of reactor hot spots.

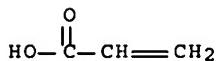
IT 79-10-7P, Acrylic acid, preparation

RL: IMF (Industrial manufacture); PREP (Preparation)

(process and reactor for producing acrylic acid by the gas-phase catalytic oxidation of acrolein with the inhibition of reactor hot spot formation)

RN 79-10-7 HCAPLUS

CN 2-Propenoic acid (CA INDEX NAME)



IT 115-07-1, Propene, reactions

RL: RCT (Reactant); RACT (Reactant or reagent)

(process and reactor for producing acrylic acid by the gas-phase catalytic oxidation of acrolein with the inhibition of reactor hot spot formation)

RN 115-07-1 HCAPLUS

CN 1-Propene (CA INDEX NAME)



L85 ANSWER 10 OF 35 HCPLUS COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 2001:338104 HCPLUS Full-text  
 DOCUMENT NUMBER: 134:326889  
 TITLE: Oxidative method and apparatus for the production of acrylic acid or acrolein from propylene and propane  
 INVENTOR(S): Okazaki, Kazuto; Matsumoto, Yukihiro; Sakamoto, Kazuhiko; Dodo, Osamu  
 PATENT ASSIGNEE(S): Nippon Shokubai Co., Ltd., Japan  
 SOURCE: Eur. Pat. Appl., 16 pp.  
 CODEN: EPXXDW  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

| PATENT NO.   | KIND | DATE     | APPLICATION NO. | DATE            |
|--|------|----------|-----------------|-----------------|
| EP 1097916   | A2   | 20010509 | EP 2000-309634  | 20001101 <--    |
| EP 1097916   | A3   | 20020417 |                 |                 |
| EP 1097916   | B1   | 20050504 |                 |                 |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,<br>IE, SI, LT, LV, FI, RO |      |          |                 |                 |
| JP 2001131109  | A    | 20010515 | JP 1999-315914  | 19991105 <--    |
| JP 3934293   | B2   | 20070620 |                 |                 |
| ZA 2000006161  | A    | 20010517 | ZA 2000-6161    | 20001031 <--    |
| US 7198766   | B1   | 20070403 | US 2000-705661  | 20001103 <--    |
| CN 1299805   | A    | 20010620 | CN 2000-136621  | 20001105 <--    |
| US 2007066845  | A1   | 20070322 | US 2006-601417  | 20061117 <--    |
| PRIORITY APPLN. INFO.:   |      |          | JP 1999-315914  | A 19991105 <--  |
|  |      |          | US 2000-705661  | A3 20001103 <-- |

ED Entered STN: 11 May 2001

AB Chilled coolant is prepared by using liquid coolant in the gasification of liquefied propylene, and this chilled coolant is used in heat exchangers for cooling acrylic acid or acrolein produced. This method allows effective utilization of the latent heat which used to be discarded and permits a reduction of energy consumption of cooling required sep. in the production step. Recovering the chilled coolant makes it possible to stabilize the gasification of propylene and/or propane, and consequently to stabilize the production of acrylic acid. Process flow diagrams are presented.

IT 79-10-7P, Acrylic acid, preparation

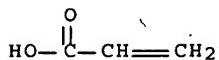
RL: IMF (Industrial manufacture); PREP (Preparation)

(oxidative method and apparatus for the production of acrylic acid or acrolein

from propylene and propane)

RN 79-10-7 HCPLUS

CN 2-Propenoic acid (CA INDEX NAME)



IT : 115-07-1, Propene, reactions  
RL: PEP (Physical, engineering or chemical process); RCT (Reactant); PROC (Process); RACT (Reactant or reagent)  
(oxidative method and apparatus for the production of acrylic acid or acrolein  
from propylene and propane)  
RN 115-07-1 HCAPLUS  
CN 1-Propene (CA INDEX NAME)



L85 ANSWER 11 OF 35 HCAPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 2001:338081 HCAPLUS Full-text  
DOCUMENT NUMBER: 134:312911  
TITLE: Reactor for catalytic gas phase oxidation and method  
for manufacture of (meth)acrylic acid  
INVENTOR(S): Nishimura, Takeshi; Mori, Masakatsu; Kitaura,  
Masatsugu; Dodo, Osamu; Tanimoto, Michio  
PATENT ASSIGNEE(S): Nippon Shokubai Co., Ltd., Japan  
SOURCE: Eur. Pat. Appl., 16 pp.  
CODEN: EPXXDW  
DOCUMENT TYPE: Patent  
LANGUAGE: English  
FAMILY ACC. NUM. COUNT: 1  
PATENT INFORMATION:

| PATENT NO.   | KIND | DATE     | APPLICATION NO. | DATE           |
|--|------|----------|-----------------|----------------|
| EP 1097745   | A1   | 20010509 | EP 2000-309633  | 20001101 <--   |
| EP 1097745   | B1   | 20050216 |                 |                |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,<br>IE, SI, LT, LV, FI, RO |      |          |                 |                |
| JP 2001129384  | A    | 20010515 | JP 1999-315469  | 19991105 <--   |
| JP 3646027   | B2   | 20050511 |                 |                |
| ZA 2000005988  | A    | 20010518 | ZA 2000-5988    | 20001025 <--   |
| CN 1294939   | A    | 20010516 | CN 2000-132352  | 20001103 <--   |
| CN 1096879   | B    | 20021225 |                 |                |
| US 6994833   | B1   | 20060207 | US 2000-705679  | 20001103 <--   |
| PRIORITY APPLN. INFO.:   |      |          | JP 1999-315469  | A 19991105 <-- |

ED Entered STN: 11 May 2001

AB In a shell-and-tube type reactor, the leakage between the upper and lower chambers is substantially decreased by tightly fitting the reaction tubes to the shield. The present invention provides a reactor for use in catalytic gas phase oxidation characterized by expanding reaction tubes to at least one groove formed in the reaction tube-fixing part of an intermediate tube sheet to form a shield, thereby forming plural of chambers with the intermediate tube sheet, and forming an expansion joint around the periphery of each of the chambers.

IT 115-07-1P, Propylene, uses

RL: CAT (Catalyst use); PNU (Preparation, unclassified); PREP (Preparation); USES (Uses)

(reactor for catalytic gas phase oxidation and method for manufacture of (meth)acrylic acid)

RN 115-07-1 HCAPLUS

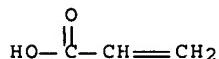
CN 1-Propene (CA INDEX NAME)



IT 79-10-7P, Acrylic acid, preparation  
RL: IMF (Industrial manufacture); PREP (Preparation)  
(reactor for catalytic gas phase oxidation and method for manufacture of  
(meth)acrylic acid)

RN 79-10-7 HCPLUS

CN 2-Propenoic acid (CA INDEX NAME)



REFERENCE COUNT: 5 THERE ARE 5 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L85 ANSWER 12 OF 35 HCPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2001:165853 HCPLUS Full-text

DOCUMENT NUMBER: 134:210060

TITLE: Catalytic gas-phase oxidation in a shell-and-tube reactor

INVENTOR(S): Nishimura, Takeshi; Mori, Masakatsu; Kitaura, Masatsugu; Dodo, Osamo; Nakamura, Daisuke

PATENT ASSIGNEE(S): Nippon Shokubai Co., Ltd., Japan

SOURCE: Eur. Pat. Appl., 23 pp.

CODEN: EPXXDW

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO.   | KIND | DATE     | APPLICATION NO. | DATE         |
|--|------|----------|-----------------|--------------|
| EP 1080781   | A1   | 20010307 | EP 2000-307312  | 20000824 <-- |
| EP 1080781   | B1   | 20060322 |                 |              |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,<br>IE, SI, LT, LV, FI, RO |      |          |                 |              |
| ZA 2000004211  | A    | 20010214 | ZA 2000-4211    | 20000817 <-- |
| US 6613940   | B1   | 20030902 | US 2000-648950  | 20000825 <-- |
| JP 2001139499  | A    | 20010522 | JP 2000-257557  | 20000828 <-- |
| JP 3895527   | B2   | 20070322 |                 |              |
| BR 2000003855  | A    | 20010403 | BR 2000-3855    | 20000829 <-- |
| CN 1289635   | A    | 20010404 | CN 2000-131724  | 20000831 <-- |
| CN 1096878   | B    | 20021225 |                 |              |

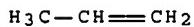
PRIORITY APPLN. INFO.: JP 1999-246056 A 19990831 <--

ED Entered STN: 09 Mar 2001

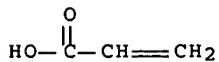
AB Catalytic gas-phase oxidation is carried out in a shell-and-tube type reactor adapted to circulate a heating medium to the shell of the reactor through the medium of a circulation device connecting an annular conduit. A portion of the heating medium extracted from the shell of the reactor is subjected to heat exchange by introducing the heating medium resulting from the heat

exchange into the proximity of a heating medium circulation inlet on the inlet side of the circulation device or the annular conduit on the outlet side of the reactor. The flow rate of the heating medium after the heat exchange is preferably in the range of 2-40 volume% based on the flow rate of the heating medium within the shell of the reactor and the temperature difference of the heating medium at the inlet and the outlet in the range of 15-150°. The arrangement decreases evenly the hot spots in the reaction tubes, increases the yield of the resulting product, and implements a reaction of catalytic gas phase oxidation of propylene or isobutylene.

IT 115-07-1, Propylene, processes  
 RL: PEP (Physical, engineering or chemical process); PROC (Process)  
 (catalytic gas-phase oxidation in shell-and-tube reactor)  
 RN 115-07-1 HCPLUS  
 CN 1-Propene (CA INDEX NAME)



IT 79-10-7P, Acrylic acid, processes  
 RL: IMF (Industrial manufacture); PEP (Physical, engineering or chemical process); PREP (Preparation); PROC (Process)  
 (manufactured by catalytic gas-phase oxidation in shell-and-tube reactor)  
 RN 79-10-7 HCPLUS  
 CN 2-Propenoic acid (CA INDEX NAME)



REFERENCE COUNT: 5 THERE ARE 5 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L85 ANSWER 13 OF 35 HCPLUS COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 2001:165852 HCPLUS Full-text  
 DOCUMENT NUMBER: 134:194944  
 TITLE: Reactor for catalytic gas phase oxidation  
 INVENTOR(S): Matsumoto, Yukihiro; Mori, Masakatsu; Kitaura,  
 Masatsugu; Dodo, Osamu; Tanimoto, Michio  
 PATENT ASSIGNEE(S): Nippon Shokubai Co., Ltd., Japan  
 SOURCE: Eur. Pat. Appl., 37 pp.  
 CODEN: EPXXDW  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

| PATENT NO.   | KIND | DATE     | APPLICATION NO. | DATE         |
|--|------|----------|-----------------|--------------|
| EP 1080780   | A1   | 20010307 | EP 2000-307311  | 20000824 <-- |
| EP 1080780   | B1   | 20070801 |                 |              |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,<br>IE, SI, LT, LV, FI, RO |      |          |                 |              |
| ZA 2000004210  | A    | 20010214 | ZA 2000-4210    | 20000816 <-- |

|                        |    |          |                |                |
|------------------------|----|----------|----------------|----------------|
| BR 2000003856          | A  | 20010403 | BR 2000-3856   | 20000829 <--   |
| US 6808689             | B1 | 20041026 | US 2000-652209 | 20000830 <--   |
| CN 1289634             | A  | 20010404 | CN 2000-131309 | 20000831 <--   |
| CN 1096877             | B  | 20021225 |                |                |
| JP 2001137688          | A  | 20010522 | JP 2000-264570 | 20000831 <--   |
| JP 2001137689          | A  | 20010522 | JP 2000-264571 | 20000831 <--   |
| JP 3732080             | B2 | 20060105 |                |                |
| PRIORITY APPLN. INFO.: |    |          | JP 1999-246057 | A 19990831 <-- |
|                        |    |          | JP 1999-246058 | A 19990831 <-- |

ED Entered STN: 09 Mar 2001

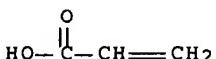
AB The temperature distribution of a heating medium in the reactor is allayed and the occurrence of hot spots is repressed. In a shell-and-tube type reactor provided with donut type and disk type baffle plates, reaction tubes are disposed even in the holes formed in the donut type baffle plates and an empty space devoid of a configuration of the reaction tubes is formed at the center of the shell. According to this invention, (meth)acrylic acid and/or (meth)acrolein can be produced at a low energy by catalytic gas phase oxidation of propylene- or isobutylene-containing gas.

IT 79-10-7P, Acrylic acid, preparation

RL: IMF (Industrial manufacture); PREP (Preparation)  
(reactor for catalytic gas phase oxidation)

RN 79-10-7 HCAPLUS

CN 2-Propenoic acid (CA INDEX NAME)

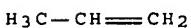


IT 115-07-1, Propylene, processes

RL: PEP (Physical, engineering or chemical process); PROC (Process)  
(reactor for catalytic gas phase oxidation)

RN 115-07-1 HCAPLUS

CN 1-Propene (CA INDEX NAME)



REFERENCE COUNT: 2 THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L85 ANSWER 14 OF 35 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 1999:529071 HCAPLUS Full-text

DOCUMENT NUMBER: 131:170747

TITLE: Metallic reactor tube with catalytic interior coating for gas-phase production of (meth)acrolein and (meth)acrylic acid

INVENTOR(S): Unverricht, Signe; Arnold, Heiko; Tenten, Andreas; Machhammer, Otto; Zehner, Peter

PATENT ASSIGNEE(S): BASF AG, Germany

SOURCE: PCT Int. Appl., 25 pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent

LANGUAGE: German

FAMILY ACC. NUM. COUNT: 2

PATENT INFORMATION:

| PATENT NO.  | KIND | DATE     | APPLICATION NO.  | DATE           |
|---|------|----------|------------------|----------------|
| WO 9941011  | A1   | 19990819 | WO 1999-EP901    | 19990211 <--   |
| W: AL, AU, BG, BR, BY, CA, CN, CZ, GE, HU, ID, IL, JP, KR, KZ, LT, LV, MX, NO, NZ, PL, RO, RU, SG, SI, SK, TR, UA, US, AM, AZ, KG, MD, TJ, TM |      |          |                  |                |
| RW: AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE  |      |          |                  |                |
| DE 19805719   | A1   | 19990819 | DE 1998-19805719 | 19980212 <--   |
| DE 19839782   | A1   | 20000302 | DE 1998-19839782 | 19980901 <--   |
| AU 9930275  | A    | 19990830 | AU 1999-30275    | 19990211 <--   |
| MX 2000PA06672  | A    | 20010219 | MX 2000-PA6672   | 20000706 <--   |
| PRIORITY APPLN. INFO.:  |      |          |                  |                |
|   |      |          | DE 1998-19805719 | A 19980212 <-- |
|   |      |          | DE 1998-19839782 | A 19980901 <-- |
|   |      |          | WO 1999-EP901    | W 19990211 <-- |

ED Entered STN: 24 Aug 1999

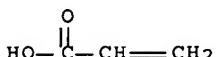
AB The invention relates to a metallic reactor tube with catalytic coating and to a tube bundle reactor with coated reactor tubes. The coating contains a multi-metal oxide composition containing Mo and Bi which is applied directly onto the reactor tubes, especially the inner wall(s) of said reactor tubes. These reactor tubes or tube bundle reactors exhibit decreased hot spots during reactions and are especially suited for use in the production of (meth)acrolein and/or (meth)acrylic acid by catalytic gas phase oxidation

IT 79-10-7P, Acrylic acid, preparation

RL: IMF (Industrial manufacture); PREP (Preparation)  
(metallic reactor tube with catalytic interior coating for  
gas-phase production of (meth)acrolein and (meth)acrylic acid)

RN 79-10-7 HCPLUS

CN 2-Propenoic acid (CA INDEX NAME)



IT 115-07-1, Propene, reactions

RL: RCT (Reactant); RACT (Reactant or reagent)  
(metallic reactor tube with catalytic interior coating for  
gas-phase production of (meth)acrolein and (meth)acrylic acid)

RN 115-07-1 HCPLUS

CN 1-Propene (CA INDEX NAME)



REFERENCE COUNT: 6 THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L85 ANSWER 15 OF 35 HCPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 1999:201937 HCPLUS Full-text

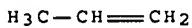
DOCUMENT NUMBER: 130:267861

TITLE: Method and apparatus for manufacture of unsaturated aldehydes and carboxylic acids by gas-phase oxidation

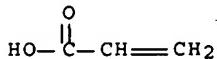
INVENTOR(S): Yamaguchi, Keiichi; Kaneko, Toshiaki  
 PATENT ASSIGNEE(S): Toa Gosei Chemical Industry Co., Ltd., Japan  
 SOURCE: Jpn. Kokai Tokkyo Koho, 6 pp.  
 CODEN: JKXXAF  
 DOCUMENT TYPE: Patent  
 LANGUAGE: Japanese  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

| PATENT NO.  | KIND | DATE     | APPLICATION NO. | DATE         |
|-------------|------|----------|-----------------|--------------|
| JP 11080052 | A    | 19990323 | JP 1997-256093  | 19970904 <-- |
| JP 3463529  | B2   | 20031105 |                 |              |

PRIORITY APPLN. INFO.:  
 ED Entered STN: 30 Mar 1999  
 AB The method, giving products with high yield, comprises using a multi-tubular heat exchanger reactor having a catalyst-filled part equipped with a heat-resistant rod located in the center of the axis of the reactor. Oxidation of propylene to acrolein and acrylic acid was exemplified.  
 IT 115-07-1, Propylene, reactions  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (method and apparatus for manufacture of acrolein by gas-phase oxidation of propylene)  
 RN 115-07-1 HCPLUS  
 CN 1-Propene (CA INDEX NAME)



IT 79-10-7P, Acrylic acid, preparation  
 RL: IMF (Industrial manufacture); PREP (Preparation)  
 (method and apparatus for manufacture of acrylic acid by gas-phase oxidation of acrolein)  
 RN 79-10-7 HCPLUS  
 CN 2-Propenoic acid (CA INDEX NAME)



L85 ANSWER 16 OF 35 HCPLUS COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 1999:279723 HCPLUS Full-text  
 DOCUMENT NUMBER: 130:282481  
 TITLE: Two-step oxidation reactor and catalysts for the production of acrylic acid from propylene  
 INVENTOR(S): Tanimoto, Michio; Uekawa, Kazuyuki; Kawajiri, Tatsuya  
 PATENT ASSIGNEE(S): Nippon Shokubai Co., Ltd., Japan  
 SOURCE: Eur. Pat. Appl., 15 pp.  
 CODEN: EPXXDW  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO.   | KIND | DATE     | APPLICATION NO.  | DATE                          |
|--|------|----------|------------------|-------------------------------|
| EP 911313  | A1   | 19990428 | EP 1998-308754   | 19981027 <--                  |
| EP 911313  | B1   | 20010926 |                  |                               |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,<br>IE, SI, LT, LV, FI, RO |      |          |                  |                               |
| JP 11130722  | A    | 19990518 | JP 1997-293756   | 19971027 <--                  |
| JP 3948798   | B2   | 20070725 |                  |                               |
| BR 9804243   | A    | 20000411 | BR 1998-4243     | 19981026 <--                  |
| MX 9808885   | A    | 20000731 | MX 1998-8885     | 19981026 <--                  |
| CN 1215718   | A    | 19990505 | CN 1998-123609   | 19981027 <--                  |
| CN 1093117   | B    | 20021023 |                  |                               |
| SG 70657   | A1   | 20000222 | SG 1998-4291     | 19981027 <--                  |
| US 6069271   | A    | 20000530 | US 1998-178737   | 19981027 <--                  |
| TW 460455  | B    | 20011021 | TW 1998-87117799 | 19981027 <--                  |
| IN 1998MA02439   | A    | 20060623 | IN 1998-MA2439   | 19981029 <--                  |
| PRIORITY APPLN. INFO.:   |      |          |                  | JP 1997-293756 A 19971027 <-- |

ED Entered STN: 06 May 1999

AB A method for producing acrylic acid from propylene at high efficiency by a two-stage catalytic oxidation using a single fixed bed shell-and-tube heat exchanger-type reactor is described. The shell space of the reactor is divided into an upper space and lower space by a partition plate, allowing a heating medium to circulate independently in each of the spaces, and carrying out the vapor-phase oxidation under specific conditions which include providing a first-stage catalyst layer in a lower portion of each of the reaction tubes, a second-stage catalyst layer in an upper portion of each of the reaction tubes, and an inert substance layer between the lower and upper sections, and making the void ratio of the inert substance layer from 40-99.5%. The propylene is first oxidized to acrolein by the first catalyst layer and then to acrylic acid with the second catalyst layer; reactor schematics are presented.

IT 79-10-7P, Acrylic acid, preparation

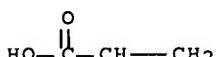
RL: IMF (Industrial manufacture); PREP (Preparation)

(two-step oxidation reactor and catalysts for the production of acrylic acid

from propylene)

RN 79-10-7 HCPLUS

CN 2-Propenoic acid (CA INDEX NAME)



IT 115-07-1, Propene, reactions

RL: RCT (Reactant); RACT (Reactant or reagent)

(two-step oxidation reactor and catalysts for the production of acrylic acid

from propylene)

RN 115-07-1 HCPLUS

CN 1-Propene (CA INDEX NAME)



REFERENCE COUNT: 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

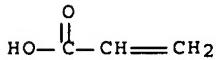
L85 ANSWER 17 OF 35 HCPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 1993:604082 HCPLUS Full-text  
DOCUMENT NUMBER: 119:204082  
TITLE: Apparatus for preparation of unsaturated aldehydes and unsaturated carboxylic acids  
INVENTOR(S): Tazaki, Hiroyuki; Kurimoto, Ikuo; Uhara, Hiroyuki; Aoki, Yukio  
PATENT ASSIGNEE(S): Nippon Catalytic Chem Ind, Japan  
SOURCE: Jpn. Kokai Tokkyo Koho, 8 pp.  
CODEN: JKXXAF  
DOCUMENT TYPE: Patent  
LANGUAGE: Japanese  
FAMILY ACC. NUM. COUNT: 1  
PATENT INFORMATION:

| PATENT NO.             | KIND | DATE     | APPLICATION NO. | DATE         |
|------------------------|------|----------|-----------------|--------------|
| JP 05125010            | A    | 19930521 | JP 1991-285127  | 19911030 <-- |
| PRIORITY APPLN. INFO.: |      |          | JP 1991-285127  | 19911030 <-- |

ED Entered STN: 13 Nov 1993  
AB The title cylindrical apparatus comprises catalyst-containing tubes and tubular heat exchangers which are placed in parallel in the apparatus; inlets of starting materials, located at upper portion of the apparatus; and outlets of products, located at the bottom portion of the apparatus, wherein the volume of bottom portion is smaller than that of the upper portion. The apparatus is useful for oxidation of propylene and isobutylene to acrolein, and methacrolein, resp., which can be further oxidized to (meth)acrylic acid with reduced amts. of diketone byproducts. Diagrams of the apparatus are illustrated.  
IT 115-07-1, Propylene, reactions  
RL: RCT (Reactant); RACT (Reactant or reagent)  
(oxidation of, to acrolein and acrylic acid, apparatus for)  
RN 115-07-1 HCPLUS  
CN 1-Propene (CA INDEX NAME)



IT 79-10-7P, Acrylic acid, preparation  
RL: PREP (Preparation)  
(preparation of, by oxidation of acrolein, apparatus for)  
RN 79-10-7 HCPLUS  
CN 2-Propenoic acid (CA INDEX NAME)



L85 ANSWER 18 OF 35 HCAPLUS COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 1984:407787 HCAPLUS Full-text  
 DOCUMENT NUMBER: 101:7787  
 TITLE: Unsaturated aldehyde or carboxylic acid  
 PATENT ASSIGNEE(S): Mitsubishi Petrochemical Co., Ltd., Japan; JGC Corp.  
 SOURCE: Jpn. Kokai Tokkyo Koho, 5 pp.  
 CODEN: JKXXAF  
 DOCUMENT TYPE: Patent  
 LANGUAGE: Japanese  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

| PATENT NO.  | KIND | DATE     | APPLICATION NO. | DATE         |
|-------------|------|----------|-----------------|--------------|
| JP 59029629 | A    | 19840216 | JP 1982-137988  | 19820810 <-- |
| JP 03045056 | B    | 19910709 |                 |              |

PRIORITY APPLN. INFO.: JP 1982-137988 19820810 <--

ED Entered STN: 07 Jul 1984

AB In the reaction of a >C<sub>3</sub> olefin with a gas containing mol. O and steam, the gas product is cooled and/or absorbed in water to give a high-temperature condensate, and the water for moisturizing is heat-exchanged with the high-temperature condensate and used to moisturize the O-containing gas supplied to the reaction system. Thus, acrylic acid (I) [79-10-7] was prepared by contacting 12.1 kg/h water with 31.5 Nm<sup>3</sup>/h air in a moisturizing tower, controlling the moisturized air at 71°, discharging 500 kg/h water from the bottom of the tower, heat-exchanging with aqueous I from rapid cooling tower, recycling the water at 76° to the moisturizing tower, compressing the saturated air from the moisturizing tower at 41.5 Nm<sup>2</sup>/h, mixing with 6.55 kg/h propylene (II) [115-07-1], passing through 2 reactors, cooling the gas product to 200°, and supplying to the rapid cooling tower. The bottom liquid in the cooling tower was cooled to 66° and returned to the middle section of the rapid cooling tower at 460 kg/h, and a liquid was also discharged from the middle section and cooled with 28° water and recycled to the tower top at 300 kg/h. The bottom liquid of the rapid cooling tower containing 40.6% I was withdrawn at 24.4 kg/h. This method consumed 55 kg cooling water/kg II, whereas a method without the use of the moisturizing tower consumed 1.84 kg steam/kg II and 120 kg cooling water/kg II.

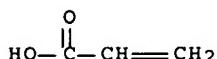
IT 79-10-7P, preparation

RL: IMF (Industrial manufacture); PREP (Preparation)

(manufacture of, by oxidation of propylene with moisturized air)

RN 79-10-7 HCAPLUS

CN 2-Propenoic acid (CA INDEX NAME)



IT 115-07-1, reactions

RL: RCT (Reactant); RACT (Reactant or reagent)

(oxidation of, by moisturized air, for acrylic acid manufacture)

RN 115-07-1 HCAPLUS

CN 1-Propene (CA INDEX NAME)



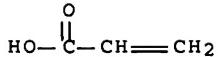
L85 ANSWER 19 OF 35 HCAPLUS COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 1980:533058 HCAPLUS Full-text  
 DOCUMENT NUMBER: 93:133058  
 TITLE: Recovery of acrylic acid from gas phase oxidation  
       products of propene  
 INVENTOR(S): Evans, William  
 PATENT ASSIGNEE(S): USA  
 SOURCE: Jpn. Kokai Tokkyo Koho, 6 pp.  
 CODEN: JKXXAF  
 DOCUMENT TYPE: Patent  
 LANGUAGE: Japanese  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

| PATENT NO.                    | KIND | DATE     | APPLICATION NO. | DATE           |
|-------------------------------|------|----------|-----------------|----------------|
| JP 55040664                   | A    | 19800322 | JP 1979-82002   | 19790628 <--   |
| IN 151108                     | A1   | 19830219 | IN 1979-DE362   | 19790522 <--   |
| CA 1149414                    | A1   | 19830705 | CA 1979-328496  | 19790528 <--   |
| BR 7903545                    | A    | 19800603 | BR 1979-3545    | 19790605 <--   |
| ES 481587                     | A1   | 19800216 | ES 1979-481587  | 19790615 <--   |
| EP 9545                       | A1   | 19800416 | EP 1979-102324  | 19790709 <--   |
| EP 9545                       | B1   | 19821208 |                 |                |
| R: BE, CH, DE, FR, GB, IT, NL |      |          |                 |                |
| DD 146588                     | A5   | 19810218 | DD 1979-215363  | 19790905 <--   |
| CS 213394                     | B2   | 19820409 | CS 1979-6079    | 19790907 <--   |
| AT 7905927                    | A    | 19820915 | AT 1979-5927    | 19790907 <--   |
| AT 370719                     | B    | 19830425 |                 |                |
| NO 7902951                    | A    | 19800314 | NO 1979-2951    | 19790912 <--   |
| RO 79610                      | A1   | 19820817 | RO 1979-98655   | 19790913 <--   |
| PRIORITY APPLN. INFO.:        |      |          | US 1978-942090  | A 19780913 <-- |

ED Entered STN: 12 May 1984  
 AB A reaction mixture of the gas-phase catalytic oxidation of propylene [ 115-07-1] at 200° is quenched to 70-90° with a quenching solution to give an acrylic acid (I) [79-10-7] solution and a I-containing gas; the I-containing gas is cooled in a heat exchanger to give a I solution which is recycled as the quenching solution  
 IT 115-07-1, reactions  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
       (oxidation of, gas-phase, recovery of acrylic acid from)  
 RN 115-07-1 HCAPLUS  
 CN 1-Propene (CA INDEX NAME)



IT 79-10-7P, preparation  
 RL: PREP (Preparation)  
       (recovery of, from gas phase oxidation mixture of propene, apparatus for)  
 RN 79-10-7 HCAPLUS  
 CN 2-Propenoic acid (CA INDEX NAME)



L85 ANSWER 20 OF 35 HCPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 1980:449149 HCPLUS Full-text

DOCUMENT NUMBER: 93:49149

TITLE: Method and reactor for vapor phase oxidation

INVENTOR(S): Takada, Masahiro; Uhara, Hiroyuki; Sato, Takahisa

PATENT ASSIGNEE(S): Nippon Shokubai Kagaku Kogyo Co., Ltd., Japan

SOURCE: Ger. Offen., 26 pp.

CODEN: GWXXBX

DOCUMENT TYPE: Patent

LANGUAGE: German

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND | DATE     | APPLICATION NO. | DATE         |
|------------|------|----------|-----------------|--------------|
| DE 2830765 | A1   | 19800131 | DE 1978-2830765 | 19780713 <-- |
| DE 2830765 | C2   | 19920625 |                 |              |

PRIORITY APPLN. INFO.: DE 1978-2830765 A 19780713 <--

ED Entered STN: 12 May 1984

AB The fixed-bed reactor consists of a vessel containing a bundle of catalyst-filled tubes which pass through perforated shield plates. The intertubular space is separated into ≥2 cooling zones. There is a 0.2-5.0 mm gap between the tube outer wall and opening inner edge. The temperature in the cooling zones is controlled and the temperature difference between the cooling zones is 0-100°. The formation of hot spots is decreased. The reactor is suitable especially for hydrocarbon vapor-phase oxidation. Thus, o-xylene was oxidized by air in a 1 g/20 L ratio at a space velocity of 4000/h to give phthalic anhydride in a reactor containing a bundle of 24 steel tubes having 25 mm inner diameter, 29 mm outer diameter, and 4 m long. The gap between the outer tube walls and the opening inner edges in a shield plate separating the intertubular space was 0.6 mm. TiO<sub>2</sub>-2.1 weight% V<sub>2</sub>O<sub>5</sub> catalyst was used. The reaction temps. in the 1st and 2nd zones were 355 and 375°, resp. During 1 yr, the phthalic anhydride yield decreased from 115.3 only to 114.1% (o-xylene basis). When no shield plates were used, the yield decreased from 112.8 to 105.9%.

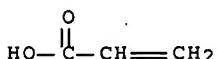
IT 79-10-7P, preparation

RL: PREP (Preparation)

(manufacture of, by oxidation of propene, apparatus for)

RN 79-10-7 HCPLUS

CN 2-Propenoic acid (CA INDEX NAME)



IT 115-07-1, reactions

RL: RCT (Reactant); RACT (Reactant or reagent)

(oxidation of, apparatus for, with catalyst in tubes)

RN 115-07-1 HCPLUS

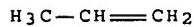
CN 1-Propene (CA INDEX NAME)



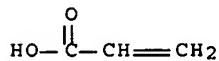
L85 ANSWER 21 OF 35 HCPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 1975:606785 HCPLUS Full-text  
DOCUMENT NUMBER: 83:206785  
ORIGINAL REFERENCE NO.: 83:32559a,32562a  
TITLE: Recovery of acrylic acid  
INVENTOR(S): Shimizu, Noboru; Kubota, Kunihiro  
PATENT ASSIGNEE(S): Nippon Shokubai Kagaku Kogyo Co., Ltd., Japan  
SOURCE: Jpn. Kokai Tokkyo Koho, 8 pp.  
CODEN: JKXXAF  
DOCUMENT TYPE: Patent  
LANGUAGE: Japanese  
FAMILY ACC. NUM. COUNT: 1  
PATENT INFORMATION:

| PATENT NO.  | KIND | DATE     | APPLICATION NO. | DATE         |
|-------------|------|----------|-----------------|--------------|
| JP 50095217 | A    | 19750729 | JP 1973-143799  | 19731225 <-- |
| JP 57042618 | B    | 19820909 |                 |              |

PRIORITY APPLN. INFO.: JP 1973-143799 19731225 <--  
ED Entered STN: 12 May 1984  
AB In the manufacture of acrylic acid (I) [79-10-7] by the gas phase catalytic oxidation of propene [115-07-1] or acrolein [107-02-8], I in the gas mixture precooled to 130-200° was recovered as an aqueous solution by contacting with sprayed water followed by cooling to 40-60° in a heat exchanger containing polymerization inhibitor. Residual I in the waste gas mixture was recovered by passing through an absorption tower in contact with water at 40-60°.  
IT 115-07-1, reactions  
RL: RCT (Reactant); RACT (Reactant or reagent)  
(oxidation of, acrylic acid recovery from)  
RN 115-07-1 HCPLUS  
CN 1-Propene (CA INDEX NAME)



IT 79-10-7P, preparation  
RL: PREP (Preparation)  
(recovery of, in catalytic oxidation of acrolein or propene)  
RN 79-10-7 HCPLUS  
CN 2-Propenoic acid (CA INDEX NAME)



L85 ANSWER 22 OF 35 WPIX COPYRIGHT 2007 THE THOMSON CORP on STN  
 ACCESSION NUMBER: 2005-195989 [20] WPIX  
 DOC. NO. CPI: C2005-062111 [20]  
 TITLE: High temperature oxidation of gaseous reactant in shell and tube reactor, comprises disposing short bed of packing material adjacent to reactor tube inlets where short bed occupies less than specified volume of feed plenum  
 DERWENT CLASS: A41; E13; E17; J04; Q78  
 INVENTOR: FRUCHEY O S; KEYES B R; MURPHY C D; FRUCHEY O; KEYES B; MURPHY C  
 PATENT ASSIGNEE: (DOWC-C) DOW GLOBAL TECHNOLOGIES INC  
 COUNTRY COUNT: 35

PATENT INFO ABBR.:

| PATENT NO      | KIND | DATE     | WEEK      | LA | PG     | MAIN IPC |
|----------------|------|----------|-----------|----|--------|----------|
| WO 2005016509  | A1   | 20050224 | (200520)* | EN | 17 [2] |          |
| EP 1660225     | A1   | 20060531 | (200636)  | EN |        |          |
| BR 2003018401  | A    | 20060801 | (200655)  | PT |        |          |
| MX 2006001255  | A1   | 20060501 | (200680)  | ES |        |          |
| US 20060292046 | A1   | 20061228 | (200702)  | EN |        |          |
| CN 1819869     | A    | 20060816 | (200703)  | ZH |        |          |
| JP 2007521126  | W    | 20070802 | (200753)  | JA | 16     |          |

APPLICATION DETAILS:

| PATENT NO      | KIND | APPLICATION     | DATE     |
|----------------|------|-----------------|----------|
| WO 2005016509  | A1   | WO 2003-US23933 | 20030731 |
| BR 2003018401  | A    | BR 2003-18401   | 20030731 |
| CN 1819869     | A    | CN 2003-826973  | 20030731 |
| EP 1660225     | A1   | EP 2003-818197  | 20030731 |
| EP 1660225     | A1   | WO 2003-US23933 | 20030731 |
| BR 2003018401  | A    | WO 2003-US23933 | 20030731 |
| MX 2006001255  | A1   | WO 2003-US23933 | 20030731 |
| US 20060292046 | A1   | WO 2003-US23933 | 20030731 |
| CN 1819869     | A    | WO 2003-US23933 | 20030731 |
| US 20060292046 | A1   | US 2006-565923  | 20060125 |
| MX 2006001255  | A1   | MX 2006-1255    | 20060131 |
| JP 2007521126  | W    | WO 2003-US23933 | 20030731 |
| JP 2007521126  | W    | JP 2005-507860  | 20030731 |

FILING DETAILS:

| PATENT NO     | KIND | PATENT NO                |
|---------------|------|--------------------------|
| EP 1660225    | A1   | Based on WO 2005016509 A |
| BR 2003018401 | A    | Based on WO 2005016509 A |
| MX 2006001255 | A1   | Based on WO 2005016509 A |
| JP 2007521126 | W    | Based on WO 2005016509 A |

PRIORITY APPLN. INFO: WO 2003-US23933 20030731  
 ED 20050708

**NOVELTY** - Gaseous reactant is oxidated at high temperature in a shell and tube reactor (10) of the class with reactor tubes (50) by disposing a short bed of packing material (30) adjacent to the reactor tube inlets (70). The short bed occupies less than 20 volume% of the feed plenum. The short bed has a voidage of 0.3-0.75 and is operative to increase the velocity of the feed gas mixture in the vicinity of the reactor tube inlets.

**DETAILED DESCRIPTION** - High temperature oxidation of a gaseous reactant in a shell and tube reactor of the class with reactor tubes, comprises immersing reactor tubes in a heat exchange medium (80) contained in the shell, isolating the interior volume of the reactor tubes from the heat exchange medium, and disposing a short bed of packing material adjacent to the reactor tube inlets. The reactor tube inlets are in communication with a feed plenum having a characteristic cross-sectional area in the vicinity of the reactor tube inlets free from obstruction so that the velocity of a feed gas mixture to the reactor tube inlets is the volume rate of flow of the feed gas mixture divided by the characteristic cross-sectional area of the plenum in the vicinity of the reactor tubes. The short bed occupies less than 20 volume% of the feed plenum. The short bed has a voidage of 0.3-0.75 and is operative to increase the velocity of the feed gas mixture in the vicinity of the reactor tube inlets. The contamination of the feed plenum through the heat exchange medium is controlled in the event of a reactor breach in the vicinity of the reactor tube inlets. The process is generally of the class where the feed gas mixture is fed from the plenum to the reactor tubes.

**INDEPENDENT CLAIMS** are also included for:

(a) an apparatus for high temperature oxidation of a gaseous reactant in a shell and tube reactor comprising reactor tubes immersed in a heat-exchange medium at a temperature of 200-400 degrees C, and short bed of packing material adjacent to the reactor tube inlets; and

(b) a method for manufacturing acrylic acid in a shell and tube reactor for oxidizing propylene comprising flowing a feed gas mixture to a feed plenum through a distributor (60), directing the feed gas mixture from the feed plenum to reactors tubes disposed in the shell and tube reactor, providing a short bed of packing material adjacent to reactor tube inlets of the reactor tubes, and contacting the feed gas mixture with the short bed.

**USE** - The invention is for high temperature oxidation of a gaseous reactant in a shell and tube reactor of the class with reactor tubes. It is for manufacturing acrylic acid in a shell and tube reactor for oxidizing propylene (all claimed).

**ADVANTAGE** - The invention restricts migration of decomposition gases from heat exchange media into the reactor headspace (20). It eliminates auto-ignition problems stemming from heat-exchange media leaks, and ameliorates contaminant problems without the need for a deeper bed and its associated pressure drop and material expense.

**DESCRIPTION OF DRAWINGS** - The figure is a schematic diagram illustrating the process and apparatus for high temperature oxidation of a gaseous reactant in a shell and tube reactor.

Shell and tube reactor (10)

Reactor headspace (20)

Short bed of packing material (30)

Reactor tubes (50)

Distributor (60)

Reactor tube inlets (70)

Heat exchange medium (80)

oxidation of propene to acrolein,  
useful for the production of acrylic  
acid, comprises processing the reaction mixture  
using a fixed catalyst bed comprising two separate  
reaction zones in series

DERWENT CLASS: A41; E17  
 INVENTOR: DIETERLE M; MUELLER E K J; MUELLER-ENGEL K; MUELLER-ENGEL  
 K J; MULLER-ENGEL K J; PETZOLDT J; JOACHIM M K; JOCHEN P;  
 MARTIN D  
 PATENT ASSIGNEE: (BADI-C) BASF AG  
 COUNTRY COUNT: 108

PATENT INFO ABBR.:

| PATENT NO      | KIND | DATE     | WEEK      | LA | PG    | MAIN IPC |
|----------------|------|----------|-----------|----|-------|----------|
| WO 2004085363  | A1   | 20041007 | (200470)* | DE | 31[0] |          |
| DE 10313212    | A1   | 20041007 | (200473)  | DE |       |          |
| US 20040225158 | A1   | 20041111 | (200475)  | EN |       |          |
| EP 1613579     | A1   | 20060111 | (200604)  | DE |       |          |
| TW 2004027664  | A    | 20041216 | (200612)  | ZH |       |          |
| US 7019176     | B2   | 20060328 | (200623)  | EN |       |          |
| BR 2004008636  | A    | 20060328 | (200624)  | PT |       |          |
| CN 1764626     | A    | 20060426 | (200654)  | ZH |       |          |
| JP 2006521317  | W    | 20060921 | (200662)  | JA | 23    |          |
| KR 2005121215  | A    | 20051226 | (200668)  | KO |       |          |
| ZA 2005008595  | A    | 20070425 | (200734)  | EN | 41    |          |
| CN 1317251     | C    | 20070523 | (200761)  | ZH |       |          |

APPLICATION DETAILS:

| PATENT NO      | KIND           | APPLICATION      | DATE     |
|----------------|----------------|------------------|----------|
| WO 2004085363  | A1             | WO 2004-EP2935   | 20040320 |
| DE 10313212    | A1             | DE 2003-10313212 | 20030325 |
| US 20040225158 | A1 Provisional | US 2003-476162P  | 20030606 |
| US 7019176     | B2 Provisional | US 2003-476162P  | 20030606 |
| TW 2004027664  | A              | TW 2004-104439   | 20040223 |
| US 20040225158 | A1             | US 2004-784778   | 20040224 |
| US 7019176     | B2             | US 2004-784778   | 20040224 |
| BR 2004008636  | A              | BR 2004-8636     | 20040320 |
| CN 1764626     | A              | CN 2004-80008095 | 20040320 |
| EP 1613579     | A1             | EP 2004-722177   | 20040320 |
| EP 1613579     | A1             | WO 2004-EP2935   | 20040320 |
| BR 2004008636  | A              | WO 2004-EP2935   | 20040320 |
| JP 2006521317  | W              | WO 2004-EP2935   | 20040320 |
| KR 2005121215  | A              | WO 2004-EP2935   | 20040320 |
| KR 2005121215  | A              | KR 2005-717973   | 20050923 |
| ZA 2005008595  | A              | ZA 2005-8595     | 20051024 |
| JP 2006521317  | W              | JP 2006-504768   | 20040320 |
| CN 1317251     | C              | CN 2004-80008095 | 20040320 |

FILING DETAILS:

| PATENT NO     | KIND | PATENT NO                |
|---------------|------|--------------------------|
| EP 1613579    | A1   | Based on WO 2004085363 A |
| BR 2004008636 | A    | Based on WO 2004085363 A |
| JP 2006521317 | W    | Based on WO 2004085363 A |
| KR 2005121215 | A    | Based on WO 2004085363 A |

PRIORITY APPLN. INFO: US 2003-476162P 20030606  
DE 2003-10313212 20030325

ED 20050707

AB WO 2004085363 A1 UPAB: 20050707

NOVELTY - A process for the heterogeneous catalyzed partial oxidation of propene to acrolein in the gas phase comprises processing the reaction mixture using a fixed catalyst bed comprising two separate reaction zones in series, A and B maintained at 290-380degreesC and where active mass comprises a multimetal oxide of Mo, Fe and Bi such that zone A results in a propene conversion of 40-80 mol.%.

DETAILED DESCRIPTION - A process for the heterogeneous catalyzed partial oxidation of propene to acrolein in the gas phase comprises processing a reaction mixture comprising propene, molecular oxygen and at least one inert gas having a molar ratio of O<sub>2</sub> to C<sub>3</sub>H<sub>6</sub> of at least 1 in a reaction stage using a fixed catalyst bed comprising two separate reaction zones in series, A and B maintained at 290-380degreesC and where active mass comprises a multimetal oxide of Mo, Fe and Bi such that zone A results in a propene conversion of 40-80 mol.% and a single pass through the total catalyst bed results in a greater than 90 mol.% propene conversion with a selectivity to acrolein of greater than 90 mol.% whereby the reaction mixture passes through the zones corresponding to their alphabetical order and is characterized by a reaction gas loading of 90-160 Nl propene per liter of fixed catalyst bed per hour; the volume specific activity of the fixed catalyst bed in the flow direction of the reaction mixture is either constant or increases at least once; and the difference between the maximum temperatures in zone A and B is at least 0degreesC.

USE - The process is useful for the production of acrolein, useful for the production of acrylic acid.

ADVANTAGE - The process has high selectivity.

L85 ANSWER 24 OF 35 WPIX COPYRIGHT 2007 THE THOMSON CORP on STN  
ACCESSION NUMBER: 2004-756704 [74] WPIX  
DOC. NO. CPI: C2004-265366 [74]  
TITLE: Heterogeneously catalyzed partial oxidation of propane and/or isobutane to (meth)acrylic acid involves separating product, dividing residual product gas into portions to be recycled and discharged, and recycling at pressure of feeding step  
DERWENT CLASS: A41; E17  
INVENTOR: ADAMI C; BORGMEIER F; CRONE S; DIEFENBACHER A; MACHHAMMER O; MUELLER-ENGEL K; MUELLER-ENGEL K J; MULLER-ENGEL K J; MUELLER E K J  
PATENT ASSIGNEE: (BADI-C) BASF AG  
COUNTRY COUNT: 107

PATENT INFO ABBR.:

| PATENT NO      | KIND DATE             | WEEK     | LA | PG | MAIN IPC |
|----------------|-----------------------|----------|----|----|----------|
| US 20040204607 | A1 20041014 (200474)* | EN 17[3] |    |    |          |
| DE 10316465    | A1 20041028 (200474)  | DE       |    |    |          |
| WO 2004089856  | A2 20041021 (200474)  | DE       |    |    |          |
| EP 1615870     | A2 20060118 (200606)  | DE       |    |    |          |
| BR 2004009191  | A 20060411 (200627)   | PT       |    |    |          |
| KR 2006005361  | A 20060117 (200659)   | KO       |    |    |          |
| CN 1771222     | A 20060510 (200663)   | ZH       |    |    |          |
| JP 2006522764  | W 20061005 (200667)   | JA 30    |    |    |          |
| ZA 2005009012  | A 20070328 (200728)   | EN 49    |    |    |          |

APPLICATION DETAILS:

| PATENT NO      | KIND           | APPLICATION      | DATE     |
|----------------|----------------|------------------|----------|
| US 20040204607 | A1 Provisional | US 2003-461136P  | 20030409 |
| US 20040204607 | A1             | US 2004-815873   | 20040402 |
| DE 10316465    | A1             | DE 2003-10316465 | 20030409 |
| BR 2004009191  | A              | BR 2004-9191     | 20040407 |
| CN 1771222     | A              | CN 2004-80009517 | 20040407 |
| EP 1615870     | A2             | EP 2004-726111   | 20040407 |
| WO 2004089856  | A2             | WO 2004-EP3690   | 20040407 |
| EP 1615870     | A2             | WO 2004-EP3690   | 20040407 |
| BR 2004009191  | A              | WO 2004-EP3690   | 20040407 |
| KR 2006005361  | A              | WO 2004-EP3690   | 20040407 |
| JP 2006522764  | W              | WO 2004-EP3690   | 20040407 |
| KR 2006005361  | A              | KR 2005-719119   | 20051007 |
| JP 2006522764  | W              | JP 2006-505033   | 20040407 |
| ZA 2005009012  | A              | ZA 2005-9012     | 20051108 |

FILING DETAILS:

| PATENT NO     | KIND | PATENT NO       |
|---------------|------|-----------------|
| EP 1615870    | A2   | Based on        |
| BR 2004009191 | A    | Based on        |
| KR 2006005361 | A    | Based on        |
| JP 2006522764 | W    | Based on        |
|               |      | WO 2004089856 A |

PRIORITY APPLN. INFO: DE 2003-10316465 20030409  
US 2003-461136P 20030409

ED 20051110

AB US 20040204607 A1 UPAB: 20051110

NOVELTY - Heterogeneously catalyzed partial direct oxidation of propane and/or isobutane to (meth)acrylic acid involves feeding reaction mixture to reaction stage; partially oxidizing the mixture; and conducting product gas mixture into a workgroup stage that separates product, divides residual product gas into a portion to be recycled and a portion to be discharged, and feeds portion to be recycled to reaction stage; after compression to pressure of feeding step.

DETAILED DESCRIPTION - Heterogeneously catalyzed partial direct oxidation of propane and/or isobutane to (meth)acrylic acid target product(s) involves:

(a) feeding a starting reaction gas mixture comprising propane and/or isobutane, molecular oxygen and at least one inert diluent gas having an inlet pressure (P1) to a reaction stage, which apart from inletting for the starting reaction gas mixture, optionally further inlets for auxiliary gases and has an outlet for the product gas mixture that is sealed on the gas side;

(b) partially oxidizing the propane and/or isobutane in the starting reaction gas mixture to at least one target product by passing the reaction mixture at elevated temperature over a solid state catalyst; and

(c) conducting the reaction gas mixture as a product gas mixture comprising at least one target product having an outlet pressure (P2) out of the reaction stage into a workgroup stage, which apart from inletting for the product gas mixture, optionally further inlets for auxiliary gases and has an outlet for the residual product gas mixture that is sealed on the gas side.

The workgroup stage separates the target product present in the product gas mixture into a liquid phase and conducts the remaining residual product gas mixture comprising not only propane and/or isobutane, but in some cases propene and/or isobutene, having an outlet pressure (P3), into the reaction

stage. P<sub>3</sub> is less than P<sub>1</sub>. The method involves selecting P<sub>2</sub> such that P<sub>3</sub> is at least 1.5 bar, divides the residual product gas mixture into two portions of the same composition, discharges one portion as output and recycles the other portion as cycle gas and feeds it back to the reaction stage compressed to the inlet pressure P<sub>1</sub>, as a constituent of the starting reaction gas mixture.

USE - For heterogeneously catalyzed partial direct oxidation of propane and/or isobutane to (meth)acrylic acid(s) (claimed).

ADVANTAGE - The method leads to increased conversions under otherwise identical reaction conditions and based on single pass, without being accompanied by a significant reduction in the selectivity of the target product formation. Operation of the workgroup stage at elevated pressure enables even increased amounts of cycle gas to be conveyed in comparatively small volumes and with comparatively low pressure drops incurred, which reduces the compressor output required for the cycle gas compression to the inlet pressure P<sub>1</sub> of the reaction stage. This further increases the amount of cycle gas compared to the output amount and minimizes the losses of unconverted propane and/or isobutane present in the output. The recycling of the propane without preceding removal of residual product gas prevents the pressure drops which are necessarily associated with such removal and ensures the simultaneous and energetically advantageous recycling of other constituents, present in the residual product gas mixture and beneficial for the reaction, such as steam and oxygen. The method does not require costly and inconvenient removal of unconverted alkane and alkene from the residual product gas mixture, of the prior art, and at the same time also increases the reaction conversion based on single throughput through the reaction stage without a decrease in the target product selectivity and provides a high conversion of propane and/or isobutane i.e. exhibits high space-time yield of target product coupled with low energy demands with minimum feedstock losses while minimizing conveyor and compressor outputs. When the process is carried out at high pressures, the pressure drops both in the reaction stage and in workgroup stage are at most 0.05 bar. The control of the pressure ratios is performed by simple throttle apparatus. The conversion from propane and/or isobutane, based on single pass of the reaction gas mixture through the reaction stage is 10-70 mol%, and the selectivity of the target product formation is 40-98 mol%. The propane, isobutane, propene and/or isobutene present in the portion of the residual product gas mixture that is discharged as output are removed from the residual product gas mixture and recycled into the reaction stage, recompressed to the inlet pressure P<sub>1</sub>. The cycle gas is recompressed to the inlet pressure P<sub>1</sub> using blower. The propane, isobutane, propene and/or isobutene present in the residual product gas mixture to be discharged can also be removed and recycled into the reaction stage after compression.

L85 ANSWER 25 OF 35 WPIX COPYRIGHT 2007 THE THOMSON CORP on STN

ACCESSION NUMBER: 2003-663284 [62] WPIX

DOC. NO. CPI: C2003-180086 [62]

TITLE: Vapor-phase catalytic oxidation production of (meth)acrolein or (meth)acrylic acid, involves using fixed bed multi-tube reactor and filling catalyst in each reaction tube interior while feeding reaction raw material gas

DERWENT CLASS: A41; E17

INVENTOR: HOSAKA H; HOSAKA H M C C; HOSAKA K; JINNO K; JINNO K M C C; OGAWA Y; OGAWA Y M C C; SAITO T; SUZUKI Y; SUZUKI Y M C C; YADA S

PATENT ASSIGNEE: (MITU-C) MITSUBISHI CHEM CORP

COUNTRY COUNT: 92

PATENT INFO ABBR.:

| PATENT NO      | KIND | DATE     | WEEK      | LA | PG    | MAIN IPC |
|----------------|------|----------|-----------|----|-------|----------|
| WO 2003055835  | A1   | 20030710 | (200362)* | JA | 28[0] | <--      |
| JP 2003261501  | A    | 20030919 | (200363)  | JA | 6     | <--      |
| JP 2003252820  | A    | 20030910 | (200368)  | JA | 5     | <--      |
| AU 2002360050  | A1   | 20030715 | (200421)  | EN |       | <--      |
| EP 1460053     | A1   | 20040922 | (200462)  | EN |       | <--      |
| US 20040249000 | A1   | 20041209 | (200481)  | EN |       | <--      |
| BR 2002014811  | A    | 20041214 | (200510)  | PT |       | <--      |
| CN 1572772     | A    | 20050202 | (200532)  | ZH |       | <--      |
| CN 1599708     | A    | 20050323 | (200545)  | ZH |       | <--      |
| US 20070021631 | A1   | 20070125 | (200710)  | EN |       | <--      |
| US 20070021632 | A1   | 20070125 | (200710)  | EN |       | <--      |
| IN 2004DN01439 | P1   | 20070209 | (200729)  | EN |       | <--      |

APPLICATION DETAILS:

| PATENT NO      | KIND       | APPLICATION      | DATE     |
|----------------|------------|------------------|----------|
| WO 2003055835  | A1         | WO 2002-JP13608  | 20021226 |
| AU 2002360050  | A1         | AU 2002-360050   | 20021226 |
| BR 2002014811  | A          | BR 2002-14811    | 20021226 |
| CN 1572772     | A Div Ex   | CN 2002-823983   | 20021226 |
| CN 1599708     | A          | CN 2002-823983   | 20021226 |
| EP 1460053     | A1         | EP 2002-793405   | 20021226 |
| EP 1460053     | A1         | WO 2002-JP13608  | 20021226 |
| US 20040249000 | A1 Cont of | WO 2002-JP13608  | 20021226 |
| BR 2002014811  | A          | WO 2002-JP13608  | 20021226 |
| US 20070021632 | A1 Cont of | WO 2002-JP13608  | 20021226 |
| US 20070021631 | A1 Cont of | WO 2002-JP13608  | 20021226 |
| JP 2003252820  | A          | JP 2002-380053   | 20021227 |
| JP 2003261501  | A          | JP 2003-333      | 20030106 |
| CN 1572772     | A          | CN 2004-10063777 | 20021226 |
| US 20040249000 | A1         | US 2004-857437   | 20040601 |
| US 20070021632 | A1 Div Ex  | US 2004-857437   | 20040601 |
| US 20070021631 | A1 Cont of | US 2004-857437   | 20040601 |
| US 20070021631 | A1         | US 2006-527451   | 20060927 |
| US 20070021632 | A1         | US 2006-528395   | 20060928 |
| IN 2004DN01439 | P1         | WO 2002-JP13608  | 20021226 |
| IN 2004DN01439 | P1         | IN 2004-DN1439   | 20040527 |

FILING DETAILS:

| PATENT NO     | KIND | PATENT NO |                 |
|---------------|------|-----------|-----------------|
| AU 2002360050 | A1   | Based on  | WO 2003055835 A |
| EP 1460053    | A1   | Based on  | WO 2003055835 A |
| BR 2002014811 | A    | Based on  | WO 2003055835 A |

PRIORITY APPLN. INFO: JP 2002-325 20020107  
                           JP 2001-396345 20011227

ED 20050531

AB WO 2003055835 A1 UPAB: 20060120

NOVELTY - Vapor-phase catalytic oxidation is performed using fixed bed multi-tube reactor and filling catalyst in each reaction tube interior while feeding reaction raw material gas. At least two catalyst layers of different activity

are provided in each reaction tube, and, in the catalyst layer nearest the reaction raw material gas inlet, a catalyst layer of higher activity than the next adjacent catalyst layer.

DETAILED DESCRIPTION - An INDEPENDENT CLAIM is also included for the manufacture of (meth)acrolein or (meth)acrylic acid by oxidation of propane, propylene or isobutylene using this method.

USE - (Meth)acrolein or (meth)acrylic acid production.

ADVANTAGE - The occurrence of hot-spots can be efficiently inhibited, and excess oxidation reactions are inhibited.

L85 ANSWER 26 OF 35 WPIX COPYRIGHT 2007 THE THOMSON CORP on STN  
ACCESSION NUMBER: 2002-226848 [28] WPIX  
CROSS REFERENCE: 2002-195600; 2002-216790; 2003-040743; 2003-210023;  
2004-042334; 2004-042335  
DOC. NO. CPI: C2002-068962 [28]  
TITLE: Production of acrolein or acrylic acid from propane, involves partial gas-phase dehydrogenation, removal of hydrogen and partial gas-phase oxidation of propene with nitrogen as diluent, and recycling of unreacted propane  
DERWENT CLASS: A41; E17  
INVENTOR: BORGMEIER F; HARTH K; MACHHAMMER O; MUELLER-ENGEL K J; MULLER-ENGEL K J; ROSOWSKI F; SCHINDLER G; SCHINDLER G P; TENTEN A; ZEHNER P; SCHINDLER G -  
PATENT ASSIGNEE: (BADI-C) BASF AG; (BORG-I) BORGMEIER F; (HART-I) HARTH K; (MACH-I) MACHHAMMER O; (MULL-I) MULLER-ENGEL K J; (ROSO-I) ROSOWSKI F; (SCHI-I) SCHINDLER G; (TENT-I) TENTEN A; (ZEHN-I) ZEHNER P  
COUNTRY COUNT: 95

PATENT INFO ABBR.:

| PATENT NO      | KIND | DATE     | WEEK      | LA | PG    | MAIN IPC |     |
|----------------|------|----------|-----------|----|-------|----------|-----|
| WO 2001096270  | A2   | 20011220 | (200228)* | DE | 38[0] | <--      | <-- |
| DE 10028582    | A1   | 20011220 | (200228)  | DE |       | <--      | <-- |
| AU 2001081823  | A    | 20011224 | (200231)  | EN |       | <--      | <-- |
| EP 1289920     | A2   | 20030312 | (200320)  | DE |       | <--      | <-- |
| KR 2003009525  | A    | 20030129 | (200336)  | KO |       | <--      | <-- |
| CZ 2002004057  | A3   | 20030514 | (200337)  | CS |       | <--      | <-- |
| BR 2001011607  | A    | 20030701 | (200356)  | PT |       | <--      | <-- |
| US 20030181762 | A1   | 20030925 | (200364)  | EN |       | <--      | <-- |
| CN 1436160     | A    | 20030813 | (200373)  | ZH |       | <--      |     |
| JP 2004503516  | W    | 20040205 | (200412)  | JA | 71    |          |     |
| US 6781017     | B2   | 20040824 | (200457)  | EN |       |          |     |
| EP 1289920     | B1   | 20040915 | (200460)  | DE |       |          |     |
| ES 2228925     | T3   | 20050416 | (200528)  | ES |       |          |     |
| CN 1211339     | C    | 20050720 | (200643)  | ZH |       |          |     |

APPLICATION DETAILS:

| PATENT NO         | KIND | APPLICATION      | DATE     |
|-------------------|------|------------------|----------|
| WO 2001096270 A2  |      | WO 2001-EP6528   | 20010608 |
| DE 10028582 A1    |      | DE 2000-10028582 | 20000614 |
| AU 2001081823 A   |      | AU 2001-81823    | 20010608 |
| BR 2001011607 A   |      | BR 2001-11607    | 20010608 |
| CN 1436160 A      |      | CN 2001-811097   | 20010608 |
| EP 1289920 A2     |      | EP 2001-960291   | 20010608 |
| EP 1289920 B1     |      | EP 2001-960291   | 20010608 |
| ES 2228925 T3     |      | EP 2001-960291   | 20010608 |
| EP 1289920 A2     |      | WO 2001-EP6528   | 20010608 |
| CZ 2002004057 A3  |      | WO 2001-EP6528   | 20010608 |
| BR 2001011607 A   |      | WO 2001-EP6528   | 20010608 |
| US 20030181762 A1 |      | WO 2001-EP6528   | 20010608 |
| JP 2004503516 W   |      | WO 2001-EP6528   | 20010608 |
| US 6781017 B2     |      | WO 2001-EP6528   | 20010608 |
| EP 1289920 B1     |      | WO 2001-EP6528   | 20010608 |
| CZ 2002004057 A3  |      | CZ 2002-4057     | 20010608 |
| JP 2004503516 W   |      | JP 2002-510416   | 20010608 |
| KR 2003009525 A   |      | KR 2002-717044   | 20021213 |
| US 20030181762 A1 |      | US 2002-297602   | 20021213 |
| US 6781017 B2     |      | US 2002-297602   | 20021213 |
| CN 1211339 C      |      | CN 2001-811097   | 20010608 |

FILING DETAILS:

| PATENT NO        | KIND     | PATENT NO       |
|------------------|----------|-----------------|
| ES 2228925 T3    | Based on | EP 1289920 A    |
| AU 2001081823 A  | Based on | WO 2001096270 A |
| EP 1289920 A2    | Based on | WO 2001096270 A |
| CZ 2002004057 A3 | Based on | WO 2001096270 A |
| BR 2001011607 A  | Based on | WO 2001096270 A |
| JP 2004503516 W  | Based on | WO 2001096270 A |
| US 6781017 B2    | Based on | WO 2001096270 A |
| EP 1289920 B1    | Based on | WO 2001096270 A |

PRIORITY APPLN. INFO: DE 2000-10028582 20000614

ED 20050525

AB WO 2001096270 A2 UPAB: 20060119

NOVELTY - Molecular nitrogen is used as a diluent gas in the partial oxidation stage of a 3-stage method for the production of acrolein and acrylic acid from propane by:

- (A) partial gas-phase dehydrogenation;
- (B) removal of hydrogen and partial gas-phase oxidation of propene; and
- (C) separation of product and recycling of unreacted propane to stage

(A).

DETAILED DESCRIPTION - Acrolein and acrylic acid are produced from propane by:

(A) partial gas-phase dehydrogenation of propane in presence of a heterogeneous catalyst to form a mixture (A) containing molecular hydrogen, propene and unreacted propane;

(B) removing at least some of the hydrogen from the components other than propane and propene to give a mixture (A'), feeding (A') into oxidation reactor(s) and subjecting the propylene to selective, gas-phase partial oxidation in presence of heterogeneous catalyst to give a gas mixture (B) containing acrolein and acrylic acid; and

(C) separating the required product and recycling unreacted propane (at least) to stage (A). In this process, molecular nitrogen is used as diluent gas in the partial oxidation stage (B).

USE - For the production of acrolein and acrylic acid from propane. Acrolein is used e.g. for the production of glutaraldehyde, methionine, folic acid and acrylic acid ; acrylic acid is used e.g. for the production of polymers.

ADVANTAGE - Enables the production of acrolein and acrylic acid from propane with the formation of smaller amounts of unwanted by-products, i.e. propionaldehyde, propionic acid, methane, ethane, ethylene, allene, acetylene etc.

L85 ANSWER 27 OF 35 WPIX COPYRIGHT 2007 THE THOMSON CORP on STN  
 ACCESSION NUMBER: 2000-672467 [65] WPIX  
 CROSS REFERENCE: 2000-618810; 2000-672468; 2000-672466; 2000-619714  
 DOC. NO. CPI: C2000-203608 [65]  
 TITLE: Catalytic gas phase oxidation of propylene into acrylic acid using molecular oxygen over a two-stage fixed bed catalyst comprising an oxide or Mo and/or W and Bi, Te, Sb, Sn and/or Cu  
 DERWENT CLASS: A41; E17  
 INVENTOR: ARNOLD H; HAMMON U; HARTH K; NEUMANN H; NEUMANN H P; TENTEN A; UNVERRICHT S  
 PATENT ASSIGNEE: (BADI-C) BASF AG  
 COUNTRY COUNT: 23

PATENT INFO ABBR.:

| PATENT NO     | KIND | DATE               | WEEK | LA    | PG | MAIN IPC |
|---------------|------|--------------------|------|-------|----|----------|
| WO 2000053558 | A1   | 20000914 (200065)* | DE   | 52[0] |    | <--      |
| EP 1159248    | A1   | 20011205 (200203)  | DE   |       |    | <--      |
| BR 2000008878 | A    | 20020122 (200216)  | PT   |       |    | <--      |
| CN 1343193    | A    | 20020403 (200247)  | ZH   |       |    | <--      |
| JP 2002539102 | W    | 20021119 (200281)  | JA   | 56    |    | <--      |
| EP 1159248    | B1   | 20031105 (200377)  | DE   |       |    | <--      |
| ES 2213002    | T3   | 20040816 (200455)  | ES   |       |    | <--      |
| US 6998504    | B1   | 20060214 (200613)  | EN   |       |    |          |

APPLICATION DETAILS:

| PATENT NO     | KIND | APPLICATION    | DATE     |
|---------------|------|----------------|----------|
| WO 2000053558 | A1   | WO 2000-EP1631 | 20000228 |
| BR 2000008878 | A    | BR 2000-8878   | 20000228 |
| CN 1343193    | A    | CN 2000-804787 | 20000228 |
| EP 1159248    | A1   | EP 2000-918748 | 20000228 |
| EP 1159248    | B1   | EP 2000-918748 | 20000228 |
| ES 2213002    | T3   | EP 2000-918748 | 20000228 |
| JP 2002539102 | W    | JP 2000-603999 | 20000228 |
| EP 1159248    | A1   | WO 2000-EP1631 | 20000228 |
| BR 2000008878 | A    | WO 2000-EP1631 | 20000228 |
| JP 2002539102 | W    | WO 2000-EP1631 | 20000228 |
| EP 1159248    | B1   | WO 2000-EP1631 | 20000228 |
| US 6998504    | B1   | WO 2000-EP1631 | 20000228 |
| US 6998504    | B1   | US 2001-936184 | 20010910 |

FILING DETAILS:

| PATENT NO  | KIND             | PATENT NO                 |
|--|------------------|---------------------------|
| <hr/>  |                  |                           |
| ES 2213002   | T3               | Based on                  |
| EP 1159248   | A1               | Based on                  |
| BR 2000008878  | A                | Based on                  |
| JP 2002539102  | W                | Based on                  |
| EP 1159248   | B1               | Based on                  |
| US 6998504   | B1               | Based on                  |
|  |                  | WO 2000053558 A           |
| <hr/>  |                  |                           |
| PRIORITY APPLN. INFO:  |                  | DE 1999-19948248 19991007 |
|  |                  | DE 1999-19910506 19990310 |
|  |                  | DE 1999-19910508 19990310 |
|  |                  | DE 1999-19927624 19990617 |
| ED   | 20060503         |                           |
| AB   | WO 2000053558 A1 | UPAB: 20060503            |
| NOVELTY - Acrylic acid production by catalytic gas phase oxidation of propylene with O <sub>2</sub> over a fixed bed catalyst comprising an oxide of Mo and/or W and Bi, Te, Sb, Sn and/or Cu.   |                  |                           |
| DETAILED DESCRIPTION - Process for catalytic gas phase oxidation of propylene to acrylic acid by first passing a reaction gas stream comprising propylene, molecular oxygen and at least one inert gas consisting to at least 20 % of its volume of molecular N <sub>2</sub> , and in which the molar ratio O <sub>2</sub> :C <sub>3</sub> H <sub>6</sub> is greater than or equal to 1, at elevated temperature over a first fixed bed catalyst whose active mass comprises a multimetal oxide comprising at least Mo and/or W together with Bi, Te, Sb, Sn and/or Cu, such that the conversion of propylene on a single pass is at least 90 mol % with an associated combined selectivity to the formation of acrolein and acrylic acid of at least 90 mol. %; optionally lowering the temperature of the product gas mixture leaving the first stage by indirect and/or direct cooling and optionally adding molecular O <sub>2</sub> and/or inert gas, and subsequently passing the resulting reaction gas stream 2 comprising a mixture of acrolein, molecular O <sub>2</sub> and at least one inert gas and containing O <sub>2</sub> and acrolein in a molar ratio O <sub>2</sub> :C <sub>3</sub> H <sub>4</sub> O of greater than or equal to 0.5, into a second reaction stage at elevated temperature over a second fixed bed catalyst whose active mass comprises a multimetal oxide containing at least Mo and V such that the conversion of acrolein in a single pass is at least 90 mol % with an associated selectivity to the formation of acrylic acid of at least 80 mol. % on the propylene feed, characterised in that (a) the loading of the fixed bed catalyst with the propylene in the reaction mixture is greater than or equal to 160 Nl propylene/volume catalyst.h; (b) the first fixed bed catalyst is contained in two spatially successive reaction zones A and B, the reaction zone A being held at 300-390degreesC and reaction zone B being held at 305-420 (305-340) (310-330)degreesC while the temperature in zone B is at least 5degreesC higher (preferably at least 10degreesC higher) than the temperature in zone A; (c) the starting reaction mixture flows through the reaction zones A and B in the order A first, then B; (d) reaction zone A extends to a point such that the conversion of propylene in this zone is 40-80 (50-70) (65-75) mol. %; (e) the loading of the second catalyst bed with the acrolein present in the second reaction mixture is at least 140 Nl acrolein/l catalyst filling.h; (f) the second fixed bed catalyst is in the form of two spatially successive reaction zones C and D, the reaction zone C being held at 230-270degreesC and reaction zone D being held at 250-300degreesC while the temperature in zone D is at least 5degreesC higher, preferably at least 20degreesC higher than the temperature in zone C; (g) the second reaction mixture flows through the reaction zones C and D in the order C first, then D; (h) reaction zone C extends to a point such that the conversion of acrolein in this zone is 55-85 (65-80) mol. %. |                  |                           |

USE - Acrylic acid is useful, as such or in the form of its alkyl esters, in the production of polymers which are useful in the production of adhesives.

ADVANTAGE - The process allows direct conversion of an acrolein-containing reaction gas into acrylic acid with higher space-time yields of the desired product than is possible using prior art processes.

L85 ANSWER 28 OF 35 WPIX COPYRIGHT 2007 THE THOMSON CORP on STN  
ACCESSION NUMBER: 2000-525383 [48] WPIX  
DOC. NO. CPI: C2000-156244 [48]  
TITLE: Production of acrolein, useful as intermediate for glutardialdehyde, methionine, folic acid and acrylic acid, by catalytic oxidation of propene uses 2 consecutive reactors operating outside explosion range  
DERWENT CLASS: A41; E17  
INVENTOR: ARNOLD H; MACCHAMMER O; MACHHAMMER O; MUELLER-ENGEL K; MUELLER-ENGEL K J; ZEHNER P  
PATENT ASSIGNEE: (BADI-C) BASF AG  
COUNTRY COUNT: 22

PATENT INFO ABBR.:

| PATENT NO     | KIND | DATE     | WEEK      | LA | PG   | MAIN IPC   |
|---------------|------|----------|-----------|----|------|------------|
| DE 19902562   | A1   | 20000727 | (200048)* | DE | 9[1] | <--<br><-- |
| WO 2000043341 | A2   | 20000727 | (200048)  | DE |      | <--<br><-- |
| EP 1144352    | A2   | 20011017 | (200169)  | DE |      | <--<br><-- |
| BR 2000007601 | A    | 20011030 | (200173)  | PT |      | <--<br><-- |
| CN 1336908    | A    | 20020220 | (200235)  | ZH |      | <--<br><-- |
| US 6410785    | B1   | 20020625 | (200246)  | EN |      | <--        |

APPLICATION DETAILS:

| PATENT NO        | KIND | APPLICATION      | DATE     |
|------------------|------|------------------|----------|
| DE 19902562 A1   |      | DE 1999-19902562 | 19990122 |
| BR 2000007601 A  |      | BR 2000-7601     | 20000115 |
| CN 1336908 A     |      | CN 2000-802952   | 20000115 |
| EP 1144352 A2    |      | EP 2000-912429   | 20000115 |
| WO 2000043341 A2 |      | WO 2000-EP304    | 20000115 |
| EP 1144352 A2    |      | WO 2000-EP304    | 20000115 |
| BR 2000007601 A  |      | WO 2000-EP304    | 20000115 |
| US 6410785 B1    |      | WO 2000-EP304    | 20000115 |
| US 6410785 B1    |      | US 2001-869294   | 20010718 |

FILING DETAILS:

| PATENT NO       | KIND     | PATENT NO       |
|-----------------|----------|-----------------|
| EP 1144352 A2   | Based on | WO 2000043341 A |
| BR 2000007601 A | Based on | WO 2000043341 A |
| US 6410785 B1   | Based on | WO 2000043341 A |

PRIORITY APPLN. INFO: DE 1999-19902562 19990122

ED 20050411

AB DE 19902562 A1 UPAB: 20050411

NOVELTY - A mixture containing propene and oxygen (O<sub>2</sub>) is passed at elevated temperature through:

(i) a zone containing a first catalyst in the solid aggregate state to oxidize part of the propene to acrolein at a propene/O<sub>2</sub> molar ratio of over 1 and

(ii) other zone(s) with solid catalyst, with addition of O<sub>2</sub>, so that not less than 90 mole-% of the propene reacts with at least 80 mole-% selectivity to acrolein.

DETAILED DESCRIPTION - In the production of acrolein by gas phase partial oxidation of propene with oxygen (O<sub>2</sub>) over a heterogeneous catalyst in the solid aggregate state:

(i) a mixture containing propene and O<sub>2</sub> in over 1:1 molar ratio is passed at elevated temperature through a first reaction zone containing a first catalyst in the solid aggregate state to oxidize part of the propene to acrolein, then

(ii) the reaction mixture is passed at elevated temperature through other reaction zone(s) with a solid catalyst charge, with addition of (gas containing) O<sub>2</sub> in at least one of the later zones to increase the O<sub>2</sub>/propene molar ratio, so that not less than 90 mole-% of the propene fed to zone I reacts with at least 80 mole-% selectivity to acrolein.

INDEPENDENT CLAIMS are also included for

(a) the production of acrylic acid from propene, including this process;

(b) apparatus for the gas phase oxidation of propene to acrolein;

(c) apparatus for the gas phase oxidation of propene to acrolein and then of acrolein to acrylic acid.

USE - Acrolein is an important intermediate, e.g. for the production of glutardialdehyde, methionine, folic acid and acrylic acid. The process is also useful for the gas phase partial oxidation of iso-butyric acid, tert.-butanol, iso-butene, iso-butyraldehyde and/or tert.-butyl methyl ether to methacrolein and/or methacrylic acid on heterogeneous catalyst.

ADVANTAGE - As the sum of the molar amounts of propene and acrolein in each reaction zone exceeds the molar amount of O<sub>2</sub>, the risk of explosion is reduced and the heat evolved can be removed. It is also possible to reduce the amount of inert diluent gas significantly, without impairing safety. Also, none of the product gas mixture is recycled, which reduces the amount of inert gas in the cycle.

DESCRIPTION OF DRAWINGS - The drawing is the triangular diagram showing the explosion range (+) in the N<sub>2</sub>-propene-O<sub>2</sub> system at 180 degreesC and 1 bar.

L85 ANSWER 29 OF 35 WPIX COPYRIGHT 2007 THE THOMSON CORP on STN

ACCESSION NUMBER: 1999-131353 [11] WPIX

DOC. NO. CPI: C1999-038338 [11]

TITLE: Polypropylene graft polymerisation with reduced reactor fouling - employs a continuous feed of nitric oxide as a gas phase free radical scavenger to reduce polymer build-up without reducing monomer conversion

DERWENT CLASS: A17; E36

INVENTOR: DENICOLA A J; SONG C K; SONG C Q

PATENT ASSIGNEE: (BASE-C) BASELL NORTH AMERICA INC; (MONT-C) HIMONT INC;  
(MONT-C) MONTELL NORTH AMERICA INC

COUNTRY COUNT: 37

PATENT INFO ABBR.:

| PATENT NO | KIND DATE | WEEK | LA PG | MAIN IPC |
|-----------|-----------|------|-------|----------|
|-----------|-----------|------|-------|----------|

|                |    |                    |    |      |     |
|----------------|----|--------------------|----|------|-----|
| US 5863994     | A  | 19990126 (199911)* | EN | 6[0] | <-- |
| EP 905155      | A1 | 19990331 (199917)  | EN |      | <-- |
| AU 9887103     | A  | 19990415 (199926)  | EN |      | <-- |
| ZA 9808584     | A  | 19990630 (199931)  | EN | 18   | <-- |
| CN 1212969     | A  | 19990407 (199932)  | ZH |      | <-- |
| JP 11158234    | A  | 19990615 (199934)  | JA | 7    | <-- |
| CA 2248405     | A1 | 19990329 (199937)  | EN |      | <-- |
| BR 9803790     | A  | 19991214 (200016)  | PT |      | <-- |
| KR 99030222    | A  | 19990426 (200028)  | KO | [0]  | <-- |
| AU 735625      | B  | 20010712 (200147)  | EN |      | <-- |
| TW 479065      | A  | 20020311 (200309)  | ZH |      | <-- |
| EP 905155      | B1 | 20030226 (200316)  | EN |      | <-- |
| CA 2248405     | C  | 20030311 (200324)  | EN |      | <-- |
| DE 69811586    | E  | 20030403 (200330)  | DE |      | <-- |
| ES 2193457     | T3 | 20031101 (200382)  | ES |      | <-- |
| RU 2216550     | C2 | 20031120 (200405)  | RU |      | <-- |
| MX 212667      | B  | 20030127 (200412)  | ES |      | <-- |
| CN 1107086     | C  | 20030430 (200540)  | ZH |      | <-- |
| KR 538894      | B1 | 20060322 (200724)  | KO |      |     |
| IN 1998CH02096 | I4 | 20070601 (200750)  | EN |      |     |

APPLICATION DETAILS:

| PATENT NO     | KIND | APPLICATION     | DATE     |
|---------------|------|-----------------|----------|
| US 5863994 A  |      | US 1997-939237  | 19970929 |
| ZA 9808584 A  |      | ZA 1998-8584    | 19980918 |
| TW 479065 A   |      | TW 1998-115683  | 19980921 |
| CA 2248405 A1 |      | CA 1998-2248405 | 19980922 |
| CA 2248405 C  |      | CA 1998-2248405 | 19980922 |
| DE 69811586 E |      | DE 1998-611586  | 19980926 |
| EP 905155 A1  |      | EP 1998-118277  | 19980926 |
| EP 905155 B1  |      | EP 1998-118277  | 19980926 |
| DE 69811586 E |      | EP 1998-118277  | 19980926 |
| ES 2193457 T3 |      | EP 1998-118277  | 19980926 |
| AU 9887103 A  |      | AU 1998-87103   | 19980928 |
| AU 735625 B   |      | AU 1998-87103   | 19980928 |
| BR 9803790 A  |      | BR 1998-3790    | 19980928 |
| MX 212667 B   |      | MX 1998-7910    | 19980928 |
| RU 2216550 C2 |      | RU 1998-117917  | 19980928 |
| CN 1212969 A  |      | CN 1998-120895  | 19980929 |
| CN 1107086 C  |      | CN 1998-120895  | 19980929 |

|                   |                         |
|-------------------|-------------------------|
| JP 11158234 A     | JP 1998-274729 19980929 |
| KR 99030222 A     | KR 1998-40442 19980929  |
| KR 538894 B1      | KR 1998-40442 19980929  |
| IN 1998CH02096 I4 | IN 1998-CH2096 19980917 |

FILING DETAILS:

| PATENT NO   | KIND             | PATENT NO  |
|-------------|------------------|------------|
| AU 735625   | B Previous Publ  | AU 9887103 |
| DE 69811586 | E Based on       | EP 905155  |
| ES 2193457  | T3 Based on      | EP 905155  |
| KR 538894   | B1 Previous Publ | KR 9930222 |

PRIORITY APPLN. INFO: US 1997-939237 19970929

ED 20050704

AB US 5863994 A UPAB: 20060115

Production of a graft copolymer comprises, in a non- oxidising environment: (a) treating a propylene polymer material (A) with an organic free radical polymerisation initiator; (b) treating (A) simultaneously or sequentially with 5-240 parts by weight (pts.weight) per 100 pts.weight (A) of a free radical polymerisable grafting monomer(s); and (c) removing any unreacted grafting monomer from the resulting grafted propylene polymer material, decomposing any unreacted initiator, and deactivating any residual free radicals in the material, wherein (a) and (b) are carried out in the presence of nitric oxide that is added in an inert gas as 0.05-50 ppm, based on the inert gas, to reduce reactor fouling.

ADVANTAGE - The continuous feed of nitric oxide, which acts as a gas phase free radical scavenger, reduces deposition and build-up of polymer on polymerisation equipment such as reactor walls and gas circulation loops, while having no effect on the percentage of monomer conversion or grafting efficiency, and so increases the operability and productivity of a commercial plant.

L85 ANSWER 30 OF 35 WPIX COPYRIGHT 2007 THE THOMSON CORP on STN  
 ACCESSION NUMBER: 1999-470120 [40] WPIX  
 CROSS REFERENCE: 1999-518561  
 DOC. NO. CPI: C1999-138132 [40]  
 TITLE: Multimetal oxides used as catalysts in oxidative dehydrogenation of propane to propene  
 DERWENT CLASS: A41; E17; E37; H04; J04  
 INVENTOR: JACHOW H  
 PATENT ASSIGNEE: (BADI-C) BASF AG  
 COUNTRY COUNT: 1

PATENT INFO ABBR.:

| PATENT NO   | KIND | DATE     | WEEK      | LA | PG   | MAIN IPC |
|-------------|------|----------|-----------|----|------|----------|
| DE 19807269 | A1   | 19990826 | (199940)* | DE | 5[0] | <--      |

APPLICATION DETAILS:

| PATENT NO   | KIND | APPLICATION      | DATE     |
|-------------|------|------------------|----------|
| DE 19807269 | A1   | DE 1998-19807269 | 19980220 |

PRIORITY APPLN. INFO: DE 1998-19807269 19980220

ED 20050705

AB DE 19807269 A1 UPAB: 20050705

NOVELTY - Multimetal oxide compositions, comprising molybdenum (Mo) modified with other specified element(s), have an average pore diameter at most 0.04 microns and at least 0.01 microns and a specific surface area at most 20 m<sup>2</sup>/g.

DETAILED DESCRIPTION - Multimetal oxide compositions of formula (I) have an average pore diameter at most 0.04 microns and at least 0.01 microns and a specific surface area at most 20 m<sup>2</sup>/g:

M<sub>1</sub>aM<sub>2</sub>bO<sub>x</sub> (I)

M<sub>1</sub> = cobalt (Co), nickel (Ni), magnesium (Mg), zinc (Zn), manganese (Mn) and/or copper (Cu);

M<sub>2</sub> = tungsten (W), vanadium (V), tellurium (Te), niobium (Nb), phosphorus (P), chromium (Cr), iron (Fe), antimony (Sb), cerium (Ce), tin (Sn) and/or lanthanum (La);

a = 0.5 - 1.5;

b = 0 - 0.5;

x = a valency depending on the valency and content of elements other than oxygen (O).

USE - Composition (I) is used as catalyst in the oxidative dehydrogenation of propane to propene (claimed). It is used in gas phase dehydrogenation of propane to propene or to propene, acrolein and acrylic acid.

ADVANTAGE - Compared with existing multimetal oxide catalysts, (I) increases the space-time yield under given feed and reaction conditions.

L85 ANSWER 31 OF 35 WPIX COPYRIGHT 2007 THE THOMSON CORP on STN

ACCESSION NUMBER: 1997-503017 [46] WPIX

DOC. NO. CPI: C1997-159952 [46]

TITLE: Unsaturated carboxylic acid production for methacrylic acid formation - by using recycle gas stream comprising effective amount of alkane to enhance efficiency of aldehyde formation, to form acrylic acid

DERWENT CLASS: A41; E17

INVENTOR: BROCKWELL J L; ETZKORN W G; MAHER J M; WARREN B K; YOUNG M A

PATENT ASSIGNEE: (BROC-I) BROCKWELL J L; (ETZK-I) ETZKORN W G; (MAHE-I) MAHER J M; (UNIC-C) UNION CARBIDE CHEM & PLASTICS TECHNOLOGY; (WARR-I) WARREN B K; (YOUN-I) YOUNG M A

COUNTRY COUNT: 52

PATENT INFO ABBR.:

| PATENT NO     | KIND | DATE                | WEEK | LA     | PG | MAIN IPC |     |
|---------------|------|---------------------|------|--------|----|----------|-----|
| WO 9736849    | A1   | 19971009 (199746)*  | EN   | 31[20] |    | <--      | <-- |
| AU 9725526    | A    | 19971022 (199808)   | EN   |        |    | <--      | <-- |
| CZ 9803168    | A3   | 19990113 (199908)   | CS   |        |    | <--      | <-- |
| ZA 9808524    | A    | 19990630 (199931) # | EN   | 28     |    | <--      | <-- |
| EP 938463     | A1   | 19990901 (199940)   | EN   |        |    | <--      | <-- |
| CN 1220654    | A    | 19990623 (199943)   | ZH   |        |    | <--      | <-- |
| BR 9708392    | A    | 19990803 (199952)   | PT   |        |    | <--      | <-- |
| JP 2000502719 | W    | 20000307 (200023)   | JA   | 24     |    | <--      | <-- |

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|---------------|----------------------|--------|-----|
| MX 9808035    | A1 19990201 (200055) | ES     | <-- |
| KR 2000005139 | A 20000125 (200061)  | KO [2] | <-- |
| EP 938463     | B1 20020619 (200240) | EN     | <-- |
| DE 69713515   | E 20020725 (200256)  | DE     | <-- |
| US 6492548    | B1 20021210 (200301) | EN     | <-- |
| ES 2175390    | T3 20021116 (200302) | ES     | <-- |
| JP 3488471    | B2 20040119 (200410) | JA 10  | <-- |
| CN 1077562    | C 20020109 (200513)  | ZH     | <-- |

#### APPLICATION DETAILS:

| PATENT NO     | KIND           | APPLICATION      | DATE     |
|---------------|----------------|------------------|----------|
| WO 9736849    | A1             | WO 1997-US5054   | 19970327 |
| US 6492548    | B1 Provisional | US 1996-14679P   | 19960401 |
| AU 9725526    | A              | AU 1997-25526    | 19970327 |
| BR 9708392    | A              | BR 1997-8392     | 19970327 |
| CN 1220654    | A              | CN 1997-195087   | 19970327 |
| CN 1077562    | C              | CN 1997-195087   | 19970327 |
| DE 69713515   | E              | DE 1997-69713515 | 19970327 |
| EP 938463     | A1             | EP 1997-917087   | 19970327 |
| EP 938463     | B1             | EP 1997-917087   | 19970327 |
| DE 69713515   | E              | EP 1997-917087   | 19970327 |
| ES 2175390    | T3             | EP 1997-917087   | 19970327 |
| JP 2000502719 | W              | JP 1997-535437   | 19970327 |
| JP 3488471    | B2             | JP 1997-535437   | 19970327 |
| CZ 9803168    | A3             | WO 1997-US5054   | 19970327 |
| EP 938463     | A1             | WO 1997-US5054   | 19970327 |
| BR 9708392    | A              | WO 1997-US5054   | 19970327 |
| JP 2000502719 | W              | WO 1997-US5054   | 19970327 |
| KR 2000005139 | A              | WO 1997-US5054   | 19970327 |
| EP 938463     | B1             | WO 1997-US5054   | 19970327 |
| DE 69713515   | E              | WO 1997-US5054   | 19970327 |
| US 6492548    | B1 Cont of     | WO 1997-US5054   | 19970327 |
| JP 3488471    | B2             | WO 1997-US5054   | 19970327 |
| CZ 9803168    | A3             | CZ 1998-3168     | 19970327 |
| ZA 9808524    | A              | ZA 1998-8524     | 19980917 |
| KR 2000005139 | A              | KR 1998-707800   | 19980930 |
| MX 9808035    | A1             | MX 1998-8035     | 19980930 |
| US 6492548    | B1 Cont of     | US 1998-155808   | 19981001 |
| US 6492548    | B1             | US 2000-665098   | 20000920 |

#### FILING DETAILS:

| PATENT NO   | KIND | PATENT NO                    |
|-------------|------|------------------------------|
| DE 69713515 | E    | Based on EP 938463 A         |
| ES 2175390  | T3   | Based on EP 938463 A         |
| JP 3488471  | B2   | Previous Publ JP 200002719 W |
| AU 9725526  | A    | Based on WO 9736849 A        |
| CZ 9803168  | A3   | Based on WO 9736849 A        |
| EP 938463   | A1   | Based on WO 9736849 A        |
| BR 9708392  | A    | Based on WO 9736849 A        |

|                 |          |              |
|-----------------|----------|--------------|
| JP 2000502719 W | Based on | WO 9736849 A |
| KR 2000005139 A | Based on | WO 9736849 A |
| EP 938463 B1    | Based on | WO 9736849 A |
| DE 69713515 E   | Based on | WO 9736849 A |
| JP 3488471 B2   | Based on | WO 9736849 A |

PRIORITY APPLN. INFO: US 1996-14679P 19960401  
WO 1997-US5054 19970327  
ZA 1998-8524 19980917  
US 1998-155808 19981001  
US 2000-665098 20000920

ED 20050703

AB WO 1997036849 A1 UPAB: 20060113

A process for producing an up to 5C unsaturated carboxylic acid comprises passing a second effluent stream, comprising an aldehyde, alkene and alkane prepared from a first effluent stream comprising the alkene, unreacted alkane and water prepared from a feed-stream comprising the up to 5C alkane, oxygen and a recycle gas comprising the alkane, the up to 5C alkene, oxygen and carbon-monoxide and/or -dioxide passed to an aldehyde reaction zone, to a carboxylic acid reaction zone. The second effluent stream is then contacted with a carboxylic acid reaction catalyst at conditions effective to promote conversion of the aldehyde to an unsaturated carboxylic acid having the same number of carbon atoms to provide a third effluent stream. The third effluent stream is then separated into a liquid product comprising the carboxylic acid and a recycle gas stream comprising the recycle stream.

At least a portion of the recycle gas is then recycled to the alkene reaction zone to comprises a portion of the feed-stream. The feed-stream is contacted with an alkene reaction catalyst at conditions effective to promote the oxidation of the alkane to provide the first effluent stream.

The first effluent stream is contacted with an aldehyde reaction catalyst at conditions effective to promote the conversion of the alkene to an aldehyde having the same number of carbon atoms, to provide the second effluent stream. The third effluent stream comprises the alkene, the alkane, the unsaturated carboxylic acid and carbon monoxide and/or carbon dioxide. The recycle gas stream comprises an effective amount of the alkane to enhance the efficiency of the aldehyde formation in the aldehyde reaction zone.

USE - The process may be used with propane as the alkane to produce acrylic acid (claimed) or unsaturated carboxylic aldehyde e.g. acrolein, or butane to produce methacrylic acid.

ADVANTAGE - The presence of the alkane in the alkene to aldehyde reaction can enhance the efficiency of the process (to 65-97% in the propylene to acrolein reaction). Use of propane as a feed source in the production of acrylic acid is advantageous, as it is more readily available and less expensive than the commonly used propylene. The process operates at low propane to propylene conversion, resulting in a high selectivity to propylene (80-100 mole%). As the presence of propane enhances the efficiency of the propylene to acrolein reaction this low conversion is not detrimental to the process. As the non-condensable components of the reaction product are recycled, utilisation of oxygen and the alkane is high. Recycle is very simple as the catalysts are unaffected by carbon oxides and water, thus little additional purification is required.

L85 ANSWER 32 OF 35 WPIX COPYRIGHT 2007 THE THOMSON CORP on STN  
ACCESSION NUMBER: 1997-535440 [49] WPIX  
CROSS REFERENCE: 2001-190695  
DOC. NO. CPI: C1997-171147 [49]  
TITLE: Methyl-mercaptopropanal production, for use as intermediate for d,l-methionine which is fodder additive - by conversion of propylene to acrolein in

presence of propane and reaction of acrolein with methyl mercaptan  
 DERWENT CLASS: B05; C03; D13; E16  
 INVENTOR: BROCKWELL J L; ETZKORN W G; GALLEY R A; MAHER J M; SNEAD T E; WARREN B K; YOUNG M A  
 PATENT ASSIGNEE: (BROC-I) BROCKWELL J L; (ETZK-I) ETZKORN W G; (MAHE-I) MAHER J M; (UNIC-C) UNION CARBIDE CHEM & PLASTICS TECHNOLOGY; (WARR-I) WARREN B K; (YOUN-I) YOUNG M A  
 COUNTRY COUNT: 51

PATENT INFO ABBR.:

| PATENT NO     | KIND | DATE     | WEEK       | LA | PG     | MAIN IPC |
|---------------|------|----------|------------|----|--------|----------|
| WO 9736848    | A1   | 19971009 | (199749)*  | EN | 46 [3] | <--      |
| AU 9725947    | A    | 19971022 | (199808)   | EN |        | <--      |
| EP 891316     | A1   | 19990120 | (199908)   | EN |        | <--      |
| US 6057481    | A    | 20000502 | (200029)   | EN |        | <--      |
| US 6187963    | B1   | 20010213 | (200111) # | EN |        | <--      |
| JP 2002503206 | W    | 20020129 | (200211)   | JA | 34     | <--      |
| EP 891316     | B1   | 20030521 | (200341)   | EN |        | <--      |
| DE 69722195   | E    | 20030626 | (200350)   | DE |        | <--      |
| JP 3490459    | B2   | 20040126 | (200410)   | JA | 15     |          |
| MX 98008036   | A1   | 20041201 | (200562)   | ES |        |          |

APPLICATION DETAILS:

| PATENT NO     | KIND          | APPLICATION      | DATE     |
|---------------|---------------|------------------|----------|
| WO 9736848    | A1            | WO 1997-US5100   | 19970327 |
| US 6057481    | A Provisional | US 1996-14507P   | 19960401 |
| US 6057481    | A Provisional | US 1996-14510P   | 19960401 |
| US 6057481    | A Provisional | US 1996-14678P   | 19960401 |
| AU 9725947    | A             | AU 1997-25947    | 19970327 |
| DE 69722195   | E             | DE 1997-69722195 | 19970327 |
| EP 891316     | A1            | EP 1997-917687   | 19970327 |
| EP 891316     | B1            | EP 1997-917687   | 19970327 |
| DE 69722195   | E             | EP 1997-917687   | 19970327 |
| JP 2002503206 | W             | JP 1997-535453   | 19970327 |
| JP 3490459    | B2            | JP 1997-535453   | 19970327 |
| EP 891316     | A1            | WO 1997-US5100   | 19970327 |
| US 6057481    | A             | WO 1997-US5100   | 19970327 |
| JP 2002503206 | W             | WO 1997-US5100   | 19970327 |
| EP 891316     | B1            | WO 1997-US5100   | 19970327 |
| DE 69722195   | E             | WO 1997-US5100   | 19970327 |
| JP 3490459    | B2            | WO 1997-US5100   | 19970327 |
| MX 98008036   | A1            | WO 1997-US5100   | 19970327 |
| US 6187963    | B1 CIP of     | WO 1997-US5100   | 19970327 |
| MX 98008036   | A1            | MX 1998-8036     | 19950404 |
| US 6057481    | A             | US 1998-155750   | 19981001 |
| US 6187963    | B1            | US 1998-169798   | 19981009 |

FILING DETAILS:

| PATENT NO       | KIND          | PATENT NO      |
|-----------------|---------------|----------------|
| DE 69722195 E   | Based on      | EP 891316 A    |
| JP 3490459 B2   | Previous Publ | JP 200203206 W |
| AU 9725947 A    | Based on      | WO 9736848 A   |
| EP 891316 A1    | Based on      | WO 9736848 A   |
| US 6057481 A    | Based on      | WO 9736848 A   |
| JP 2002503206 W | Based on      | WO 9736848 A   |
| EP 891316 B1    | Based on      | WO 9736848 A   |
| DE 69722195 E   | Based on      | WO 9736848 A   |
| JP 3490459 B2   | Based on      | WO 9736848 A   |
| MX 98008036 A1  | Based on      | WO 9736848 A   |

PRIORITY APPLN. INFO: US 1996-14678P 19960401  
                           US 1996-14510P 19960401  
                           US 1996-14507P 19960401  
                           US 1998-155750 19981001  
                           US 1998-169798 19981009

ED 20050519

AB WO 1997036848 A1 UPAB: 20060113

Production of methylmercaptopropanal (MMP) comprises: (i) passing a propylene feedstream containing propylene, oxygen and a recycle gas (consisting of propane, oxygen and at least one of carbon monoxide or dioxide) to an acrolein reaction zone, where the feedstream is contacted with an acrolein reaction catalyst under conditions to promote the formation of acrolein, thus providing an effluent stream containing acrolein, propane, acetaldehyde and water; (ii) passing the effluent stream to an acrolein separation zone where it is partially condensed, giving a liquid acrolein product stream (comprising acrolein, acetaldehyde and water) and a recycle gas stream; (iii) passing the acrolein product stream and methyl mercaptan to a MMP reaction zone and contacting them with a catalyst under conditions which promote the conversion of acrolein and methyl mercaptan to MMP; and (iv) recycling at least a portion of the recycle gas stream to the acrolein reaction zone. The recycle gas stream comprises sufficient propane to enhance the efficiency of acrolein formation in the acrolein reaction zone.

USE - MMP is an intermediate for d,l-methionine (an essential amino acid, in which components of animal feed compositions are commonly deficient) and 2-hydroxy-4-(methylthio)butanoic acid (a source of methionine, widely used as a methionine supplement in animal feed formulations).

ADVANTAGE - The process provides an improved, continuous conversion of propylene to MMP using acrolein as an intermediate. It avoids storage of large volumes of purified acrolein (required in previous batch methods), rendering it safer. The presence of propane enhances the efficiency of the acrolein reaction (65-97%) and reduces acrylic acid by-product formation. Oxygen, as opposed to air, is used, so that unconverted propylene and oxygen can be recycled. DATA NOT AVAILABLE FOR THIS ACCESSION NUMBER

L85 ANSWER 33 OF 35 WPIX COPYRIGHT 2007                 THE THOMSON CORP on STN  
  ACCESSION NUMBER: 1997-334711 [31]                 WPIX  
  DOC. NO. CPI: C1997-107580 [31]  
  TITLE: Three phase mixing apparatus for heterogeneous vapour phase reactions - comprising a reactor containing a draft tube and impeller to provide large interfacial areas between the phases, useful in ethylene oxide production  
  DERWENT CLASS: A41; E19  
  INVENTOR: DAY R W; LUMBA D; SWEENEY J B  
  PATENT ASSIGNEE: (PRAX-N) PRAXAIR TECHNOLOGY INC

COUNTRY COUNT:

9

PATENT INFO ABBR.:

| PATENT NO   | KIND | DATE     | WEEK      | LA | PG     | MAIN IPC |
|-------------|------|----------|-----------|----|--------|----------|
| EP 781595   | A1   | 19970702 | (199731)* | EN | 12 [4] | <--      |
| CA 2194033  | A    | 19970629 | (199746)  | EN |        | <--      |
| KR 97033014 | A    | 19970722 | (199829)  | KO |        | <--      |
| BR 9606185  | A    | 19980818 | (199839)  | PT |        | <--      |
| US 5856533  | A    | 19990105 | (199909)  | EN |        | <--      |
| CN 1159437  | A    | 19970917 | (200143)  | ZH |        | <--      |
| KR 281347   | B    | 20010402 | (200216)  | KO |        | <--      |
| CN 1070830  | C    | 20010912 | (200508)  | ZH |        | <--      |

APPLICATION DETAILS:

| PATENT NO     | KIND | APPLICATION     | DATE     |
|---------------|------|-----------------|----------|
| EP 781595 A1  |      | EP 1996-120910  | 19961227 |
| US 5856533 A  |      | US 1995-580216  | 19951228 |
| BR 9606185 A  |      | BR 1996-6185    | 19961227 |
| CA 2194033 A  |      | CA 1996-2194033 | 19961227 |
| CN 1159437 A  |      | CN 1996-123484  | 19961227 |
| CN 1070830 C  |      | CN 1996-123484  | 19961227 |
| KR 97033014 A |      | KR 1996-73541   | 19961227 |
| KR 281347 B   |      | KR 1996-73541   | 19961227 |

FILING DETAILS:

| PATENT NO   | KIND          | PATENT NO     |
|-------------|---------------|---------------|
| KR 281347 B | Previous Publ | KR 97033014 A |

PRIORITY APPLN. INFO: US 1995-580216 19951228

ED 20050518

AB EP 781595 A1 UPAB: 20050827

An improved three-phase mixing apparatus for heterogeneous vapour phase reactions comprising: (a) a reactor containing liquid solvent and dispersed solid catalyst particles; (b) means for maintaining a recirculating flow pattern in the reactor; (c) feed connections to the reactor for first and a second gaseous reactants, to form a gas bubble/liquid/solid dispersion maintained in a recirculating three-phase flow pattern having large interfacial areas between the vapour and solid phase, the vapour and liquid phases, and the solid and liquid phases. Also claimed is an improved three phase mixing process for the carrying out heterogeneous vapour phase reactions.

USE - The apparatus and process are useful for reaction of oxygen with a gaseous hydrocarbon, especially ethylene (claimed) for production of ethylene oxide; and may be used for methanol production. Heterogeneous vapour-phase reactions are used to produce many large volume organic and inorganic chemicals, e.g. for oxidation, ammoxidation and oxychlorination of olefins, alkanes, and inorganic species to give, e.g. acrylic acid, acrylonitrile,

ethylene dichloride, ethylene oxide, hydrogen peroxide, maleic anhydride, methanol, phthalic anhydride, propylene oxide, vinyl acetate and formaldehyde.

ADVANTAGE - The method provides enhanced heat removal from the solid catalyst, rapid vapour phase transport of gaseous reactants to the solid catalyst, and efficient absorption of the reaction product in the liquid phase (claimed). Dispersing the solid catalyst in a liquid phase prevents catalyst overheating and sintering of the active catalyst components, which results in a loss of catalytic activity. By introducing the reactants as a dispersed phase, hazards associated with flammability and explosion are eliminated and reactant concentrations closer to reaction stoichiometry can be utilised. In the production of ethylene oxide (EO), further oxidation is prevented by absorbing EO as it forms into the aqueous solution, allowing higher conversion/pass and EO selectivity and reducing or eliminating feed recycle. Low operating temperatures can be used to further improve EO selectivity, providing capital and operating cost savings.

L85 ANSWER 34 OF 35 WPIX COPYRIGHT 2007 THE THOMSON CORP on STN  
ACCESSION NUMBER: 1996-301420 [31] WPIX  
DOC. NO. CPI: C1996-095841 [31]  
TITLE: Acrolein and/or acrylic acid preparation  
from propene - by catalytic oxidation  
in catalyst bed containing tubes for coolant, pref.  
water, for efficient cooling and high selectivity.  
DERWENT CLASS: A41; E17  
INVENTOR: GOETZ R; LANG U  
PATENT ASSIGNEE: (LINM-C) LINDE AG  
COUNTRY COUNT: 1

PATENT INFO ABBR.:

| PATENT NO  | KIND DATE             | WEEK | LA | PG  | MAIN IPC |
|------------|-----------------------|------|----|-----|----------|
| DE 4446418 | A1 19960627 (199631)* | DE   | 4  | [1] | <--      |

APPLICATION DETAILS:

| PATENT NO     | KIND | APPLICATION     | DATE     |
|---------------|------|-----------------|----------|
| DE 4446418 A1 |      | DE 1994-4446418 | 19941223 |

PRIORITY APPLN. INFO: DE 1994-4446418 19941223

ED 20050512

AB DE 4446418 A1 UPAB: 20050512

Synthesis of acrolein (I) and/or acrylic acid (II) by catalytic oxidation of propene (III), or synthesis of (I) by catalytic oxidation of (II), is effected by passing the reactants through a catalyst bed in at least one reaction stage. The catalyst bed is cooled by indirect heat exchange with a coolant (IV), which is passed through tubes provided in the catalyst bed.

ADVANTAGE - Internal cooling allows the use of very high pressure coolant (necessary to maintain steady state conditions in the highly exothermic reaction), without the need for expensive pressure-resistant externally cooled reactors and complex double-circuit cooling systems. The heat of reaction is effectively removed, to increase selectivity of the highly temperature-sensitive reaction.

L85 ANSWER 35 OF 35 WPIX COPYRIGHT 2007 THE THOMSON CORP on STN  
ACCESSION NUMBER: 1993-395272 [49] WPIX  
DOC. NO. CPI: C1993-175974 [49]

TITLE: Oxidation of organic cpds. for synthesis of e.g.  
nitric acid from ammonia - by feeding organic cpd. and  
an oxidant through inert-packed and  
catalyst-packed beds in series

DERWENT CLASS: A41; E19; E36

INVENTOR: DREISINGER D R; DRNEVICH R F

PATENT ASSIGNEE: (PRAX-N) PRAXAIR TECHNOLOGY INC

COUNTRY COUNT: 1

PATENT INFO ABBR.:

| PATENT NO  | KIND | DATE     | WEEK      | LA | PG    | MAIN IPC |     |
|------------|------|----------|-----------|----|-------|----------|-----|
| US 5266291 | A    | 19931130 | (199349)* | EN | 8 [2] |          | <-- |

APPLICATION DETAILS:

| PATENT NO    | KIND | APPLICATION    | DATE     |
|--------------|------|----------------|----------|
| US 5266291 A |      | US 1992-880073 | 19920505 |

PRIORITY APPLN. INFO: US 1992-880073 19920505

ED 20050510

AB US 5266291 A UPAB: 20050823

Oxidation of oxidisable reactants chosen from MeOH, benzene, naphthalene, ortho-xylene, cumene, methane, propylene, acrolein, and ammonia, comprises: a) feeding the reactant and an oxidant to a packed bed containing inert materials to form a mixture at a temperature below the autoignition temperature of the mixture; b) oxidising the reactant. The packing materials are spherically shaped particles having a maximum dia. defined by formula (I) where DP = dia. of packing materials (inches); VSD = superficial velocity at design inlet conditions (ft./sec.); VLB = laminar burning velocity of mixture (ft./sec.); Dt = dia. of packed tube (inches). Also claimed is the process where the reactant is susceptible to flammable or explosive reactions during oxidation and the mixture is then subjected to oxidation reaction using oxidation catalyst particles.

USE/ADVANTAGE - For oxidation of ammonia to produce nitric acid (claimed) and for production of acrylonitrile, acrylic acid, formaldehyde, maleic anhydride, phthalic anhydride, HCN, phenol and nitric acid. Danger of uncontrolled flammable or explosive reaction is inhibited by limiting the free gas space in the reactor and heat of oxidation can be recovered. The capacity of an existing nitric acid production plant could be increased by 350%, or a new plant could be constructed with a 70% reduction in size for the same production capacity as conventional plant.

=> D QUE L38

|     |                                |        |  |
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| L2  | 1 SEA FILE=REGISTRY ABB=ON     | PLU=ON | 115-07-1/RN  |
| L3  | 44796 SEA FILE=HCAPLUS ABB=ON  | PLU=ON | L2   |
| L4  | 325383 SEA FILE=HCAPLUS ABB=ON | PLU=ON | OXIDATION+NT,OLD/CT  |
| L5  | 4242 SEA FILE=HCAPLUS ABB=ON   | PLU=ON | L3 AND L4  |
| L12 | 220686 SEA FILE=HCAPLUS ABB=ON | PLU=ON | HEAT TRANSFER+OLD,NT/CT  |
| L13 | 47 SEA FILE=HCAPLUS ABB=ON     | PLU=ON | L5 AND L12   |
| L14 | 44875 SEA FILE=HCAPLUS ABB=ON  | PLU=ON | HEAT EXCHANGERS+OLD,NT/CT  |
| L15 | 26 SEA FILE=HCAPLUS ABB=ON     | PLU=ON | L5 AND L14   |
| L17 | 76457 SEA FILE=HCAPLUS ABB=ON  | PLU=ON | HEAT EXCHANGE?/BI  |
| L18 | 62 SEA FILE=HCAPLUS ABB=ON     | PLU=ON | L5 AND L17   |
| L19 | 48 SEA FILE=HCAPLUS ABB=ON     | PLU=ON | L18 AND (PRY<=2003 OR<br>AY<=2003 OR PY<=2003)   |
| L20 | 22 SEA FILE=HCAPLUS ABB=ON     | PLU=ON | L19 AND 48/SC,SX   |
| L25 | 237809 SEA FILE=HCAPLUS ABB=ON | PLU=ON | MACROPARTICLE/OBI OR SPHERE/OB<br>I OR PELLET DISK/OBI OR HOLLOW TUBE/OBI OR TUBE/OBI OR ROD/OBI |
| L26 | 41 SEA FILE=HCAPLUS ABB=ON     | PLU=ON | L5 AND L25   |
| L27 | 9 SEA FILE=HCAPLUS ABB=ON      | PLU=ON | L18 AND L25  |
| L28 | 9 SEA FILE=HCAPLUS ABB=ON      | PLU=ON | L19 AND L25  |
| L29 | 5 SEA FILE=HCAPLUS ABB=ON      | PLU=ON | L15 AND L25  |
| L36 | 41 SEA FILE=HCAPLUS ABB=ON     | PLU=ON | (L13 OR L20 OR L26) AND L25  |
| L37 | 35 SEA FILE=HCAPLUS ABB=ON     | PLU=ON | L36 AND (PRY<=2003 OR<br>AY<=2003 OR PY<=2003)   |
| L38 | 35 SEA FILE=HCAPLUS ABB=ON     | PLU=ON | (L27 OR L28 OR L29 OR L37)   |

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| L4  | 325383 | SEA FILE=HCAPLUS ABB=ON  | PLU=ON | OXIDATION+NT,OLD/CT   |
| L5  | 4242   | SEA FILE=HCAPLUS ABB=ON  | PLU=ON | L3 AND L4   |
| L12 | 220686 | SEA FILE=HCAPLUS ABB=ON  | PLU=ON | HEAT TRANSFER+OLD,NT/CT   |
| L13 | 47     | SEA FILE=HCAPLUS ABB=ON  | PLU=ON | L5 AND L12  |
| L14 | 44875  | SEA FILE=HCAPLUS ABB=ON  | PLU=ON | HEAT EXCHANGERS+OLD,NT/CT   |
| L15 | 26     | SEA FILE=HCAPLUS ABB=ON  | PLU=ON | L5 AND L14  |
| L17 | 76457  | SEA FILE=HCAPLUS ABB=ON  | PLU=ON | HEAT EXCHANGE?/BI   |
| L18 | 62     | SEA FILE=HCAPLUS ABB=ON  | PLU=ON | L5 AND L17  |
| L19 | 48     | SEA FILE=HCAPLUS ABB=ON  | PLU=ON | L18 AND (PRY<=2003 OR AY<=2003 OR PY<=2003)   |
| L20 | 22     | SEA FILE=HCAPLUS ABB=ON  | PLU=ON | L19 AND 48/SC,SX  |
| L25 | 237809 | SEA FILE=HCAPLUS ABB=ON  | PLU=ON | MACROPARTICLE/OBI OR SPHERE/OB I OR PELLET DISK/OBI OR HOLLOW TUBE/OBI OR TUBE/OBI OR ROD/OBI |
| L26 | 41     | SEA FILE=HCAPLUS ABB=ON  | PLU=ON | L5 AND L25  |
| L27 | 9      | SEA FILE=HCAPLUS ABB=ON  | PLU=ON | L18 AND L25   |
| L28 | 9      | SEA FILE=HCAPLUS ABB=ON  | PLU=ON | L19 AND L25   |
| L29 | 5      | SEA FILE=HCAPLUS ABB=ON  | PLU=ON | L15 AND L25   |
| L36 | 41     | SEA FILE=HCAPLUS ABB=ON  | PLU=ON | (L13 OR L20 OR L26) AND L25   |
| L37 | 35     | SEA FILE=HCAPLUS ABB=ON  | PLU=ON | L36 AND (PRY<=2003 OR AY<=2003 OR PY<=2003)   |
| L38 | 35     | SEA FILE=HCAPLUS ABB=ON  | PLU=ON | (L27 OR L28 OR L29 OR L37)  |

=> S L38 NOT L35,L67

L86 22 L38 NOT (L35 OR L67)

=> D IBIB ED ABS HITSTR L86 1-22

L86 ANSWER 1 OF 22 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2005:490317 HCAPLUS Full-text  
 DOCUMENT NUMBER: 142:484209  
 TITLE: Method for packing catalyst and multi-tubular heat exchanger type reactor  
 INVENTOR(S): Hino, Tomomichi; Ogawa, Akira; Takezawa, Hideyasu;  
 Satou, Toshihiro  
 PATENT ASSIGNEE(S): Mitsubishi Rayon Co., Ltd., Japan  
 SOURCE: PCT Int. Appl., 26 pp.  
 CODEN: PIXXD2  
 DOCUMENT TYPE: Patent  
 LANGUAGE: Japanese  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

| PATENT NO.                             | KIND | DATE     | APPLICATION NO. | DATE         |
|--|------|----------|-----------------|--------------|
| WO 2005051532                          | A1   | 20050609 | WO 2003-JP15277 | 20031128 <-- |
| W: CN, KR, SG, US                      |      |          |                 |              |
| PRIORITY APPLN. INFO.: WO 2003-JP15277 |      |          |                 | 20031128 <-- |

ED Entered STN: 09 Jun 2005

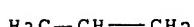
AB The invention relates to a method for packing a catalyst into a number of reaction tubes having a substantially same shape, characterized in that the difference between the amount of the catalyst packed to a reaction tube and the control target for the catalyst amount is fallen within  $\pm 10\%$  of the control target, and the control width for packed lengths for resp. reaction tubes is within  $\pm 20\%$  or the control width for pressure losses for resp. reaction tubes is within  $\pm 20\%$ . The method for packing a catalyst allows the improvement of the yield and the reaction rate of a catalytic vapor phase oxidation by the use of a multi-layer heat exchanger type reactor system.

IT 115-07-1, Propylene, processes

RL: EPR (Engineering process); PEP (Physical, engineering or chemical process); RCT (Reactant); PROC (Process); RACT (Reactant or reagent)  
 (packing process for catalyst and multitubular heat exchanger type reactor)

RN 115-07-1 HCAPLUS

CN 1-Propene (CA INDEX NAME)



REFERENCE COUNT: 2 THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L86 ANSWER 2 OF 22 HCAPLUS COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 2004:158975 HCAPLUS Full-text  
 DOCUMENT NUMBER: 140:199900  
 TITLE: Dehydrogenation process and catalysts for the conversion of alkanes into alkenes  
 INVENTOR(S): Schindler, Goetz-Peter; Harth, Klaus  
 PATENT ASSIGNEE(S): BASF A.-G., Germany  
 SOURCE: Ger. Offen., 7 pp.  
 CODEN: GWXXBX  
 DOCUMENT TYPE: Patent  
 LANGUAGE: German  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

| PATENT NO.   | KIND | DATE     | APPLICATION NO.  | DATE         |
|--|------|----------|------------------|--------------|
| DE 10237514  | A1   | 20040226 | DE 2002-10237514 | 20020816 <-- |
| CA 2495290   | A1   | 20040304 | CA 2003-2495290  | 20030814 <-- |
| WO 2004018391  | A1   | 20040304 | WO 2003-EP9057   | 20030814 <-- |
| W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN,<br>CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH,<br>GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR,<br>LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM,<br>PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN,<br>TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW |      |          |                  |              |
| RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY,<br>KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES,<br>FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR,<br>BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG  |      |          |                  |              |
| AU 2003255444  | A1   | 20040311 | AU 2003-255444   | 20030814 <-- |
| EP 1532087   | A1   | 20050525 | EP 2003-792326   | 20030814 <-- |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,<br>IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK   |      |          |                  |              |
| BR 2003013434  | A    | 20050712 | BR 2003-13434    | 20030814 <-- |
| CN 1675146   | A    | 20050928 | CN 2003-819287   | 20030814 <-- |
| JP 2005539034  | T    | 20051222 | JP 2004-530156   | 20030814 <-- |
| NO 2005000616  | A    | 20050315 | NO 2005-616      | 20050203 <-- |
| MX 2005PA01617   | A    | 20050425 | MX 2005-PA1617   | 20050210 <-- |
| US 2006004241  | A1   | 20060105 | US 2005-524133   | 20050211 <-- |
| PRIORITY APPLN. INFO.: DE 2002-10237514 A 20020816 <--<br>WO 2003-EP9057 W 20030814 <--  |      |          |                  |              |

ED Entered STN: 27 Feb 2004

AB A dehydrogenation process and catalysts, containing active elements (e.g., Pt) and inactive diluents and supports (e.g., silica and zirconia), for the conversion of alkanes (e.g., propane) into alkenes (e.g., propylene) are described.

IT 115-07-1P; Propene, preparation

RL: IMF (Industrial manufacture); PREP (Preparation)  
(dehydrogenation process and catalysts for the conversion of alkanes into alkenes)

RN 115-07-1 HCPLUS

CN 1-Propene (CA INDEX NAME)



L86 ANSWER 3 OF 22 HCPLUS COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 2003:862062 HCPLUS Full-text  
 DOCUMENT NUMBER: 140:130715  
 TITLE: Photoionization detection (PID) as a high throughput screening tool in catalysis  
 AUTHOR(S): Senkan, Selim; Ozturk, Sukru; Krantz, Kevin; Onal, Isik  
 CORPORATE SOURCE: Department of Chemical Engineering, University of California, Los Angeles, CA, 90095, USA  
 SOURCE: Applied Catalysis, A: General (2003), 254(1), 97-106  
 CODEN: ACAGE4; ISSN: 0926-860X  
 PUBLISHER: Elsevier Science B.V.  
 DOCUMENT TYPE: Journal

LANGUAGE: English  
 ED Entered STN: 04 Nov 2003  
 AB A versatile photoionization detection (PID) system was developed to rapidly screen libraries of catalytic materials. The PID approach involves the use of an appropriately selected d.c. discharge lamp to obtain monoenergetic photons, which are then used to photoionize gaseous mols. whose ionization potentials are lower than the photon energy. The suitability of the PID as a rapid screening tool was demonstrated using oxidative dehydrogenation of ethane and propane as example reactions. Two 66 member ternary libraries of V-Mo-Li and V-Mo-Rb, on  $\gamma$ -Al<sub>2</sub>O<sub>3</sub> were tested for ethylene and propylene formation using the 10.6 eV photons from a Kr discharge lamp. The PID screening allowed the determination of 6% V, 3% Mo and 1% Li as the optimal catalyst formulation with regard to maximum alkene production for both reactions in a matter of hours.  
 IT 115-07-1P, Propylene, preparation  
 RL: ANT (Analyte); IMF (Industrial manufacture); ANST (Analytical study);  
 PREP (Preparation)  
 (photoionization detection (PID) as high throughput screening tool in catalysis)  
 RN 115-07-1 HCAPLUS  
 CN 1-Propene (CA INDEX NAME)



REFERENCE COUNT: 28 THERE ARE 28 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT  
 L86 ANSWER 4 OF 22 HCAPLUS COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 2003:791396 HCAPLUS Full-text  
 DOCUMENT NUMBER: 139:293667  
 TITLE: Process for production of unsaturated aldehyde or acid using Mo-Bi-Fe fixed-bed catalyst in a multitubular reactor with the inside of each tube deviated axially in two reaction zones  
 INVENTOR(S): Hiromi, Yunoki  
 PATENT ASSIGNEE(S): Nippon Shokubai Co., Ltd., Japan  
 SOURCE: Eur. Pat. Appl., 19 pp.  
 CODEN: EPXXDW  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

| PATENT NO.   | KIND | DATE     | APPLICATION NO.  | DATE         |
|--|------|----------|------------------|--------------|
| EP 1350784   | A1   | 20031008 | EP 2003-5646     | 20030312 <-- |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,<br>IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK |      |          |                  |              |
| JP 2004002209  | A    | 20040108 | JP 2002-113915   | 20020416 <-- |
| JP 3939187   | B2   | 20070704 |                  |              |
| TW 247628  | B    | 20060121 | TW 2003-92104818 | 20030306 <-- |
| US 2003191344  | A1   | 20031009 | US 2003-385676   | 20030309 <-- |
| US 6960684   | B2   | 20051101 |                  |              |
| BR 2003000752  | A    | 20040914 | BR 2003-752      | 20030325 <-- |
| SG 115529  | A1   | 20051028 | SG 2003-1504     | 20030326 <-- |
| CN 1448380   | A    | 20031015 | CN 2003-108363   | 20030328 <-- |

PRIORITY APPLN. INFO.: JP 2002-96886 A 20020329 <--  
JP 2002-113915 A 20020416 <--

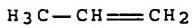
ED Entered STN: 09 Oct 2003

AB The present invention provides a process in which, when an unsatd. aldehyde and/or an unsatd. carboxylic acid are produced by carrying out a catalytic gas phase oxidation reaction by using a fixed-bed multitubular reactor which is packed with a molybdenum-containing catalyst, the deterioration of the catalyst as located at a hot spot portion can be suppressed; so that the reaction can be continued for a long time while a high yield is maintained, regardless of where the hot spot portion occurs and also even if the concentration of a raw gas is high. An oxide and/or a complex oxide including molybdenum, bismuth, and iron as essential components are used as the catalysts, and the inside of each reaction tube of the fixed-bed multitubular reactor is divided in a tubular axial direction to thus arrange at least two reaction zones, and then these reaction zones are packed with the catalysts in such a manner that the ratio R of the apparent d. of the catalyst to the true d. of the catalyst (apparent d. of catalyst/true d. of catalyst) in each reaction zone differs from that in another reaction zone.

IT 115-07-1, Propylene, reactions  
RL: RCT (Reactant); RACT (Reactant or reagent)  
(process for production of unsatd. aldehyde or acid using Mo-Bi-Fe fixed-bed catalyst in a multitubular reactor with the inside of each tube devided axially in two reaction zones)

RN 115-07-1 HCAPLUS

CN 1-Propene (CA INDEX NAME)



REFERENCE COUNT: 5 THERE ARE 5 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L86 ANSWER 5 OF 22 HCAPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 2003:749528 HCAPLUS Full-text  
DOCUMENT NUMBER: 140:198911  
TITLE: Experimental and modeling study of the oxidation of benzene  
AUTHOR(S): Da Costa, I.; Fournet, R.; Billaud, F.; Battin-Leclerc, F.  
CORPORATE SOURCE: Departement de Chimie Physique des Reactions, UMR 7630 CNRS, INPL-ENSIC 1, Nancy, 54001, Fr.  
SOURCE: International Journal of Chemical Kinetics (2003), 35(10), 503-524  
CODEN: IJCKBO; ISSN: 0538-8066  
PUBLISHER: John Wiley & Sons, Inc.  
DOCUMENT TYPE: Journal  
LANGUAGE: English  
ED Entered STN: 24 Sep 2003  
AB This paper describes an exptl. and modeling study of the oxidation of benzene. The low-temperature oxidation was studied in a continuous flow stirred tank reactor with carbon-containing products analyzed by gas chromatog. The following exptl. conditions were used: 923 K, 1 atm, fuel equivalence ratios from 1.9 to 3.6, concns. of benzene from 4 to 4.5%, and residence times ranging from 1 to 10 s corresponding to benzene conversion yields from 6 to 45%. The ignition delays of benzene-oxygen-argon mixts. with fuel equivalence ratios from 1 to 3 were measured behind shock waves. Reflected shock waves afforded temps. from 1230 to 1970 K and pressures from 6.5 to 9.5 atmospheric

A detailed mechanism has been proposed and allows us to reproduce satisfactorily our exptl. results, as well as some data of the literature obtained in other conditions, such as in a plug flow reactor or in a laminar premixed flame. The main reaction paths have been determined for the four series of measurements by sensitivity and flux analyses.

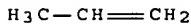
IT 115-07-1, Propene, formation (nonpreparative)  
RL: FMU (Formation, unclassified); FORM (Formation, nonpreparative)  
(exptl. and modeling study of the oxidation of benzene in jet-stirred tank reactor, behind shock waves, and modeling of literature data in a plug flow reactor or in a laminar premixed flame)  
RN 115-07-1 HCAPLUS  
CN 1-Propene (CA INDEX NAME)



REFERENCE COUNT: 60 THERE ARE 60 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

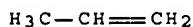
L86 ANSWER 6 OF 22 HCAPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 2003:129055 HCAPLUS Full-text  
DOCUMENT NUMBER: 138:403873  
TITLE: Starch-Enhanced Synthesis of Oxygenates from Methane and Carbon Dioxide Using Dielectric-Barrier Discharges  
AUTHOR(S): Zou, Ji-Jun; Zhang, Yue-ping; Liu, Chang-Jun; Li, Yang; Eliasson, Baldur  
CORPORATE SOURCE: School of Chemical Engineering and Technology, State Key Laboratory of Chemistry and Technology, Tianjin University, Tianjin, 30072, Peop. Rep. China  
SOURCE: Plasma Chemistry and Plasma Processing (2003 ), 23(1), 69-82  
CODEN: PCPPDW; ISSN: 0272-4324  
PUBLISHER: Kluwer Academic/Plenum Publishers  
DOCUMENT TYPE: Journal  
LANGUAGE: English  
ED Entered STN: 20 Feb 2003  
AB Starch was used to enhance the oxygenate formation directly from methane and carbon dioxide using dielec.-barrier discharges (DBDs). The use of starch inhibits the formation of liquid hydrocarbons and significantly increases the selectivity of oxygenates. Oxygenates produced include primarily formaldehyde, methanol, ethanol, formic acid, and acetic acid. The total selectivity is .apprx.10-40% with conversion of methane and carbon dioxide of .apprx.20%. Lower methane feed concentration favors the production of oxygenates, and higher feed flow rate leads to higher selectivity of oxygenates in the presence of starch.

IT 115-07-1P, Propene, preparation  
RL: BYP (Byproduct); PREP (Preparation)  
(starch-enhanced synthesis of oxygenates from methane and carbon dioxide using dielec.-barrier discharges)  
RN 115-07-1 HCAPLUS  
CN 1-Propene (CA INDEX NAME)



REFERENCE COUNT: 25 THERE ARE 25 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L86 ANSWER 7 OF 22 HCAPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 2003:65071 HCAPLUS Full-text  
DOCUMENT NUMBER: 139:55086  
TITLE: Redesign of a pyrolysis furnace in the Kazan'orgsintez Open-End Joint-Stock Company  
AUTHOR(S): Sharikhin, V. V.; Pechnikov, A. S.; Stepanchuk, V. V.; Sharikhin, A. V.; Kudryashov, V. N.; Gusev, Yu. V.; Fafanov, G. P.; Faizrakhmanov, N. N.; Zakirov, Sh. I.; Kuklin, O. A.  
CORPORATE SOURCE: Samar. Gos. Tekh. Univ., Samara, Russia  
SOURCE: Neftepererabotka i Neftekhimiya (Moscow, Russian Federation) (2002), (11), 37-40  
CODEN: NNNSAF; ISSN: 0233-5727  
PUBLISHER: TsNIITEneftekhim  
DOCUMENT TYPE: Journal  
LANGUAGE: Russian  
ED Entered STN: 28 Jan 2003  
AB Some ethylene production is performed in tubular furnaces with regions of either vertical coils or horizontal coils in the radiation chambers. Of these furnaces a combustion fuel system with burners various modified AGG- type (AGG-1, AGG-10) constructed in the Samarsk Government Tech. university. The pyrolysis furnace Number 5 in the Kazan'orgsintez OAO "Ethylene" unit was redesigned with conversion to vertical coil stock in the radiation chamber using a steel alloy containing 20.8% chrome and 10.77% nickel from Sweden. Studies were carried out to adjust the optimum coil lengths, operating temperature, convection patterns, and other criteria for various fuel mixts., such as for particular propane-butane fractions. NOx and CO content in the produced pyrolysis gas were monitored. Ethylene at greater than 30 weight% and propylene at 14-19 weight% were produced at butane conversions greater than 96%. An increase of ethylene in the product of about 9-10% was possible over the original horizontal coil design in furnace Number 3.  
IT 115-07-1P, Propylene, preparation  
RL: IMF (Industrial manufacture); PREP (Preparation)  
(redesign of pyrolysis furnace installing vertical coils instead of horizontal coils)  
RN 115-07-1 HCAPLUS  
CN 1-Propene (CA INDEX NAME)



L86 ANSWER 8 OF 22 HCAPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 2002:897593 HCAPLUS Full-text  
DOCUMENT NUMBER: 138:204635  
TITLE: Oxidation of small alkenes at high temperature  
AUTHOR(S): Heyberger, Barbara; Belmekki, Najib; Conraud, Valerie; Glaude, Pierre-Alexandre; Fournet, Rene; Battin-Leclerc, Frederique  
CORPORATE SOURCE: Departement de Chimie Physique des Reactions, UMR 7630 CNRS, INPL-ENSIC, Nancy, 54001, Fr.  
SOURCE: International Journal of Chemical Kinetics (2002), 34(12), 666-677

CODEN: IJCKBO; ISSN: 0538-8066  
 PUBLISHER: John Wiley & Sons, Inc.  
 DOCUMENT TYPE: Journal  
 LANGUAGE: English  
 ED Entered STN: 26 Nov 2002  
 AB If the mechanism of formation of alkenes, the main primary products of the combustion of alkanes >1000 K, is now well understood, their ways of degradation were much less studied. Following a previous modeling of the oxidation of propene in a static and a jet-stirred reactors by using an automatically generated mechanism; the present paper shows new validations of the same mechanism for ignition delays in a shock tube. It also describes the extension of the rules used for the automatic generation to the case of 1-butene. The predictions of the mechanism produced for the oxidation of 1-butene are compared successfully with two sets of exptl. results: the first obtained in a jet-stirred reactor between 900 and 1200 K; the second being new measurements of ignitions delays behind reflected shock waves for temps. from 1200 up to 1670 K, pressures from 6.6 to 8.9 atm, equivalence ratios from 0.5 to 2, and with Ar as bath gas. Flux and sensitivity analyses show that the role of termination reactions involving the very abundant allylic radicals is less important for 1-butene than for propene.  
 IT 115-07-1, Propene, reactions  
 RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PRP (Properties); RCT (Reactant); PROC (Process); RACT (Reactant or reagent)  
     (oxidation of small alkenes at high temperature)  
 RN 115-07-1 HCAPLUS  
 CN 1-Propene (CA INDEX NAME)



REFERENCE COUNT: 40 THERE ARE 40 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L86 ANSWER 9 OF 22 HCAPLUS COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 2002:573354 HCAPLUS Full-text  
 DOCUMENT NUMBER: 137:128645  
 TITLE: Cooled refractory fiber-reinforced ceramic rocket combustion chamber  
 INVENTOR(S): Steffier, Wayne  
 PATENT ASSIGNEE(S): Hyper-Therm, Inc., USA  
 SOURCE: Eur. Pat. Appl., 26 pp.  
 CODEN: EPXXDW  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE     | APPLICATION NO. | DATE         |
|------------|------|----------|-----------------|--------------|
| EP 1227071 | A2   | 20020731 | EP 2002-1818    | 20020125 <-- |
| EP 1227071 | A3   | 20040107 |                 |              |

R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,  
IE, SI, LT, LV, FI, RO, MK, CY, AL, TR

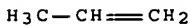
PRIORITY APPLN. INFO.: US 2001-722108 A 20010125 <--  
 ED Entered STN: 02 Aug 2002

AB An actively-cooled, fiber-reinforced ceramic matrix composite thrust chamber for liquid rocket propulsion systems is disclosed having internal trapezoidal-shaped cooling channels. The thrust chamber consists of an inner wall, which is fully integrated to an outer wall via radial coupling webs. Segmented annular voids between the inner wall, outer wall and adjoining radial webs form the cooling channels. The manufacturing method enables any general tubular shell geometry ranging from simple cylindrical heat exchanger tubes to complex converging-diverging, Delaval-type nozzle structures with an annular array of internal cooling channels. The manufacturing method allows for transitioning the tubular shell structure from a two-dimensional circular geometry to a three-dimensional rectangular geometry. The method offers the flexibility of producing internal cooling channels of either constant or continuously variable cross-sectional area, in addition to orienting the cooling channels either axially, helically or sinusoidally (e.g., undulating) with respect to the longitudinal axis of the tubular shell structure.

IT 115-07-1, Propylene, processes  
RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PROC (Process)  
(precursor; fabrication of cooled refractory fiber-reinforced ceramic rocket combustion chamber)

RN 115-07-1 HCAPLUS

CN 1-Propene (CA INDEX NAME)



L86 ANSWER 10 OF 22 HCAPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 2002:377427 HCAPLUS Full-text  
DOCUMENT NUMBER: 137:294527  
TITLE: Development of kinetic models for the formation and degradation of unsaturated hydrocarbons at high temperature  
AUTHOR(S): Battin-Leclerc, Frederique  
CORPORATE SOURCE: Departement de Chimie Physique des Reactions, CNRS-INPL, ENSIC, Nancy, 54001, Fr.  
SOURCE: Physical Chemistry Chemical Physics (2002), 4(11), 2072-2078  
CODEN: PPCPFQ; ISSN: 1463-9076  
PUBLISHER: Royal Society of Chemistry  
DOCUMENT TYPE: Journal; General Review  
LANGUAGE: English  
ED Entered STN: 21 May 2002  
AB A review. This paper presents a review of recent work concerning oxidation and combustion reactions related to kinetic models involving unsatd. hydrocarbons, which were obtained by using EXGAS, the system for the automatic generation of detailed mechanism developed in laboratory: First, a modeling of the ignition delays of but-1-yne and but-2-yne obtained in a shock tube is described. In the second part, the types of generic reactions, which are used in the primary mechanism of the oxidation of alkenes are presented, together with a validation of the models generated by using the rules that the authors have defined. For that purpose, a modeling of exptl. results of the propene and but-1-ene oxidns. in a perfectly stirred reactor is proposed. Finally, a consideration of a study of the oxidation of n-hexadecane in a jet-stirred reactor is made which emphasizes the importance of the role of the reactions consuming alkenes in correctly reproducing the oxidation of long linear alkanes.

IT 115-07-1, Propene, reactions  
RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PRP (Properties); RCT (Reactant); PROC (Process); RACT (Reactant or reagent)  
(development of kinetic models for formation and degradation of unsatd. hydrocarbons at high temperature)  
RN 115-07-1 HCAPLUS  
CN 1-Propene (CA INDEX NAME)



REFERENCE COUNT: 27 THERE ARE 27 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L86 ANSWER 11 OF 22 HCAPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 2002:338559 HCAPLUS Full-text  
DOCUMENT NUMBER: 137:313210  
TITLE: Separation of hydrocarbon gas mixtures using phenolic resin-based carbon membranes  
AUTHOR(S): Fuertes, Antonio B.; Menendez, Ivan  
CORPORATE SOURCE: Instituto Nacional del Carbon (CSIC), Oviedo, 33080, Spain  
SOURCE: Separation and Purification Technology (2002 ), 28(1), 29-41  
CODEN: SPUTFP; ISSN: 1383-5866  
PUBLISHER: Elsevier Science B.V.  
DOCUMENT TYPE: Journal  
LANGUAGE: English  
ED Entered STN: 07 May 2002  
AB Carbon membranés are prepared by the carbonisation of a thin film of phenolic resin deposited on the inner face of an alumina tube. Air oxidative treatments at temps. at 75-350°, prior to carbonisation (pre-oxidation) or after carbonisation (post-oxidation) were tested to improve the separation characteristics of carbon membranes when used with hydrocarbon mixts. such as olefin/paraffin and n-butane/iso-butane. The range of selectivities obtained for the systems studied are: ethylene/ethane, 2-11; propylene/propane, 10-50; n-butane/iso-butane, 10-40. A trade-off between selectivity and permeability or permeance was observed for all systems. The composition of the hydrocarbon mixture affects the selectivity of separation and permeance. However, feed pressure has hardly any influence on separation. The modification of permeance with temperature reveals that separation takes place according to an activated mechanism. The separation of hydrocarbon mols. by the membrane seems to occur by a combination of mol. sieving and adsorption mechanisms. The storage of carbon membranes under a hydrocarbon environment (i.e. propylene or n-butane) does not cause any significant change in membrane performance.

IT 115-07-1P, Propylene, preparation  
RL: PEP (Physical, engineering or chemical process); PRP (Properties); PUR (Purification or recovery); PYP (Physical process); PREP (Preparation); PROC (Process)  
(separation of hydrocarbon gas mixts. using phenolic resin-based carbon tubular membranes)  
RN 115-07-1 HCAPLUS  
CN 1-Propene (CA INDEX NAME)

REFERENCE COUNT: 39 THERE ARE 39 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L86 ANSWER 12 OF 22 HCPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 2002:331896 HCPLUS Full-text  
DOCUMENT NUMBER: 136:342644  
TITLE: Apparatus and process for heat exchange with fluid beds  
INVENTOR(S): Becker, Stanley John; Fiorentino, Michele; Williams, Bruce Leo; Bristow, Timothy Crispin; Newton, David  
PATENT ASSIGNEE(S): BP Chemicals Limited, UK  
SOURCE: Eur. Pat. Appl., 12 pp.  
CODEN: EPXXDW  
DOCUMENT TYPE: Patent  
LANGUAGE: English  
FAMILY ACC. NUM. COUNT: 1  
PATENT INFORMATION:

| PATENT NO.   | KIND | DATE     | APPLICATION NO.  | DATE           |
|--|------|----------|------------------|----------------|
| EP 1202017   | A2   | 20020502 | EP 2001-308291   | 20010928 <--   |
| EP 1202017   | A3   | 20041215 |                  |                |
| EP 1202017   | B1   | 20060517 |                  |                |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,<br>IE, SI, LT, LV, FI, RO, MK, CY, AL, TR |      |          |                  |                |
| US 2002074107  | A1   | 20020620 | US 2001-964881   | 20010928 <--   |
| US 6602476   | B2   | 20030805 |                  |                |
| AT 326674  | T    | 20060615 | AT 2001-308291   | 20010928 <--   |
| ES 2264962   | T3   | 20070201 | ES 2001-1308291  | 20010928 <--   |
| SG 115413  | A1   | 20051028 | SG 2001-6125     | 20011003 <--   |
| IN 2001MU00980   | A    | 20050819 | IN 2001-MU980    | 20011008 <--   |
| NO 2001005219  | A    | 20020429 | NO 2001-5219     | 20011025 <--   |
| BR 2001004818  | A    | 20020702 | BR 2001-4818     | 20011025 <--   |
| JP 2002213886  | A    | 20020731 | JP 2001-328435   | 20011025 <--   |
| TW 592833  | B    | 20040621 | TW 2001-90126419 | 20011025 <--   |
| RU 2289075   | C2   | 20061210 | RU 2001-128725   | 20011025 <--   |
| CN 1350881   | A    | 20020529 | CN 2001-137515   | 20011026 <--   |
|  |      |          | GB 2000-26242    | A 20001026 <-- |

PRIORITY APPLN. INFO.:

ED Entered STN: 03 May 2002

AB Apparatus and process for heat exchange with fluid beds comprises heat-exchange tubes located longitudinally with respect to the axis of a fluidization zone with a rectangular pitch, one side of which having a length (x) at least one and a half times the length (y) of the other side and/or with a triangular pitch, having two sides each at least one and a half times the length of the shortest side reduces the impact of the heat-exchange tubes on the fluidization characteristics of the fluid bed. The invention is particularly suitable for oxidation reactions using mol. oxygen-containing gas in the presence of a fluid bed of fluidizable catalyst, such as (a) the acetoxylation of olefins, (b) the oxidation of ethylene to acetic acid and/or the oxidation of ethane to ethylene and/or acetic acid, (c) the ammonoxidn. of propylene and/or propane to acrylonitrile and (d) the oxidation of C4's to maleic anhydride.

IT 115-07-1, Propylene, processes

RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PROC (Process)

(apparatus and process for heat exchange with fluid beds)

RN 115-07-1 HCPLUS  
CN 1-Propene (CA INDEX NAME)



L86 ANSWER 13 OF 22 HCPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 2001:918854 HCPLUS Full-text  
DOCUMENT NUMBER: 136:39283  
TITLE: Tube fixed-bed reactor consisting of fiber-bundle for laminar flow  
INVENTOR(S): Wolfrath, Olivier; Kiwi-Minsker, Lioubov; Renken, Albert  
PATENT ASSIGNEE(S): Sulzer Chemtech A.-G., Switz.; Ecole Polytechnique Federale de Lausanne (EPFL)  
SOURCE: Eur. Pat. Appl., 12 pp.  
CODEN: EPXXDW  
DOCUMENT TYPE: Patent  
LANGUAGE: German  
FAMILY ACC. NUM. COUNT: 1  
PATENT INFORMATION:

| PATENT NO.   | KIND | DATE     | APPLICATION NO. | DATE         |
|--|------|----------|-----------------|--------------|
| EP 1163952   | A1   | 20011219 | EP 2000-810512  | 20000614 <-- |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,<br>IE, SI, LT, LV, FI, RO   |      |          |                 |              |
| WO 2001096008  | A1   | 20011220 | WO 2001-CH343   | 20010605 <-- |
| W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN,<br>CO, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM,<br>HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS,<br>LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO,<br>RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ,<br>VN, YU, ZA, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM |      |          |                 |              |
| RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW, AT, BE, CH, CY,<br>DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR, BF,<br>BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG   |      |          |                 |              |

PRIORITY APPLN. INFO.: EP 2000-810512 A 20000614 <--

ED Entered STN: 21 Dec 2001

AB An anisotropic structured fixed-bed divided into 2 reactor parts is a bundle reactor consisting of fiber-bundle. The fiber-bundle ordered in the flow direction are formed from filaments; the diameter of the fiber-bundle is smaller than its length and bigger than its interspace diameter. A catalyst is deposited on the fiber-bundle. The reactor is especially suitable for catalytic dehydrogenation of propane to propene with oxygen.

IT 115-07-1P, Propene, preparation

RL: IMF (Industrial manufacture); PREP (Preparation)  
(tube fixed-bed reactor consisting of fiber-bundle for laminar flow)

RN 115-07-1 HCPLUS

CN 1-Propene (CA INDEX NAME)

REFERENCE COUNT: 9 THERE ARE 9 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L86 ANSWER 14 OF 22 HCPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 2001:165851 HCPLUS Full-text  
DOCUMENT NUMBER: 134:209793  
TITLE: Reactor for catalytic selective oxidation of a hydrocarbon substrate  
INVENTOR(S): Perregaard, Jens; Patience, Gregory  
PATENT ASSIGNEE(S): Haldor Topsoe A/S, Den.; DuPont Iberica S.A.  
SOURCE: Eur. Pat. Appl., 13 pp.  
CODEN: EPXXDW  
DOCUMENT TYPE: Patent  
LANGUAGE: English  
FAMILY ACC. NUM. COUNT: 2  
PATENT INFORMATION:

| PATENT NO.   | KIND | DATE     | APPLICATION NO. | DATE            |
|--|------|----------|-----------------|-----------------|
| EP 1080779   | A2   | 20010307 | EP 2000-118999  | 20000901 <--    |
| EP 1080779   | A3   | 20010919 |                 |                 |
| EP 1080779   | B1   | 20041208 |                 |                 |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,<br>IE, SI, LT, LV, FI, RO |      |          |                 |                 |
| JP 2001131095  | A    | 20010515 | JP 2000-265674  | 20000901 <--    |
| JP 2001131097  | A    | 20010515 | JP 2000-265675  | 20000901 <--    |
| US 6515146   | B1   | 20030204 | US 2000-654299  | 20000901 <--    |
| AT 284269  | T    | 20041215 | AT 2000-118999  | 20000901 <--    |
| ES 2234491   | T3   | 20050701 | ES 2000-118999  | 20000901 <--    |
| US 2004082671  | A1   | 20040429 | US 2003-686680  | 20031017 <--    |
| US 7087801   | B2   | 20060808 |                 |                 |
| PRIORITY APPLN. INFO.:   |      |          | US 1999-152081P | P 19990902 <--  |
|  |      |          | US 2000-654558  | B1 20000901 <-- |

ED Entered STN: 09 Mar 2001

AB A reactor system for oxidative conversion of hydrocarbons comprises at least one reactor tube being provided with a plurality of perforations along a wall of the tube and a reaction zone with an active catalyst arranged on tube side and/or shell side of the reactor tube; and a bed of particulate material surrounding the at least one reactor tube.. The bed of particulate material being adapted to be fluidized by an oxygen containing atmospheric and to transport heat from the reactor tube.

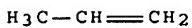
IT 115-07-1P, Propylene, preparation

RL: IMF (Industrial manufacture); PREP (Preparation)  
(reactor for catalytic selective oxidation of a hydrocarbon substrate)

RN 115-07-1 HCPLUS

CN 1-Propene (CA INDEX NAME)

ACCESSION NUMBER: 1999:321025 HCAPLUS Full-text  
DOCUMENT NUMBER: 131:46922  
TITLE: Experimental and modeling of oxidation of acetylene,  
propyne, allene and 1,3-butadiene  
AUTHOR(S): Fournet, R.; Bauge, J. C.; Battin-Leclerc, F.  
CORPORATE SOURCE: Departement de Chimie-Physique des Reactions, UMR  
n° 7630 CNRS, INPL-ENSIC 1, Nancy, 54001, Fr.  
SOURCE: International Journal of Chemical Kinetics (1999), 31(5), 361-379  
CODEN: IJCKBO; ISSN: 0538-8066  
PUBLISHER: John Wiley & Sons, Inc.  
DOCUMENT TYPE: Journal  
LANGUAGE: English  
ED Entered STN: 26 May 1999  
AB The ignition delays of unsatd. hydrocarbons-oxygen-argon mixts. (i.e., acetylene, propyne, allene, and 1,3-butadiene) were measured behind reflected shock waves at 1000-1650 K and 8.5-10.0 atmospheric. An emphasis was made to build a detailed mechanism of the reactions of C3-4-unsatd. species and benzene, which was based on the most recent kinetic data published in the literature. The mechanism was consistent with the thermochem. This mechanism was validated by comparing the results of these simulations to the exptl. results obtained in the shock tube expts. and to profiles of radical and mol. species measured in three premixed flames [acetylene (P. R. Westmoreland, et al. (1986); E. Bastin, et al. (1984)) and 1,3-butadiene (J. A. Cole, et al. (1987))]. The main reaction pathways were derived in the case of the oxidation of these unsatd. hydrocarbons and for the formation of benzene.  
IT 115-07-1, 1-Propene, reactions  
RL: FMU (Formation, unclassified); RCT (Reactant); FORM (Formation, nonpreparative); RACT (Reactant or reagent)  
(formation and reactions of; modeling of and database building of mechanisms in oxidation and flames of C3-4-unsatd. hydrocarbons)  
RN 115-07-1 HCAPLUS  
CN 1-Propene (CA INDEX NAME)



REFERENCE COUNT: 47 THERE ARE 47 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L86 ANSWER 16 OF 22 HCAPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 1999:238864 HCAPLUS Full-text  
DOCUMENT NUMBER: 130:269188  
TITLE: The ignition and oxidation of tetrahydrofuran.  
Experiments and kinetic modeling  
AUTHOR(S): Dagaut, P.; McGuinness, M.; Simmie, J. M.; Cathonnet, M.  
CORPORATE SOURCE: Laboratoire Combustion Systemes Reactifs, Orleans, F-45071, Fr.  
SOURCE: Combustion Science and Technology (1998), 135(1-6), 3-29  
CODEN: CBSTB9; ISSN: 0010-2202  
PUBLISHER: Gordon & Breach Science Publishers  
DOCUMENT TYPE: Journal  
LANGUAGE: English  
ED Entered STN: 19 Apr 1999

AB The ignition of THF was studied in a single-pulse shock tube under reflected shock wave conditions while the oxidation of THF was studied in a high-pressure jet-stirred reactor (JSR). The present expts. cover a wide range of conditions: 2-10 atm,  $0.5 \leq \phi \leq 2.0$ , 800-1800 K. The ignition delays of THF, measured in a shock tube, were used to propose an overall representation for the dependence of ignition delay time on the concentration of each component in the ignitable gas mixture:  $\tau_{all} = 10^{-14.4} \exp(19590/T) [C_4H_8O]^{0.272} [O_2]^{-0.984} [AR]^{-0.189}$  (units: s, mole/dm<sup>3</sup>, K). Concentration profiles of the reactants, stable intermediates, and products of the oxidation of THF were measured in a JSR. A numerical model, consisting of a detailed kinetic reaction mechanism with 484 reactions (most of them reversible) of 71 species, describes the ignition of THF in reflected shock waves and its oxidation in a jet-stirred reactor. We observed a fairly good agreement between the exptl. results and the computations. Detailed kinetic modeling enabled identification of the major reaction paths and sensitive kinetic parameters.

IT 115-07-1, Propene, reactions  
RL: FMU (Formation, unclassified); RCT (Reactant); FORM (Formation, nonpreparative); RACT (Reactant or reagent)  
(THF oxidation in jet-stirred reactor studied exptl. and by kinetic modeling)

RN 115-07-1 HCAPLUS  
CN 1-Propene (CA INDEX NAME)



REFERENCE COUNT: 20 THERE ARE 20 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L86 ANSWER 17 OF 22 HCAPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 1997:601583 HCAPLUS Full-text  
DOCUMENT NUMBER: 127:293662  
TITLE: An experimental evaluation of high-temperature composite membrane systems for propane dehydrogenation  
Yildirim, Yilmaz; Gobina, Edward; Hughes, Ronald  
CORPORATE SOURCE: Department of Chemical Engineering, University of Salford, Maxwell Building, Salford, M5 4WT, UK  
SOURCE: Journal of Membrane Science (1997), 135(1), 107-115  
CODEN: JMESDO; ISSN: 0376-7388  
PUBLISHER: Elsevier  
DOCUMENT TYPE: Journal  
LANGUAGE: English  
ED Entered STN: 22 Sep 1997.  
AB Expts. were performed using a high-temperature membrane reactor to evaluate the relative performance of various composite membranes in catalytic dehydrogenation of propane to propylene. Two membrane categories (porous and dense) and three types of composite membrane systems (Pd/Ag, silica and Pd-dispersed porous) were studied and their performance compared. Also considered is the special case of the Pd-Ag composite system having imperfections. The results indicate that the dense Pd-Ag composite system possesses higher performance levels in the temperature range studied. However, metal-dispersed porous systems have advantages due to their significantly higher contact surface-to-volume ratio. High hydrogen permselectivity is confirmed as a key factor in determining reactor performance in terms of conversion enhancement.

IT 115-07-1P, Propylene, preparation  
RL: IMF (Industrial manufacture); PREP (Preparation)  
(evaluation of high-temperature composite membranes for propane  
dehydrogenation in propylene manufacture)  
RN 115-07-1 HCAPLUS  
CN 1-Propene (CA INDEX NAME)



REFERENCE COUNT: 29 THERE ARE 29 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L86 ANSWER 18 OF 22 HCAPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 1997:454176 HCAPLUS Full-text  
DOCUMENT NUMBER: 127:123238  
TITLE: Thermal decomposition of lubricants during annealing  
of copper tubes  
AUTHOR(S): Niwa, Michiyo; Imai, Masaya; Atsumi, Tetsuro  
CORPORATE SOURCE: Sumitomo Light Metal Industries, Ltd., Japan  
SOURCE: Shindo Gijutsu Kenkyu Kaishi (1996), 35,  
60-65  
CODEN: SGKEBX; ISSN: 0370-985X  
PUBLISHER: Nippon Shindo Kyokai  
DOCUMENT TYPE: Journal  
LANGUAGE: Japanese  
ED Entered STN: 21 Jul 1997  
AB Typical lubricants were pyrolyzed with nitrogen or hydrogen in order to  
investigate the effect of atmospheric on the thermal decomposition and discuss  
the mechanism of decreasing carbon film. The results obtained are as follows:  
(1) The main reaction of thermal decomposition of lubricants is free radical  
chain reaction which produces chain compds. with low mol. weight In addition,  
the dehydrogenation which is the side reaction of thermal decomposition  
results in the formation of monoarom. compds. and polycyclic aromatic  
hydrocarbons (PAHs). The carbon is formed by dehydrogenation of PAHs. (2)  
With nitrogen atmospheric, dehydrogenation is liable to proceed and the carbon  
is formed easily. (3) With hydrogen atmospheric, dehydrogenation is liable to  
be depressed as a result of promoting hydrogenation. Annealing copper tube in  
which atmospheric was replaced with hydrogen is effective for decreasing  
carbon film formation.  
IT 115-07-1, 1-Propene, analysis  
RL: ANT (Analyte); FMU (Formation, unclassified); ANST (Analytical study);  
FORM (Formation, nonpreparative)  
(formation of organic compds. of low mol. weight from thermal decomposition  
of  
lubricants during annealing of copper tubes with nitrogen or  
hydrogen)  
RN 115-07-1 HCAPLUS  
CN 1-Propene (CA INDEX NAME)



L86 ANSWER 19 OF 22 HCPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 1965:497024 HCPLUS Full-text  
DOCUMENT NUMBER: 63:97024  
ORIGINAL REFERENCE NO.: 63:17753a-d  
TITLE: Shock tube ignition delay studies of endothermic fuels  
AUTHOR(S): Hawthorn, Robert D.; Nixon, Alan C.  
CORPORATE SOURCE: Shell Oil Co., Emeryville, CA  
SOURCE: (1965), (IAA Accession No. A65-26793), 12 pp.  
From: Intern. Aerospace Abstr. 5(16), 2370(1965).

DOCUMENT TYPE: Journal  
LANGUAGE: English

ED Entered STN: 22 Apr 2001

AB The use of hydrocarbon fuels was studied for providing cooling for advanced aircraft engines through the medium of latent, sensible, and endothermic heat sinks. The last were obtained by carrying out dehydrogenation reactions on the hydrocarbon fuel, thus producing mol. species different from those in the original fuel. In order to determine what effect this change of mol. species would have on combustion properties under supersonic conditions, systems based on propane and methylcyclohexane as starting fuels were examined in a single-diaphragm shock tube. The mol. species examined for the first system include propane, propylene, H, CH<sub>4</sub>, and C<sub>2</sub>H<sub>4</sub>, and for the latter methylcyclohexane, toluene, and H. The parameters studied in the range of values covered include equivalence ratios from 0.05 to 2, diluent concns. from 80 to 99%, temps. from 1300 to 2700°F., initial pressures from 9 to 25 psi., and reaction media compns. from zero to the equilibrium value under the conditions of interest. No general correlation of ignition delay for these fuels was developed. Sufficient data were presented to include semiquant. the effects of temperature, pressure, and fuel composition on ignition delays. Measured delay times ranged from 100 to 4000  $\mu$ sec. In very lean mixts., delay times were lowest and appeared to be insensitive to mixture ratio. However, in near-stoichiometric and rich mixts., delay times increased with fuel-O ratio. Delay times for these hydrocarbons were intermediate between those for CH<sub>4</sub> and for H in the range of temperature studied. Because of the greater influence of temperature on the ignition of hydrocarbons, it appeared that their delay times may become comparable with those for H above 1800°F.

IT 115-07-1, Propene  
(ignition delay of dehydrogenated C<sub>3</sub>H<sub>8</sub> mixture containing)  
RN 115-07-1 HCPLUS  
CN 1-Propene (CA INDEX NAME)

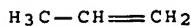


L86 ANSWER 20 OF 22 HCPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 1962:449149 HCPLUS Full-text  
DOCUMENT NUMBER: 57:49149  
ORIGINAL REFERENCE NO.: 57:9772b-c  
TITLE: Formation of propylene oxide and aldehydes by oxidation of propylene under pressure in a stainless-steel U-tube reactor  
AUTHOR(S): Kamiya, Yoshio  
CORPORATE SOURCE: Univ. Tokyo  
SOURCE: Sekiyu Gakkaishi (1962), 5, 18-22  
CODEN: SKGSAE; ISSN: 0582-4664

DOCUMENT TYPE: Journal  
LANGUAGE: Unavailable  
ED Entered STN: 22 Apr 2001  
AB Gas-phase oxidation of propylene was studied at 330-70°/below 5 atmospheric and at space velocities of 350-3500 l./hr. The product from a typical run consisted of AcH 34, propylene oxide 24, acrolein 12, and allyl alc. 5 mole-% for 12.8% conversion of propylene. The formation of H<sub>2</sub>CO and MeOH was insignificant. The wall effect was greater in a stainless-steel than in a glass vessel.  
IT 115-07-1, Propene  
(oxidation of)  
RN 115-07-1 HCPLUS  
CN 1-Propene (CA INDEX NAME)



L86 ANSWER 21 OF 22 HCPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 1959:6625 HCPLUS Full-text  
DOCUMENT NUMBER: 53:6625  
ORIGINAL REFERENCE NO.: 53:1176i,1177a  
TITLE: The slow combustion of cyclopentane. II. Analytical results and mechanism  
AUTHOR(S): McGowan, I. R.; Tipper, C. F. H.  
CORPORATE SOURCE: Univ. Liverpool, UK  
SOURCE: Proc. Roy. Soc. (London) (1958), A246, 64-77  
DOCUMENT TYPE: Journal  
LANGUAGE: Unavailable  
ED Entered STN: 22 Apr 2001  
AB The products of oxidation of cyclopentane at 400° are H<sub>2</sub>O, CO, and CO<sub>2</sub> with small amts. of H, C<sub>2</sub>H<sub>4</sub>, propylene, cyclopentene, HCHO, higher aldehydes (mainly AcH), and acids. Pressure variations are investigated. Addition of higher aldehydes reduces the induction period. A reaction scheme is proposed. Cyclopentylperoxy radicals are probably important for propagating and terminating the chains.  
IT 115-07-1P, Propene  
RL: PREP (Preparation)  
(formation of, from cyclopentane oxidation)  
RN 115-07-1 HCPLUS  
CN 1-Propene (CA INDEX NAME)



L86 ANSWER 22 OF 22 HCPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 1959:6624 HCPLUS Full-text  
DOCUMENT NUMBER: 53:6624  
ORIGINAL REFERENCE NO.: 53:1176h-i  
TITLE: The slow combustion of cyclopentane. I. Kinetics in coated and uncoated vessels  
AUTHOR(S): McGowan, I. R.; Tipper, C. F. H.  
CORPORATE SOURCE: Univ. Liverpool, UK

SOURCE: Proc. Roy. Soc. (London) (1958), A246, 52-63

DOCUMENT TYPE: Journal

LANGUAGE: Unavailable

ED Entered STN: 22 Apr 2001

AB The kinetics of slow combustion of cyclopentane is studied in uncoated Pyrex vessels and in those coated with boric acid, KCl, and NaOH. The accelerating effect of added N is small. Cool flames were found in uncoated and boric acid coated vessels below 300°. It is concluded that the oxidation is a free radical chain reaction with delayed branching and that HO<sub>2</sub> radicals are of minor importance, the main temperature step being homogeneous.

IT 115-07-1P, Propene

RL: PREP (Preparation)  
(formation of, from cyclopentane oxidation)

RN 115-07-1 HCAPLUS

CN 1-Propene (CA INDEX NAME)



## Search History

L1           1 SEA ABB=ON PLU=ON US2006-565923/APPS

FILE 'REGISTRY' ENTERED AT 11:49:08 ON 27 NOV 2007

L2           1 SEA ABB=ON PLU=ON 115-07-1/RN

FILE 'HCAPLUS' ENTERED AT 11:49:30 ON 27 NOV 2007

L3           44796 SEA ABB=ON PLU=ON L2

L4           325383 SEA ABB=ON PLU=ON OXIDATION+NT, OLD/CT

L5           4242 SEA ABB=ON PLU=ON L3 AND L4

L6           1337 SEA ABB=ON PLU=ON METALLURGY+OLD, NT/CT(L) (BATH/OBI OR MOLTEN/OBI)

L7           1 SEA ABB=ON PLU=ON L5 AND L6

L8           1 SEA ABB=ON PLU=ON L3 AND L6

FILE 'REGISTRY' ENTERED AT 11:53:03 ON 27 NOV 2007

L9           4 SEA ABB=ON PLU=ON "DENSTONE"?/CN

FILE 'HCAPLUS' ENTERED AT 11:54:30 ON 27 NOV 2007

L10          2 SEA ABB=ON PLU=ON L9

L11          1 SEA ABB=ON PLU=ON L3 AND L10

L12          220686 SEA ABB=ON PLU=ON HEAT TRANSFER+OLD, NT/CT

L13          47 SEA ABB=ON PLU=ON L5 AND L12

L14          44875 SEA ABB=ON PLU=ON HEAT EXCHANGERS+OLD, NT/CT

L15          26 SEA ABB=ON PLU=ON L5 AND L14

L16          40803 SEA ABB=ON PLU=ON HEAT EXCHANGE?/OBI

L17          76457 SEA ABB=ON PLU=ON HEAT EXCHANGE?/BI

L18          62 SEA ABB=ON PLU=ON L5 AND L17

L19          48 SEA ABB=ON PLU=ON L18 AND (PRY<=2003 OR AY<=2003 OR PY<=2003)

L20          22 SEA ABB=ON PLU=ON L19 AND 48/SC, SX

L21          7 SEA ABB=ON PLU=ON L18 AND FEED/BI

FILE 'STNGUIDE' ENTERED AT 12:05:42 ON 27 NOV 2007

FILE 'HCAPLUS' ENTERED AT 12:21:11 ON 27 NOV 2007

L22          2834 SEA ABB=ON PLU=ON PLENUM/BI

L23          0 SEA ABB=ON PLU=ON L5 AND L22

L24          21 SEA ABB=ON PLU=ON L15 AND (PRY<=2003 OR AY<=2003 OR PY<=2003)

L25          237809 SEA ABB=ON PLU=ON MACROPARTICLE/OBI OR SPHERE/OBI OR PELLET DISK/OBI OR HOLLOW TUBE/OBI OR TUBE/OBI OR ROD/OBI

L26          41 SEA ABB=ON PLU=ON L5 AND L25

L27          9 SEA ABB=ON PLU=ON L18 AND L25

L28          9 SEA ABB=ON PLU=ON L19 AND L25

L29          5 SEA ABB=ON PLU=ON L15 AND L25

FILE 'HCAPLUS' ENTERED AT 14:09:10 ON 27 NOV 2007

L30          44 SEA ABB=ON PLU=ON FRUCHEY O?/AU

L31          124 SEA ABB=ON PLU=ON KEYES B?/AU

L32          1563 SEA ABB=ON PLU=ON MURPHY C?/AU

L33          1 SEA ABB=ON PLU=ON (L30 OR L31 OR L32) AND L5

L34          2 SEA ABB=ON PLU=ON (L30 OR L31 OR L32) AND L2

L35          2 SEA ABB=ON PLU=ON (L33 OR L34)

L36          41 SEA ABB=ON PLU=ON (L13 OR L20 OR L26) AND L25

L37          35 SEA ABB=ON PLU=ON L36 AND (PRY<=2003 OR AY<=2003 OR PY<=2003)

L38           35 SEA ABB=ON PLU=ON (L27 OR L28 OR L29 OR L37)

FILE 'WPIX' ENTERED AT 14:13:32 ON 27 NOV 2007

L39       11 SEA ABB=ON PLU=ON KEYES B?/AU  
 L40       369 SEA ABB=ON PLU=ON MURPHY C?/AU  
 L41       1 SEA ABB=ON PLU=ON L39 AND L40

FILE 'REGISTRY' ENTERED AT 14:17:02 ON 27 NOV 2007

SET SMARTSELECT ON  
 L42       SEL PLU=ON L2 1- NAME :           7 TERMS  
 SET SMARTSELECT OFF

FILE 'WPIX' ENTERED AT 14:17:02 ON 27 NOV 2007

L43       126056 SEA ABB=ON PLU=ON L42  
 L44       126056 SEA ABB=ON PLU=ON L2 OR L43  
 L45       288327 SEA ABB=ON PLU=ON OXIDI?/BI,ABEX OR OXIDA?/BI,ABEX  
 L46       7708 SEA ABB=ON PLU=ON L44 AND L45  
 L47       8287 SEA ABB=ON PLU=ON PLENUM/BI,ABEX  
 L48       1 SEA ABB=ON PLU=ON L46 AND L47  
 L49       1179846 SEA ABB=ON PLU=ON MACROPARTICLE/OBI OR SPHERE/OBI OR PELLET  
           DISK/OBI OR HOLLOW TUBE/OBI OR TUBE/OBI OR ROD/OBI  
 L50       495 SEA ABB=ON PLU=ON L46 AND L49  
 L51       160 SEA ABB=ON PLU=ON L44(10A)L45(10A)L50  
 L52       137 SEA ABB=ON PLU=ON L44(5A)L45(5A)L50  
 L53       117 SEA ABB=ON PLU=ON L52 AND (PRY<=2003 OR AY<=2003 OR PY<=2003)

L54       1368156 SEA ABB=ON PLU=ON TEMPERATURE/BI,ABEX  
 L55       75 SEA ABB=ON PLU=ON L53 AND L54  
 L56       75 SEA ABB=ON PLU=ON L53 (5A)L54  
 L57       75 SEA ABB=ON PLU=ON L53 (5A) L54

FILE 'REGISTRY' ENTERED AT 14:25:02 ON 27 NOV 2007

E ACRYLIC ACID/CN

L58       1 SEA ABB=ON PLU=ON ACRYLIC ACID/CN

FILE 'HCAPLUS' ENTERED AT 14:25:20 ON 27 NOV 2007

L59       42797 SEA ABB=ON PLU=ON L58  
 L60       161115 SEA ABB=ON PLU=ON L59 AND PREP/RL  
 L61       330 SEA ABB=ON PLU=ON L5 AND L60  
 L62       0 SEA ABB=ON PLU=ON L61 AND L6  
 L63       10 SEA ABB=ON PLU=ON L61 AND L14  
 L64       12 SEA ABB=ON PLU=ON L61 AND L16  
 L65       21 SEA ABB=ON PLU=ON L61 AND L17  
 L66       14 SEA ABB=ON PLU=ON L61 AND L25  
 L67       21 SEA ABB=ON PLU=ON (L63 OR L64 OR L65 OR L66) AND (PRY<=2003  
           OR AY<=2003 OR PY<=2003)

FILE 'REGISTRY' ENTERED AT 14:31:00 ON 27 NOV 2007

SET SMARTSELECT ON  
 L68       SEL PLU=ON L58 1- NAME :           7 TERMS  
 SET SMARTSELECT OFF

FILE 'WPIX' ENTERED AT 14:31:01 ON 27 NOV 2007

L69       68108 SEA ABB=ON PLU=ON L68  
 L70       68109 SEA ABB=ON PLU=ON L58 OR L69  
 L71       51 SEA ABB=ON PLU=ON L55 AND L70  
 L72       8141 SEA ABB=ON PLU=ON L44 AND L70  
 L73       1099 SEA ABB=ON PLU=ON L72 AND L45  
 L74       155 SEA ABB=ON PLU=ON L73 AND L49  
 L75       95 SEA ABB=ON PLU=ON L74 AND L54

L76            20 SEA ABB=ON PLU=ON L75 AND FEED/BI,ABEX

L77            16 SEA ABB=ON PLU=ON L76 AND (PRY<=2003 OR AY<=2003 OR PY<=2003)

L78            0 SEA ABB=ON PLU=ON (L39 OR L40) AND L59 AND L44

FILE 'REGISTRY' ENTERED AT 14:36:10 ON 27 NOV 2007  
SET SMARTSELECT ON

L79            SEL PLU=ON L58 1- NAME :              7 TERMS  
SET SMARTSELECT OFF

FILE 'WPIX' ENTERED AT 14:36:11 ON 27 NOV 2007  
L80            11 SEA ABB=ON PLU=ON (L39 OR L40) AND L44  
L81            11 SEA ABB=ON PLU=ON L80 AND (PRY<=2003 OR AY<=2003 OR PY<=2003)

FILE 'HCAPLUS, WPIX' ENTERED AT 14:39:18 ON 27 NOV 2007  
L82            12 DUP REM L35 L81 (1 DUPLICATE REMOVED)

FILE 'HCAPLUS' ENTERED AT 14:43:26 ON 27 NOV 2007  
L83            21 SEA ABB=ON PLU=ON L67 NOT L35

FILE 'WPIX' ENTERED AT 14:43:42 ON 27 NOV 2007  
L84            15 SEA ABB=ON PLU=ON L77 NOT L81

FILE 'HCAPLUS, WPIX' ENTERED AT 14:44:02 ON 27 NOV 2007  
L85            35 DUP REM L83 L77 (2 DUPLICATES REMOVED)

FILE 'HCAPLUS' ENTERED AT 14:47:21 ON 27 NOV 2007  
L86            22 SEA ABB=ON PLU=ON L38 NOT (L35 OR L67)